

2017 ACCESSORIES & EQUIPMENT

Lighting - Repair Instructions - Encore, Trax

REPAIR INSTRUCTIONS

WIRE TO WIRE REPAIR - LIGHTING

Special Tools

- **EL-38125-10** Splice Sleeve Crimping Tool (non GMNA)
- **J-38125-5A** Ultra Torch Special Tool
- **J-38125-8** Splice Sleeve Crimping Tool (GMNA)

For equivalent regional tools, refer to [Special Tools](#).

WARNING: In order to reduce the risk of personal injury, loss of high voltage isolation to ground and higher system impedance, do not attempt to repair any HV wiring, connector, or terminal that is damaged. High voltage coaxial type cables are not repairable. Never attempt to repair a coaxial type cable. The entire cable/harness or component must be replaced. In order to maintain system integrity and personal safety, never attempt to repair any high voltage wiring, cables, or terminals. Performing this procedure on high voltage circuits may result in serious injury or death.

NOTE: If the wiring harness internal to the transmission is damaged, the wiring harness must be replaced. The use of splice sleeves in an attempt to repair the internal transmission wires, connectors, or terminals could result in performance issues.

NOTE: Do not splice wires in Door Harness Grommets.

NOTE: The DuraSeal splice sleeves have the following 2 critical features:

- A special heat shrink sleeve environmentally seals the splice. The heat shrink sleeve contains a sealing adhesive inside.
- A cross hatched (knurled) core crimp provides the necessary low resistance contact integrity for these sensitive, low energy circuits.

Use only DuraSeal splice sleeves to form a one-to-one splice on all types of insulation except high voltage and specialty cables. Use DuraSeal splice sleeves where there are special requirements such as moisture sealing. Follow the instructions below in order to splice copper wire using DuraSeal splice sleeves.

Splice Sleeve Selection

Splice Sleeve Color	Crimp Tool Nest Color		Wire Gauge mm ² / (AWG)
	3 Crimp Nests	4 Crimp Nests	
Salmon (Yellow-Pink) 19300089	Red (1) or Red/Green (1)	Red (2)	0.22-0.8/(18-26)
Blue 19168447	Blue (2)	Blue (3)	1.0-2.0/(14-16)
Yellow 19168448	Yellow (3)	Yellow (4)	3.0-5.0/(10-12)

NOTE:

You must perform the following procedures in the listed order.

Repeat the procedure if any wire strands are damaged. You must obtain a clean strip with all of the wire strands intact.

1. Open the harness by removing any tape:

- Use a sewing seam ripper, available from sewing supply stores, in order to cut open the harness in order to avoid wire insulation damage.
- Use the DuraSeal splice sleeves on all types of insulation except Tefzel and coaxial.
- Do not use the crimp and DuraSeal splice sleeve to form a splice with more than 2 wires coming together.

2. Cut as little wire off the harness as possible. You may need the extra length of wire in order to change the location of a splice.

Adjust splice locations so that each splice is at least 40 mm (1.5 in) away from the other splices, harness branches, or connectors.

3. Strip the insulation:

- When adding a length of wire to the existing harness, use the same size wire as the original wire.
- Perform one of the following items in order to find the correct wire size:
 - Find the wire on the schematic and convert to regional wiring gauge size.
 - If you are unsure of the wire size, begin with the largest opening in the wire stripper and work down until achieving a clean strip of the insulation.
- Strip approximately 5.0 mm (0.20 in) of insulation from each wire to be spliced.
- Do not nick or cut any of the strands. Inspect the stripped wire for nicks or cut strands.
- If the wire is damaged, repeat this procedure after removing the damaged section.

4. For high temperature wiring, slide a section of high temperature SCT1 shrink tubing down the length of wire to be spliced. Ensure that the shrink tubing will not interfere with the splice procedure.

5. Select the proper DuraSeal splice sleeve according to the wire size. Refer to the above table at the beginning of the repair procedure for the color coding of the DuraSeal splice sleeves and the crimp tool nests.

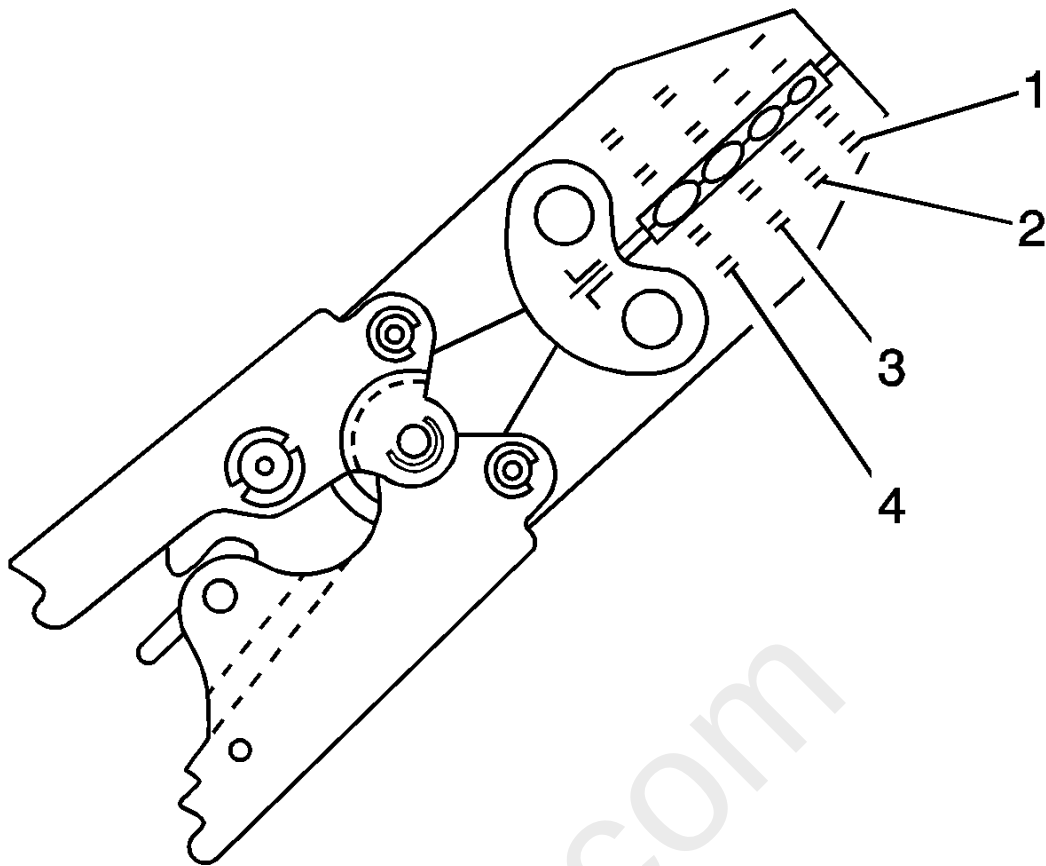


Fig. 1: Splice Sleeve Crimping Tool With 4 Crimp Nests

Courtesy of GENERAL MOTORS COMPANY

6. The **EL-38125-10** splice sleeve crimping tool has four crimp nests. The largest crimp nest (4) is used for crimping 10 and 12 gauge wires. The second largest crimp nest (3) is used for crimping 14 and 16 gauge wires. The third largest crimp nest (2) is used for crimping 18 and 20 gauge wires. The smallest crimp nest (1) is used for crimping 22 to 26 gauge wires. The crimp nests are referenced in the table (farther above) under the crimp tool nest color.

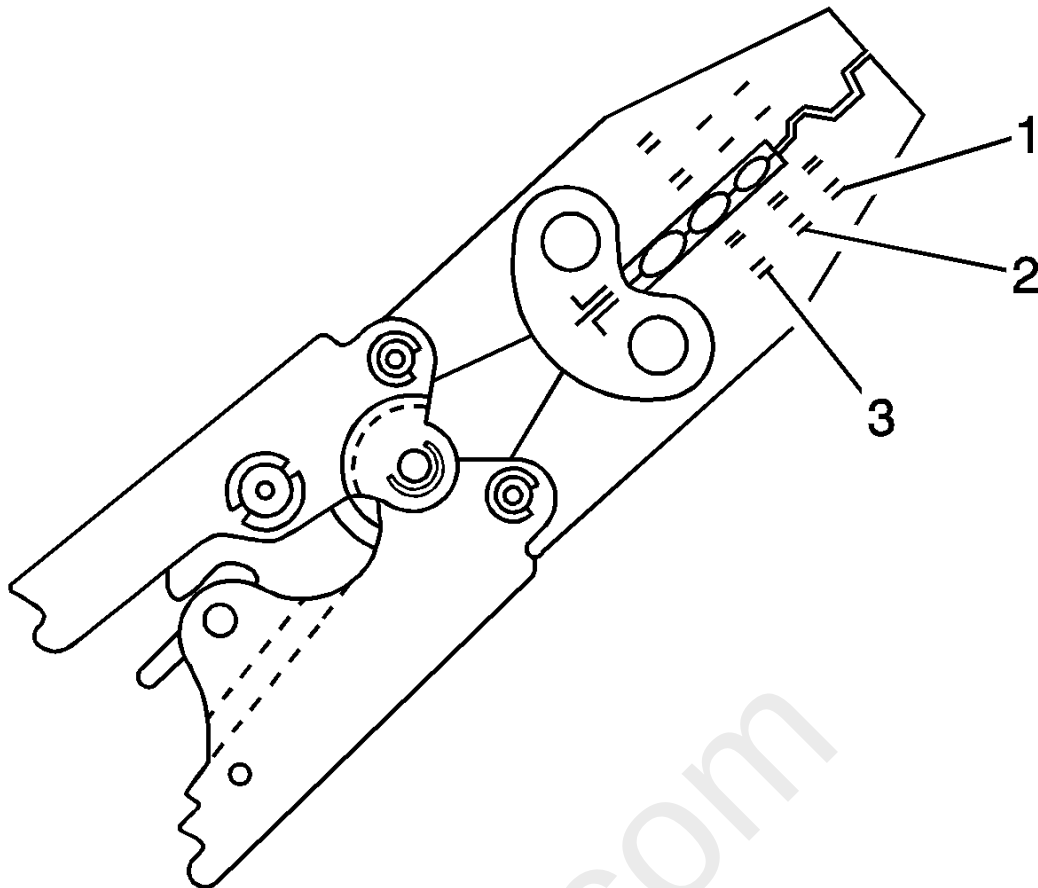


Fig. 2: Splice Sleeve Crimping Tool With 3 Crimp Nests
Courtesy of GENERAL MOTORS COMPANY

7. The **J-38125-8** splice sleeve crimping tool has three crimp nests. The largest crimp nest (3) is used for crimping 10 and 12 gauge wires. The second largest crimp nest (2) is used for crimping 14 and 16 gauge wires. The smallest crimp nest (1) is used for crimping 18 to 20 gauge wires. The crimp nests are referenced in the table (farther above) under the crimp tool nest color.
8. Use the splice sleeve crimp tool in order to position the DuraSeal splice sleeve in the proper color nest of the splice sleeve crimp tool. For the four crimp nest tool, use the three largest crimp nests to crimp the splice sleeves. For the three crimp nest tool, use all three crimp nests to crimp the splice sleeves. Use the four and three crimp tool diagrams (above) and the table (farther above) to match the splice sleeve with the correct crimp nest. The crimp tool diagram callout numbers match the numbers in the table (under crimp tool nest color).

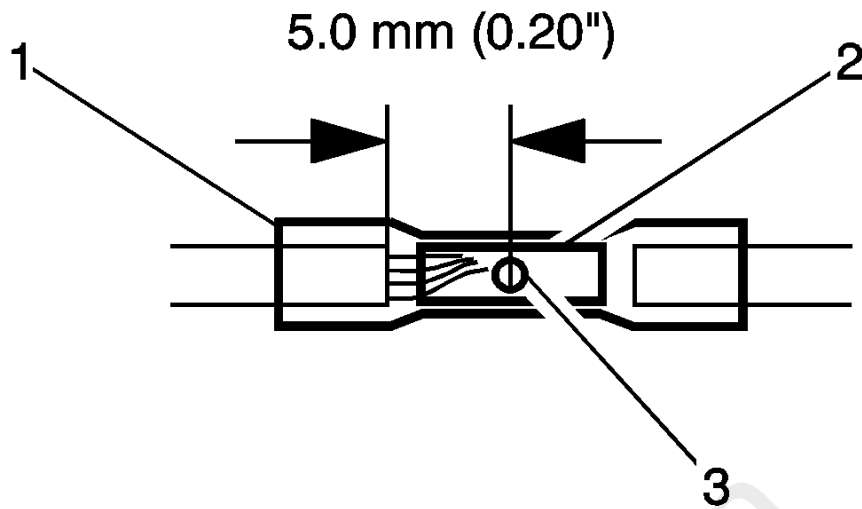


Fig. 3: Identifying DuraSeal Splice Sleeve

Courtesy of GENERAL MOTORS COMPANY

9. Place the DuraSeal splice sleeve in the nest. Ensure that the crimp falls midway between the end of the barrel and the stop. The sleeve has a stop (3) in the middle of the barrel (2) in order to prevent the wire (1) from going further. Close the hand crimper handles slightly in order to firmly hold the DuraSeal splice sleeve in the proper nest.



Fig. 4: Crimped DuraSeal Splice Sleeve

Courtesy of GENERAL MOTORS COMPANY

10. Insert the wire into the splice sleeve barrel until the wire hits the barrel stop. Refer to **Folded-Over Wire Repair** for splicing wires of 0.35 mm or less (22, 24, 26 gauge sizes) and for splicing wires of different gauges.
11. Tightly close the handles of the crimp tool until the crimper handles open when released.

The crimper handles will not open until you apply the proper amount of pressure to the DuraSeal splice sleeve. Repeat steps 4 and 6 for the opposite end of the splice.



Fig. 5: Heated Splice Sleeve

Courtesy of GENERAL MOTORS COMPANY

12. Using the heat torch, apply heat to the crimped area of the barrel.
13. Start in the middle and gradually move the heat barrel to the open ends of the tubing:
 - The tubing will shrink completely as the heat is moved along the insulation.
 - A small amount of sealant will come out of the end of the tubing when sufficient shrinkage is achieved.

Weatherpack™ Wiring Repair

NOTE: Some replacement pigtail connectors may be delivered without the terminated leads installed into the connector. For Weatherpack™ connectors, all terminated leads included in the package should to be installed into the connector. If the connector end view shows that a terminal is not occupied, the extra terminated lead(s) need to be installed and the end(s) sealed using a DuraSeal splice sleeve and taped back into the harness.

1. Insert the wire into the splice sleeve barrel until the wire hits the barrel stop. Refer to **Folded-Over Wire Repair** for splicing wires of 0.35 mm or less (22, 24, 26 gauge sizes) and for splicing wires of different gauges.

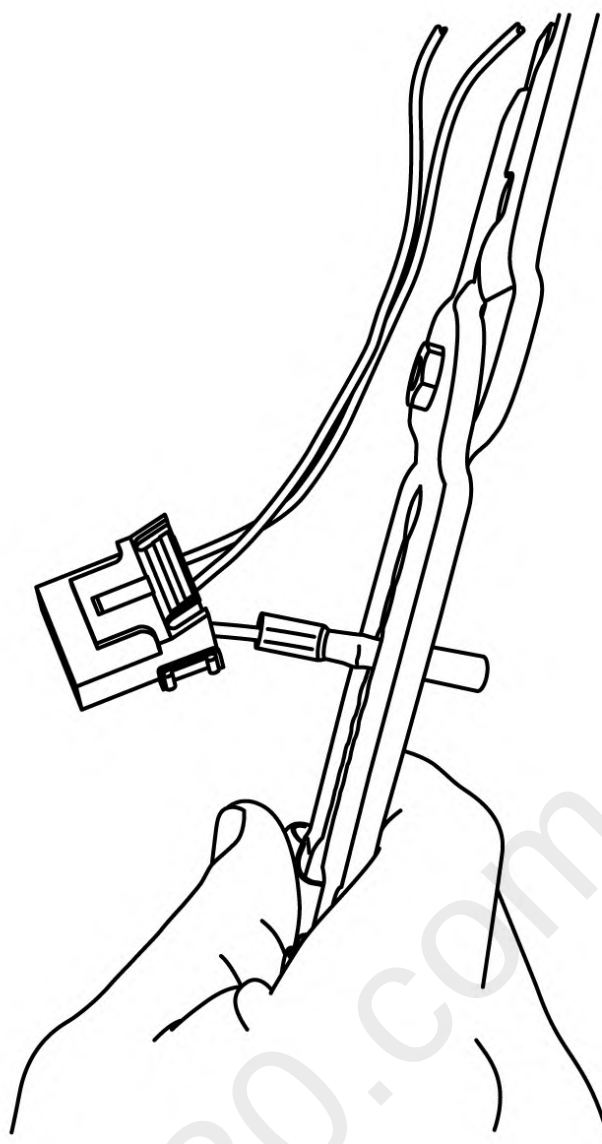


Fig. 6: Tightly Close Handles Of Crimp Tool

Courtesy of GENERAL MOTORS COMPANY

2. Tightly close the handles of the crimp tool until the crimper handles open when released.

The crimper handles will not open until you apply the proper amount of pressure to the DuraSeal splice sleeve. Holding the DuraSeal with one hand gently tug on the wire to ensure it is crimped in the DuraSeal.

3. Using the heat torch, apply heat to the crimped area of the barrel.

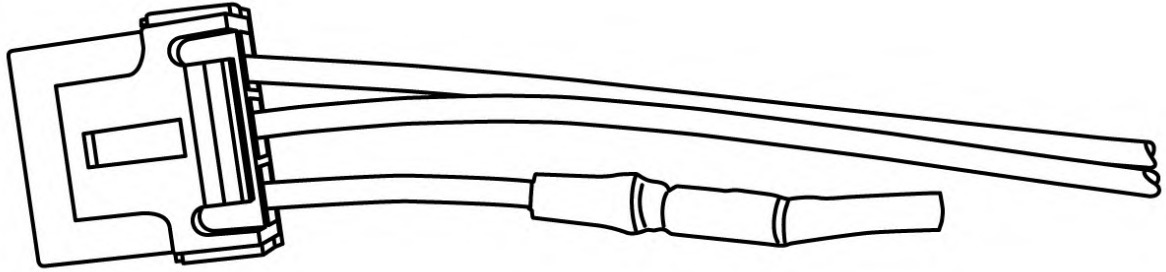


Fig. 7: Heat To Crimped Area Of Barrel

Courtesy of GENERAL MOTORS COMPANY

4. Start in the middle and gradually move the heat barrel to the open ends of the tubing:
 - The tubing will shrink completely as the heat is moved along the insulation.
 - A small amount of sealant will come out of the end of the tubing when sufficient shrinkage is achieved.

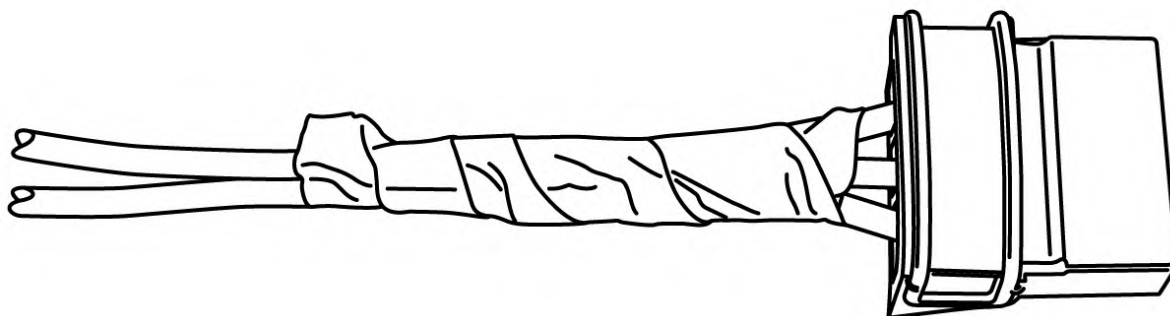


Fig. 8: Taping Extra Terminated Leads Back Into Harness
Courtesy of GENERAL MOTORS COMPANY

5. Tape the extra terminated lead(s) back into the harness.

High Temperature Wiring Repairs

Use the following procedures to perform high temperature wiring repairs:

1. Center the high temperature SCT1 shrink tube over the DuraSeal splice sleeve.
2. Using the heat torch, apply heat to the high temperature heat shrink tubing.
3. Gradually move the heat from the center to the open end of the tubing:
 - The tubing will shrink completely as the heat is moved along the insulation.
 - A small amount of sealant will come out of the end of the tubing when sufficient shrinkage is achieved.
4. Replace any reflective tape and clips that may have been removed during the repair.

CONNECTOR RECONNECTION - LIGHTING

Special Tools

EL-35616 Terminal Test Probe Kit

For equivalent regional tools, refer to [Special Tools](#) .

When the condition is not currently present, but is indicated in DTC history, the cause may be intermittent. An intermittent may also be the cause when there is a customer complaint, but the symptom cannot be duplicated. Refer to the Symptom Table of the system that is suspect of causing the condition before trying to locate an intermittent condition.

Most intermittent conditions are caused by faulty electrical connections or wiring. Inspect for the following items:

- Loose, corroded, or painted terminal stud/fastener
- Wiring broken inside the insulation
- Poor connection between the male and female terminal at a connector
- A terminal not seated all the way into the connector body
- Poor terminal to wire connection - Some conditions which fall under this description are poor crimps, poor solder joints, crimping over the wire insulation rather than the wire itself, and corrosion in the wire to terminal contact area, etc.
- Pierced or damaged insulation can allow moisture to enter the wiring causing corrosion. The conductor can corrode inside the insulation, with little visible evidence. Look for swollen and stiff sections of wire in the suspect circuits.
- Wiring which has been pinched, cut, or its insulation rubbed through may cause an intermittent open or short as the bare area touches other wiring or parts of the vehicle.
- Wiring that comes in contact with hot or exhaust components
- Refer to [**Inducing Intermittent Fault Conditions**](#) in order to duplicate the conditions required, in order to verify the customer concern.
- Refer to [**Testing for Electrical Intermittents**](#) for test procedures to detect intermittent open, high resistance, short to ground, and short to voltage conditions.
- Refer to [**Scan Tool Snapshot Procedure**](#) for advanced intermittent diagnosis and Vehicle Data Recorder operation.

Testing for Terminal Fretting

Some intermittent conditions can be caused by wire terminal fretting corrosion. Fretting corrosion is a build-up of insulating, oxidized wear debris that can form when there is a small motion between electrical contacts. The oxidized wear debris can pile up enough at the electrical contact spots that the electrical resistance across the connection increases. Movement between the contacting surfaces as small as 10 to 100 microns can cause fretting. To put this in perspective, a sheet of paper is about 100 microns thick, so fretting motion is small and hard to see. Vibration and thermal expansion/contraction are the main sources that create fretting motion. Since vehicles vibrate and can experience large temperature swings, they are a good source for fretting motion. Tin, copper, nickel, and iron surfaces are all susceptible to fretting corrosion. Fretting corrosion can be difficult to see but it looks like small, dark smudges on the terminals contact surface.

To correct a fretting condition disconnect the suspect connector and add dielectric grease/lubricant (Nyogel 760G or equivalent, meeting GM specification 9986087) to both sides of the connector terminals. Then reconnect the connector and wipe away any excess lubricant. This will correct the additional terminal contact resistance due to the terminal fretting corrosion.

Testing for Proper Terminal Contact

It is important to test terminal contact at the component and any inline connectors before replacing a suspect component. Mating terminals must be inspected to ensure good terminal contact. A poor connection between the male and female terminal at a connector may be the result of contamination or deformation.

Contamination may be caused by the connector halves being improperly connected. A missing or damaged connector seal, damage to the connector itself, or exposing the terminals to moisture and dirt can also cause contamination. Contamination, usually in the underhood or underbody connectors, leads to terminal corrosion, causing an open circuit or intermittently open circuit.

Deformation is caused by probing the mating side of a connector terminal without the proper adapter. Always use the **EL-35616** kit when probing connectors. Other causes of terminal deformation are improperly joining the connector halves, or repeatedly separating and joining the connector halves. Deformation, usually to the female terminal contact tang, can result in poor terminal contact causing an open or intermittently open circuit.

Testing for Proper Terminal Contact in Bussed Electrical Centers

It is very important to use the correct test adapter when testing for proper terminal contact of fuses and relays in a bussed electrical center. Use the **EL-35616** kit to test for proper terminal contact. Failure to use the **EL-35616** kit can result in improper diagnosis of the bussed electrical center.

Follow the procedure below in order to test terminal contact:

1. Separate the connector halves.
2. Visually inspect the connector halves for contamination. Contamination may result in a white or green build-up within the connector body or between terminals. This causes high terminal resistance, intermittent contact, or an open circuit. An underhood or underbody connector that shows signs of contamination should be replaced in its entirety: terminals, seals, and connector body.
3. Using an equivalent male terminal/terminated lead, verify that the retention force is significantly different between a known good terminal and the suspect terminal. Replace the female terminal in question.

Flat Wire Connectors

There are no serviceable parts for flat wire connectors on the harness side or the component side.

Follow the procedure below in order to test terminal contact:

1. Remove the component in question.
2. Visually inspect each side of the connector for signs of contamination. Avoid touching either side of the connector as oil from your skin may be a source of contamination as well.
3. Visually inspect the terminal bearing surfaces of the flat wire circuits for splits, cracks, or other imperfections that could cause poor terminal contact. Visually inspect the component side connector to ensure that all of the terminals are uniform and free of damage or deformation.
4. Insert the appropriate adapter into the flat wire harness connector in order to test the circuit in question.

Control Module/Component Voltage and Grounds

Poor voltage or ground connections can cause widely varying symptoms.

- Test all control module voltage supply circuits. Many vehicles have multiple circuits supplying voltage to a control module. Other components in the system may have separate voltage supply circuits that may also need to be tested. Inspect connections at the module/component connectors, fuses, and any intermediate connections between the voltage source and the module/component. A test lamp or a DMM may indicate that voltage is present, but neither tests the ability of the circuit to carry sufficient current. Operate the component to test the ability of the circuit to carry sufficient current. Refer to [Circuit Testing](#) , and [Power Distribution Schematics \(Buick\)](#) , [Power Distribution Schematics \(Chevrolet\)](#) .
- Test all control module ground and system ground circuits. The control module may have multiple ground circuits. Other components in the system may have separate grounds that may also need to be tested. Inspect grounds for clean and tight connections at the grounding point (screw or stud). Inspect the connections at the component and in splice packs, where applicable. Operate the component to test the ability of the circuit to carry sufficient current. Refer to [Circuit Testing](#) , and [Ground Distribution Schematics \(Buick\)](#) , [Ground Distribution Schematics \(Chevrolet\)](#) .

Temperature Sensitivity

- An intermittent condition may occur when a component/connection reaches normal operating temperature. The condition may occur only when the component/connection is cold, or only when the component/connection is hot.
- Freeze Frame, Failure Records, Snapshot, or Vehicle Data Recorder data may help with this type of intermittent condition, where applicable.
- If the intermittent is related to heat, review the data for a relationship with the following:
 - High ambient temperatures
 - Underhood/engine generated heat

- Circuit generated heat due to a poor connection, or high electrical load
- Higher than normal load conditions, towing, etc.
- If the intermittent is related to cold, review the data for the following:
 - Low ambient temperatures - In extremely low temperatures, ice may form in a connection or component. Inspect for water intrusion.
 - The condition only occurs on a cold start.
 - The condition goes away when the vehicle warms up.
- Information from the customer may help to determine if the trouble follows a pattern that is temperature related.
- If temperature is suspected of causing an intermittent fault condition, attempt to duplicate the condition. Refer to [Inducing Intermittent Fault Conditions](#) in order to duplicate the conditions required.

Electromagnetic Interference and Electrical Noise

Some electrical components/circuits are sensitive to electromagnetic interference or other types of electrical noise. Inspect for the following conditions:

- A mis-routed harness that is too close to high voltage/high current devices such as secondary ignition components, motors, generator etc. - These components may induce electrical noise on a circuit that could interfere with normal circuit operation.
- Electrical system interference caused by a malfunctioning relay, or a control module driven solenoid or switch - These conditions can cause a sharp electrical surge. Normally, the condition will occur when the malfunctioning component is operating.
- Installation of non-factory or aftermarket add on accessories such as lights, 2-way radios, amplifiers, electric motors, remote starters, alarm systems, cell phones, etc. - These accessories may create interference in other circuits while operating and the interference would disappear when the accessory is not operating. Refer to [Checking Aftermarket Accessories](#).
- Test for an open diode across the A/C compressor clutch and for other open diodes. Some relays may contain a clamping diode.
- The generator may be allowing AC noise into the electrical system.

Incorrect Control Module

- There are only a few situations where reprogramming a control module is appropriate:
 - A new service control module is installed.
 - A control module from another vehicle is installed.
 - Revised software/calibration files have been released for this vehicle.

NOTE: **DO NOT re-program the control module with the SAME software/calibration files that are already present in the control module. This is not an effective repair for any type of concern.**

- Verify that the control module contains the correct software/calibration. If incorrect programming is found, reprogram the control module with the most current software/calibration. Refer to [Control Module References](#) for replacement, setup, and programming.

BRAKE PEDAL POSITION SENSOR CALIBRATION

NOTE: **Brake system does not use a brake switch, stoplight switch or brakelight switch. System uses a Brake Pedal Position Sensor to control these functions.**

Calibration Criteria

NOTE: **Do not apply the brake pedal during the brake pedal position sensor calibration procedure. Any movement of the brake pedal during this procedure will cause the calibration procedure to fail. If this occurs, the brake pedal position sensor calibration must be repeated.**

Brake pedal position sensor calibration must be performed after the brake pedal position sensor, body control module (BCM), engine control module (ECM), or hybrid powertrain control module have been serviced. The calibration procedure will set the brake pedal position sensor home value. This value is used by the BCM and ECM/HPCM to determine the action of the driver applying the brake system and to provide this information to the vehicle subsystems via serial data.

Calibration Procedure

1. Apply the parking brake.
2. Ignition ON, engine OFF, place the transmission in the PARK position for automatic transmission or NEUTRAL position for manual transmission.
3. Install a scan tool.
4. Clear all DTCs before proceeding.
5. Navigate to the Configuration/Reset Functions menu of the BCM.
6. Select the Brake Pedal Position Sensor Learn procedure and follow the directions displayed on the screen.
7. Navigate to the Configuration/Reset Functions menu of the ECM/HPCM.
8. Select the Learn Functions menu.
9. Select the Brake Pedal Position Sensor Learn procedure and follow the directions displayed on the screen.

BRAKE PEDAL POSITION SENSOR REPLACEMENT

NOTE: Brake system does not use a brake switch, stoplight switch or brakelight switch. System uses a Brake Pedal Position Sensor to control these functions.

Removal Procedure

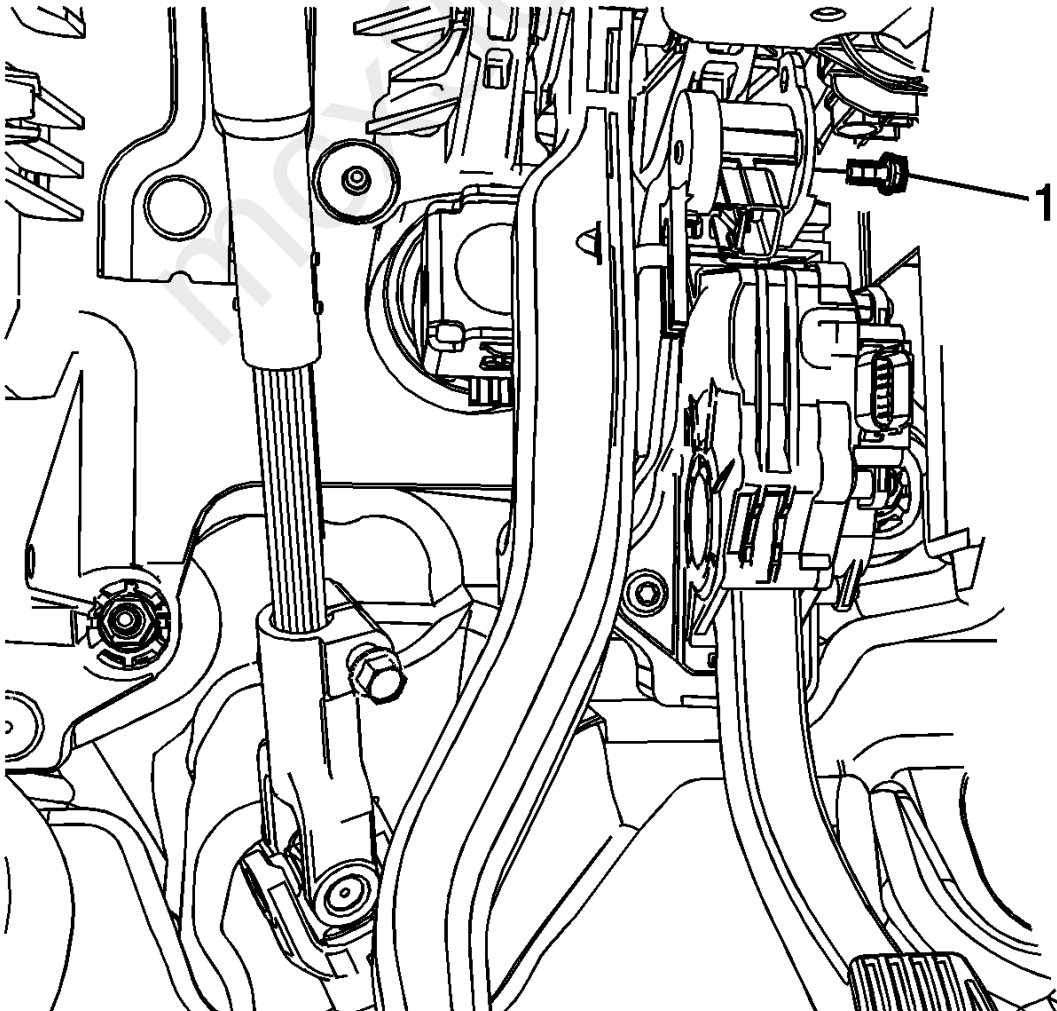


Fig. 9: Brake Pedal Position Sensor Bolt
Courtesy of GENERAL MOTORS COMPANY

1. Remove the left side front floor air outlet duct. Refer to [Floor Front Air Outlet Duct Replacement - Left Side \(Chevrolet\)](#), [Floor Front Air Outlet Duct Replacement - Left Side \(Buick\)](#).
2. Disconnect the brake pedal position sensor electrical connector.
3. Remove the brake pedal position sensor bolt (1).

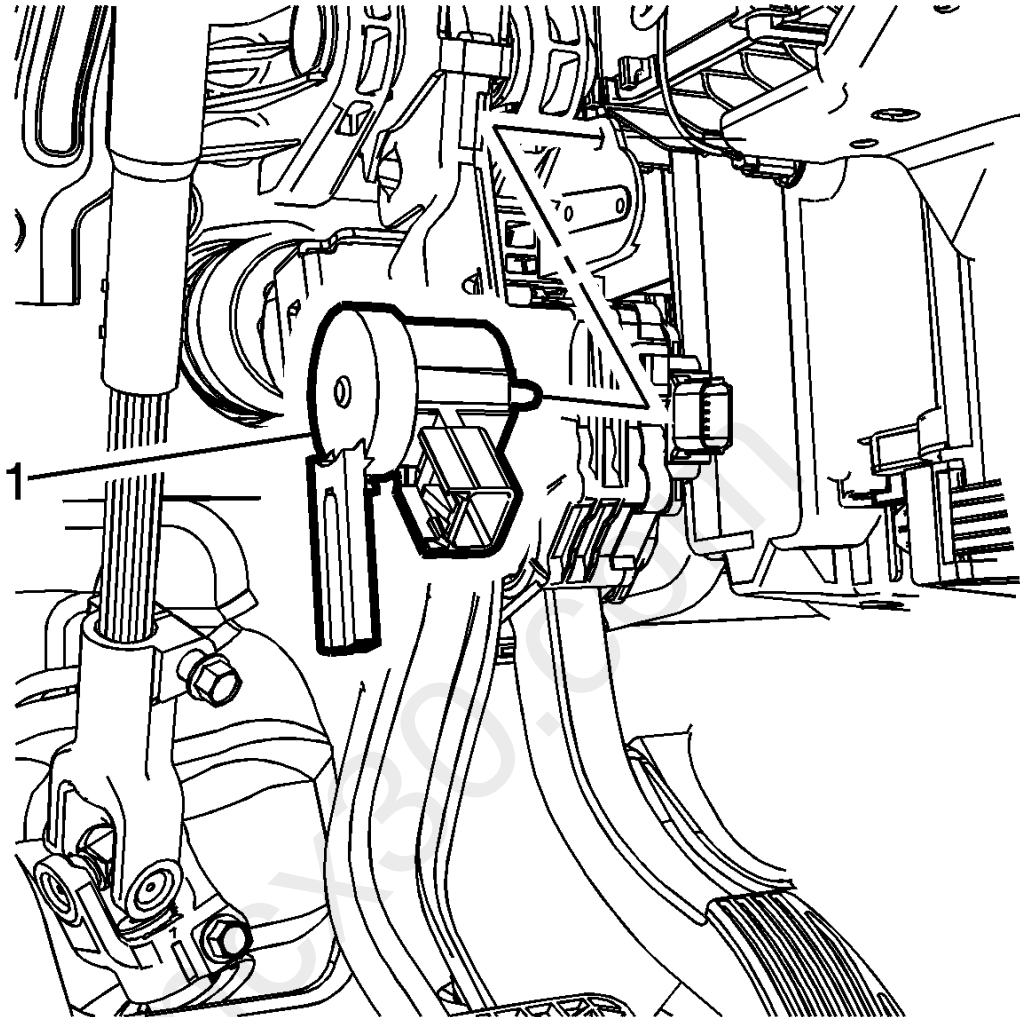


Fig. 10: Brake Pedal Position Sensor
Courtesy of GENERAL MOTORS COMPANY

4. Remove the brake pedal position sensor (1).

Installation Procedure

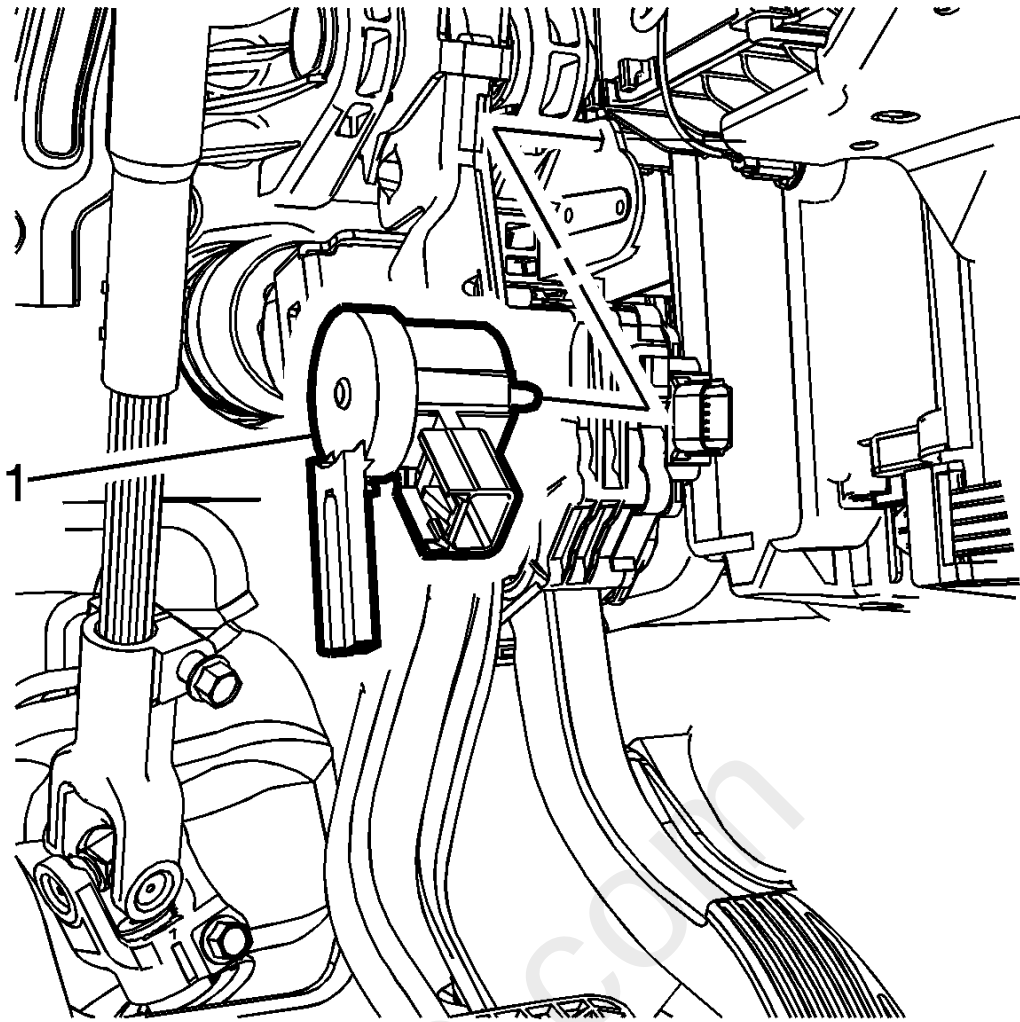


Fig. 11: Brake Pedal Position Sensor

Courtesy of GENERAL MOTORS COMPANY

NOTE: Ensure the fork of the brake pedal position sensor is positioned over the brake pedal post.

1. Install the brake pedal position sensor (1).

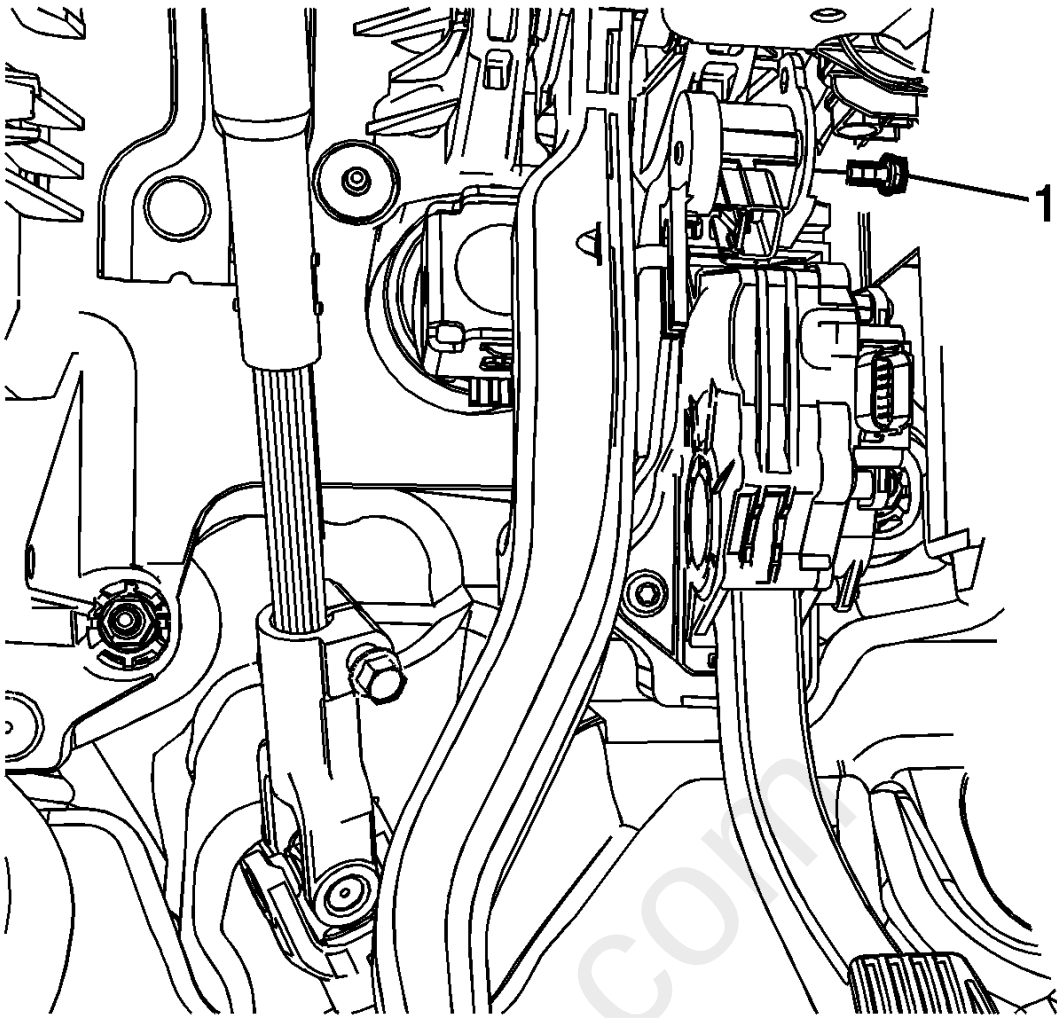


Fig. 12: Brake Pedal Position Sensor Bolt
Courtesy of GENERAL MOTORS COMPANY

CAUTION: Refer to [Fastener Caution](#) .

2. Install the brake pedal position sensor bolt (1) and tighten to 3 N.m (27 lb in).
3. Install the left side front floor air outlet duct. Refer to [Floor Front Air Outlet Duct Replacement - Left Side \(Chevrolet\)](#) [Floor Front Air Outlet Duct Replacement - Left Side \(Buick\)](#) .
4. Connect the brake pedal position sensor electrical connector.
5. Calibrate the brake pedal position sensor. Refer to [Brake Pedal Position Sensor Calibration](#).

HEADLAMP SWITCH REPLACEMENT

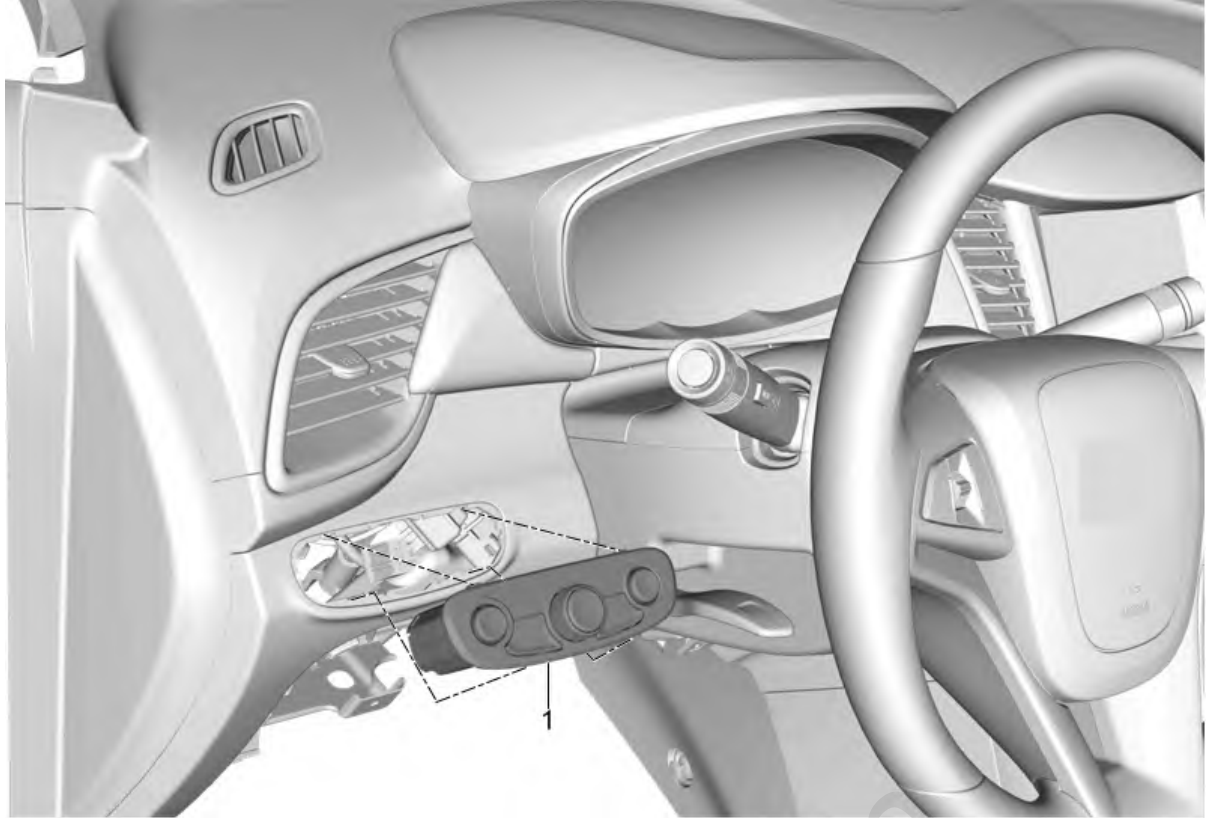


Fig. 13: Headlamp Switch

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove Instrument Panel Knee Bolster. Refer to Instrument Panel Knee Bolster Replacement (Buick) , Instrument Panel Knee Bolster Replacement (Chevrolet) .	
1	Headlamp Switch Procedure 1. Depress the tabs on the lamp switch to remove. 2. Disconnect the electrical connector.

HAZARD WARNING SWITCH REPLACEMENT

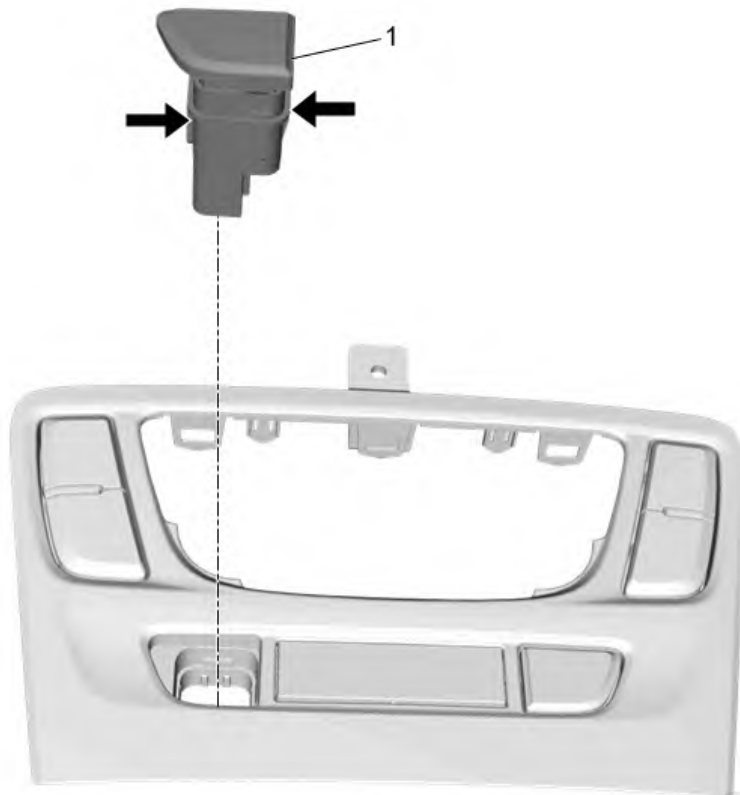


Fig. 14: Hazard Warning Switch

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove Instrument Panel Accessory Bezel. Refer to Instrument Panel Accessory Bezel Replacement (Buick) .	
1	Hazard Warning Switch Procedure Release the tabs and remove the switch.

HEADLAMP AUTOMATIC CONTROL AMBIENT LIGHT SENSOR REPLACEMENT



Fig. 15: Headlamp Automatic Control Ambient Light Sensor
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Remove Daytime Running Lamp Ambient Light Bezel. Refer to Daytime Running Lamp Ambient Light Bezel Replacement (Chevrolet) .
2	Headlamp Automatic Control Ambient Light Sensor Procedure 1. Disconnect the electrical connector. 2. Turn the headlamp automatic control ambient light sensor a quarter of a turn counter clockwise to remove.

CENTER READING LAMP REPLACEMENT

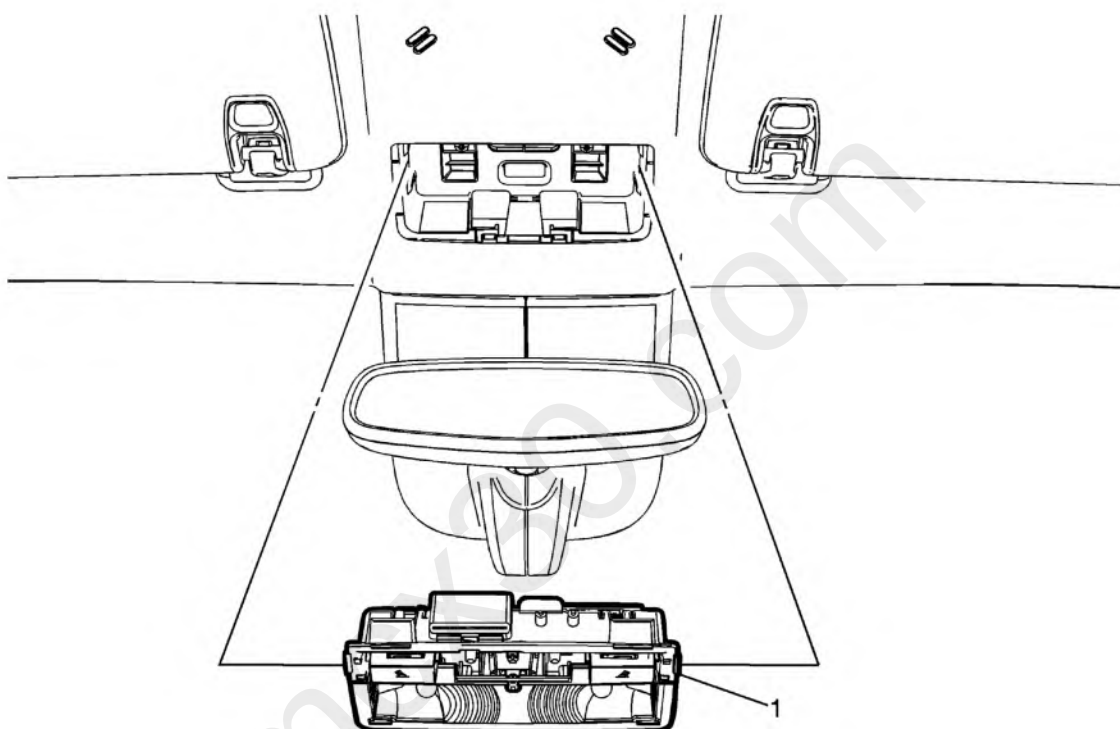


Fig. 16: Center Reading Lamp
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove the center reading and courtesy lamp lens. Refer to Center Reading and Courtesy Lamp Lens Replacement.	
1	Center Reading Lamp Procedures 1. Using a suitable flat bladed tool, release the metal retaining clips through the two access holes and pull downward to release the retainer clips securing the assembly to the roof console. 2. Disconnect the electrical connections.

CENTER READING LAMP BULB REPLACEMENT

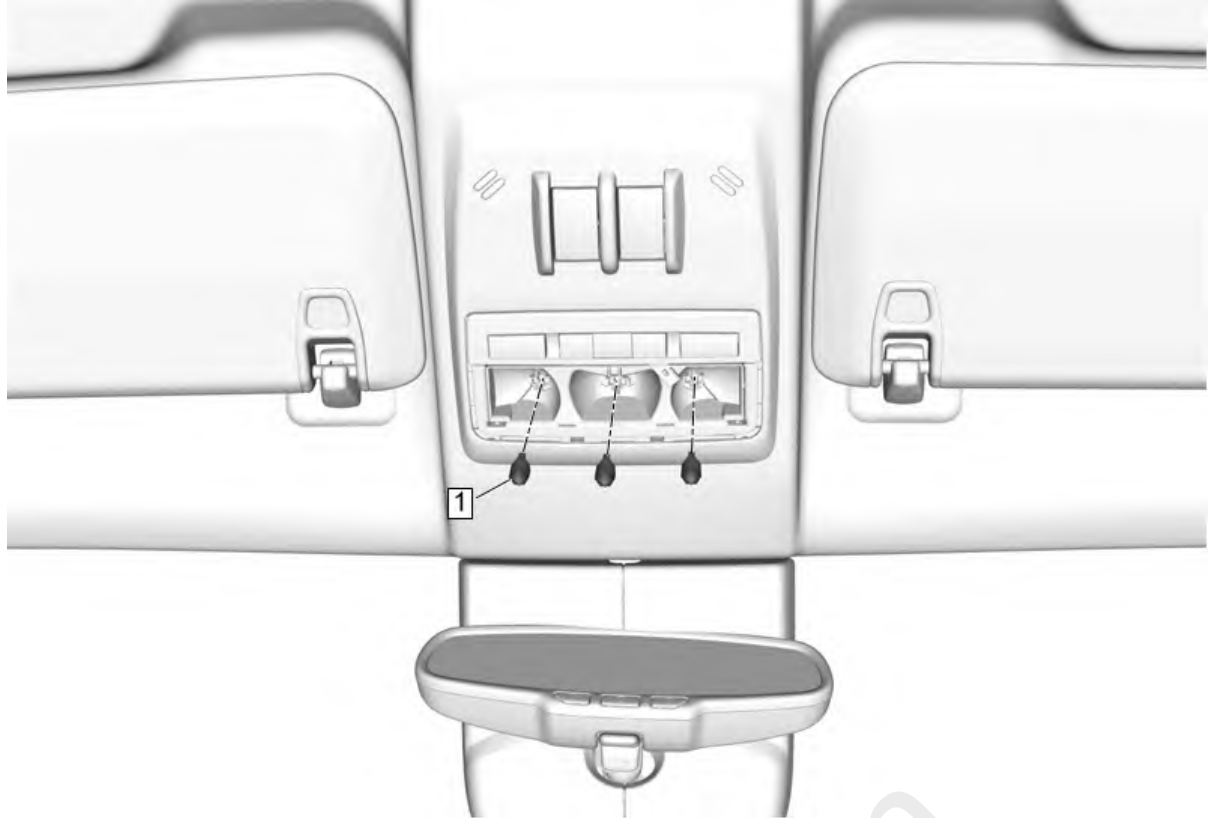


Fig. 17: Center Reading Lamp Bulb
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove Center Reading and Courtesy Lamp Lens. Refer to Center Reading and Courtesy Lamp Lens Replacement	
1	Center Reading Lamp Bulb (Qty: 3)

CENTER READING AND COURTESY LAMP LENS REPLACEMENT

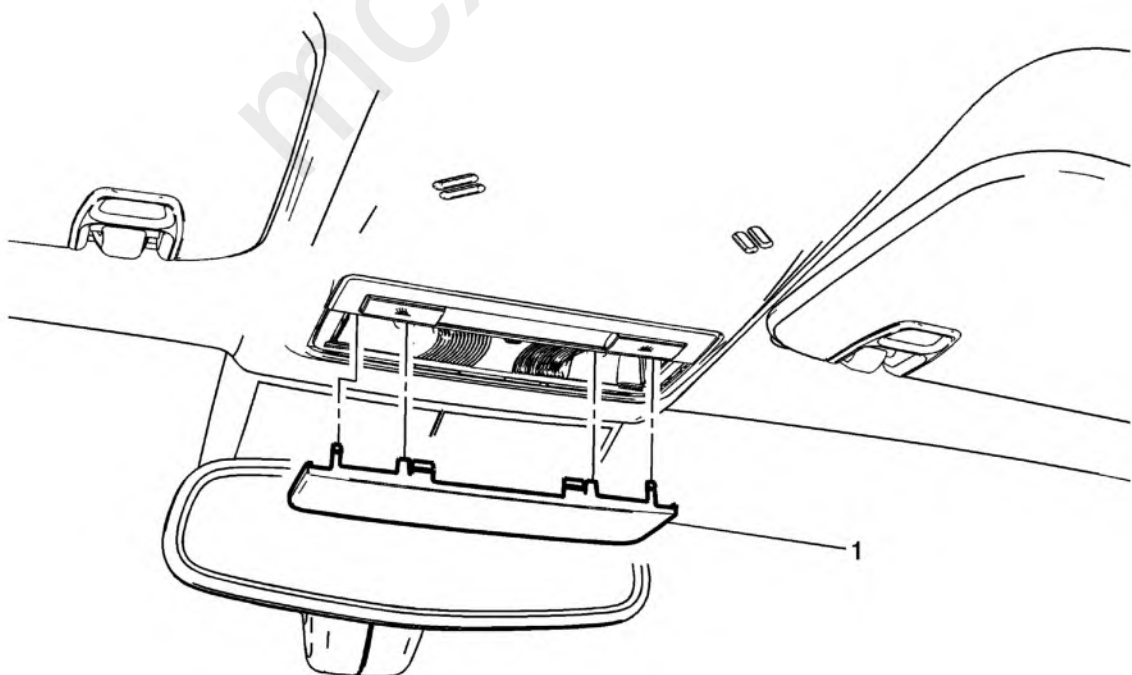


Fig. 18: Center Reading And Courtesy Lamp Lens
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Center Reading and Courtesy Lamp Lens Procedure Carefully use the appropriate tool to release the retainers securing the lens to the center reading lamp assembly.

WINDSHIELD HEADER COURTESY LAMP REPLACEMENT

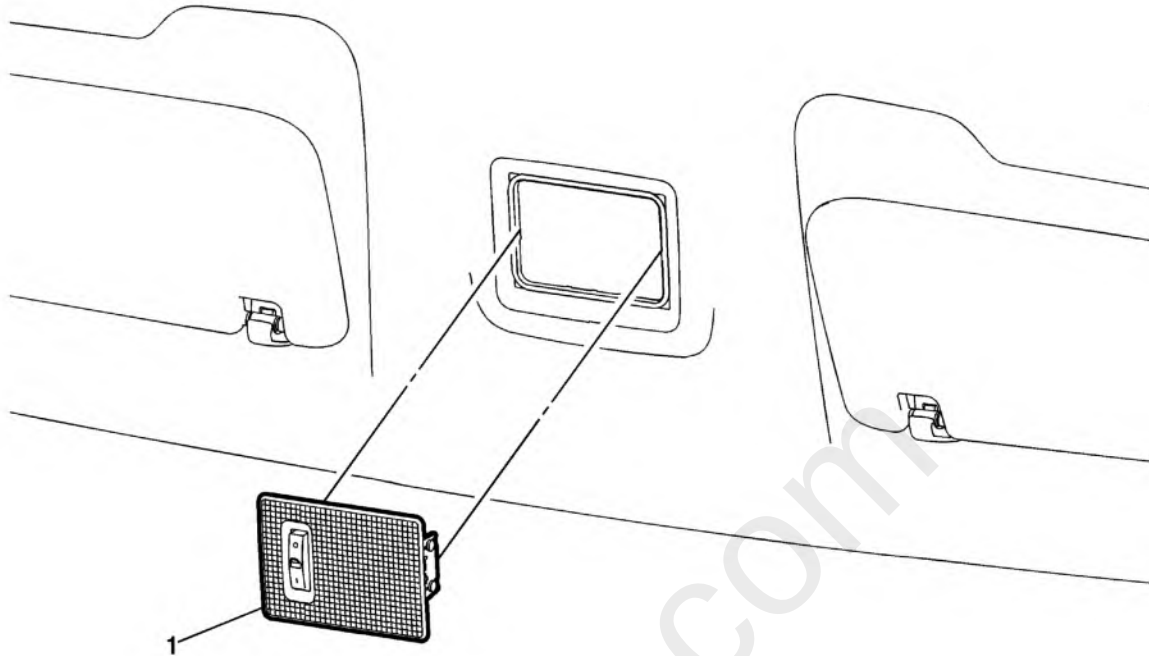


Fig. 19: Windshield Header Courtesy Lamp
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Windshield Header Courtesy Lamp Procedures 1. Grasp the courtesy lamp assembly and pull downward to release the retainer clips securing the courtesy lamp assembly to the headliner. 2. Disconnect the electrical connections.

REAR SEAT POSITION CENTER COURTESY LAMP REPLACEMENT

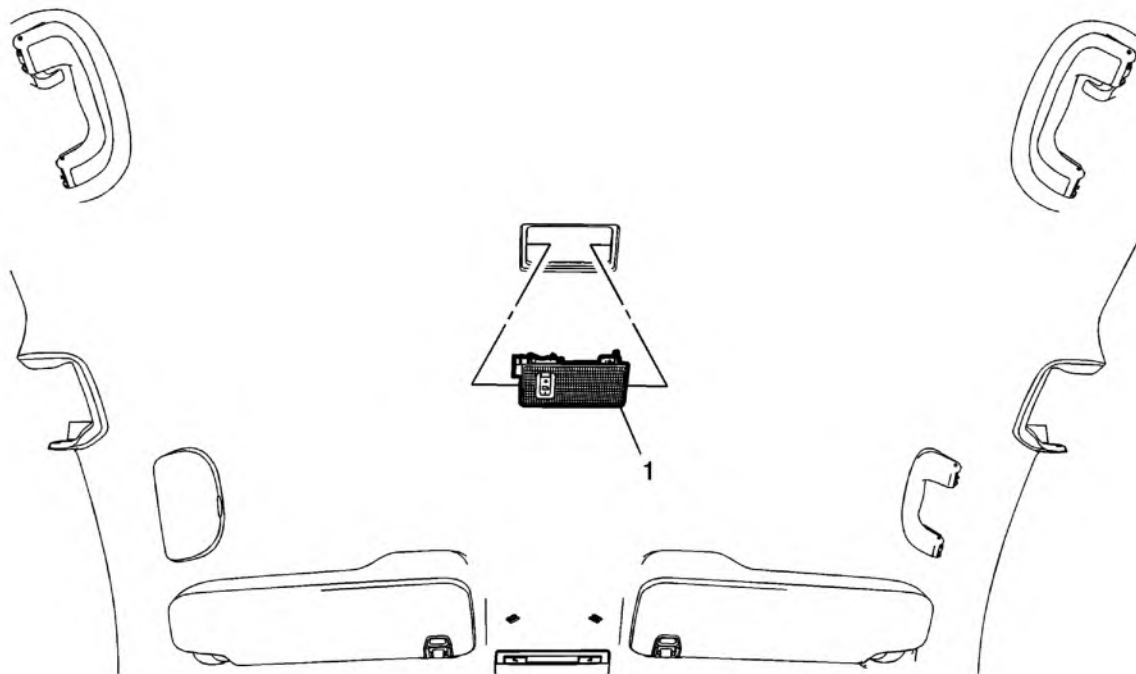


Fig. 20: Rear Seat Position Center Courtesy Lamp
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Lower the headlining trim panel to access the lamp and connector. Refer to Headlining Trim Panel Replacement (Without Sunroof, Buick) , Headlining Trim Panel Replacement (With Sunroof, Buick) , Headlining Trim Panel Replacement (With Sunroof, Chevrolet) , Headlining Trim Panel Replacement (Without Sunroof, Chevrolet) .	
1	Rear Seat Position Center Courtesy Lamp Procedures 1. Release the retainer clips securing the courtesy lamp assembly to the headliner. 2. Disconnect the electrical connections.

SUNSHADE ILLUMINATED MIRROR LAMP BULB REPLACEMENT (BUICK)

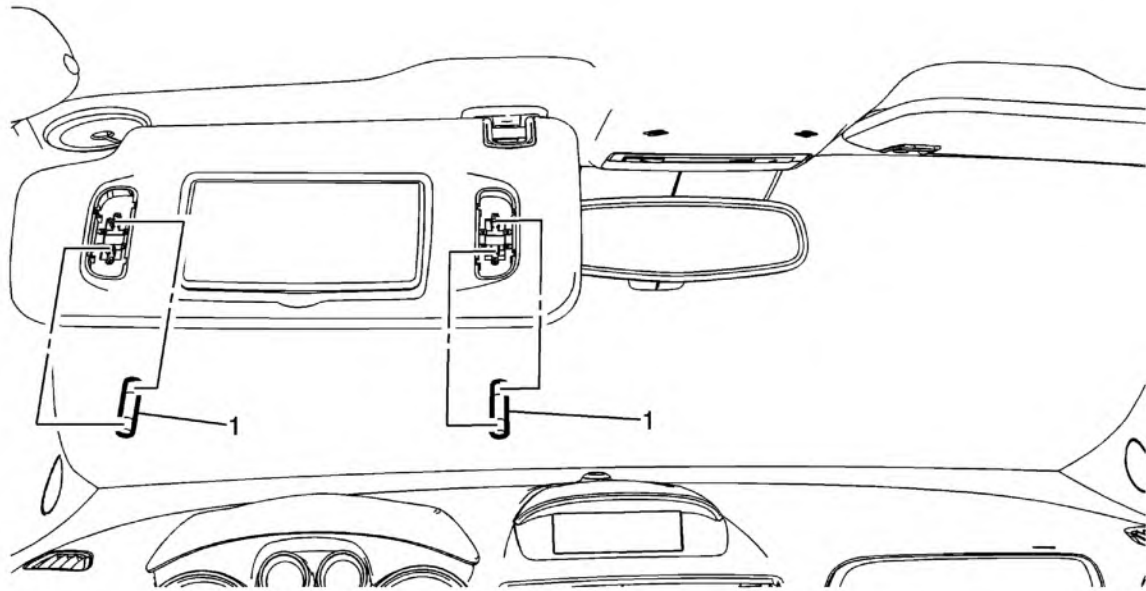


Fig. 21: Sunshade Illuminated Mirror Lamp Bulb (Encore).

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove the sunshade illuminated mirror lamp lens. Refer to Sunshade Illuminated Mirror Lamp Lens Replacement (Buick) .	
1	Sunshade Illuminated Mirror Lamp Bulb

SUNSHADE ILLUMINATED MIRROR LAMP BULB REPLACEMENT (CHEVROLET)

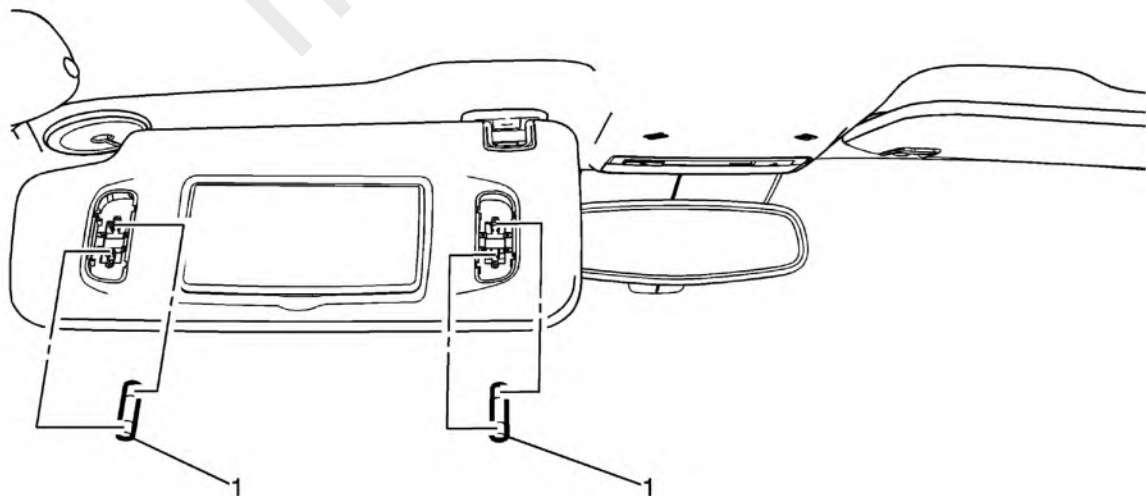


Fig. 22: Sunshade Illuminated Mirror Lamp Bulb (Trax).

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove the sunshade illuminated mirror lamp lens. Refer to Sunshade Illuminated Mirror Lamp Lens Replacement (Chevrolet) .	
1	Sunshade Illuminated Mirror Lamp Bulb

SUNSHADE ILLUMINATED MIRROR LAMP LENS REPLACEMENT (BUICK)

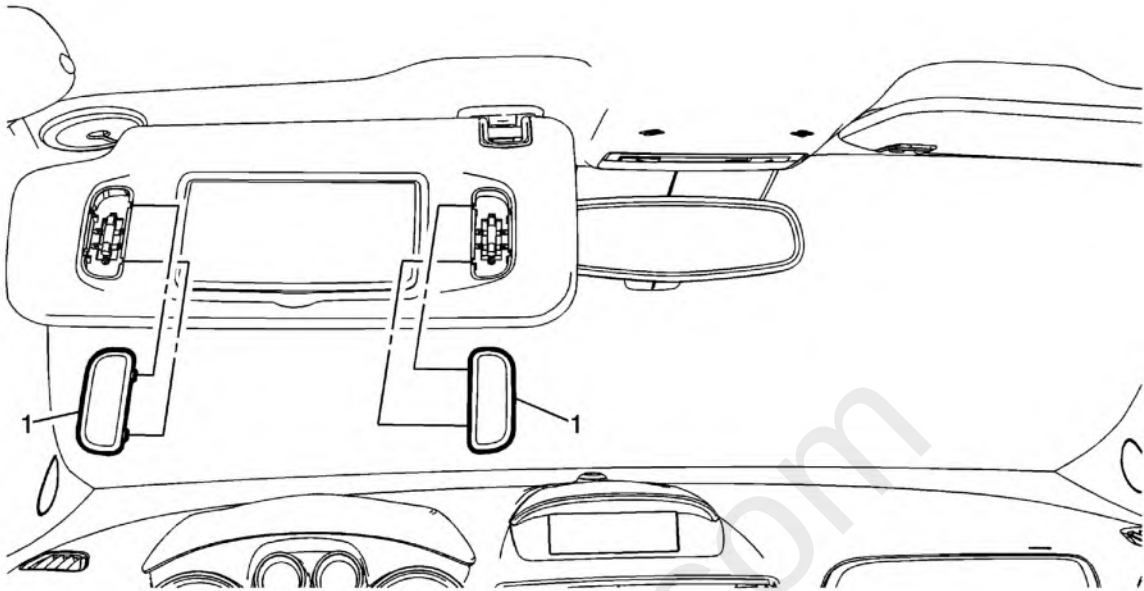


Fig. 23: Sunshade Illuminated Mirror Lamp Lens (Encore).
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Sunshade Illuminated Mirror Lamp Lens Procedure Carefully use a flat bladed tool, and release the tabs retaining the lamp lens to the sunshade assembly.

SUNSHADE ILLUMINATED MIRROR LAMP LENS REPLACEMENT (CHEVROLET)

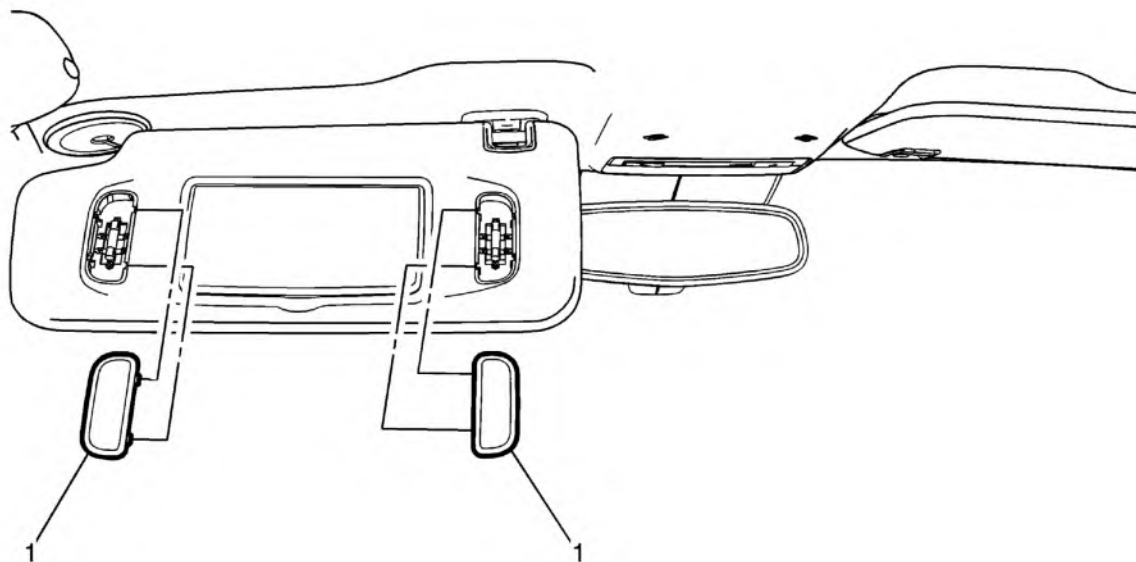


Fig. 24: Sunshade Illuminated Mirror Lamp Lens (Trax)

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Sunshade Illuminated Mirror Lamp Lens Procedure Carefully use a flat bladed tool, and release the tabs retaining the lamp lens to the sunshade assembly.

DOME LAMP BULB REPLACEMENT

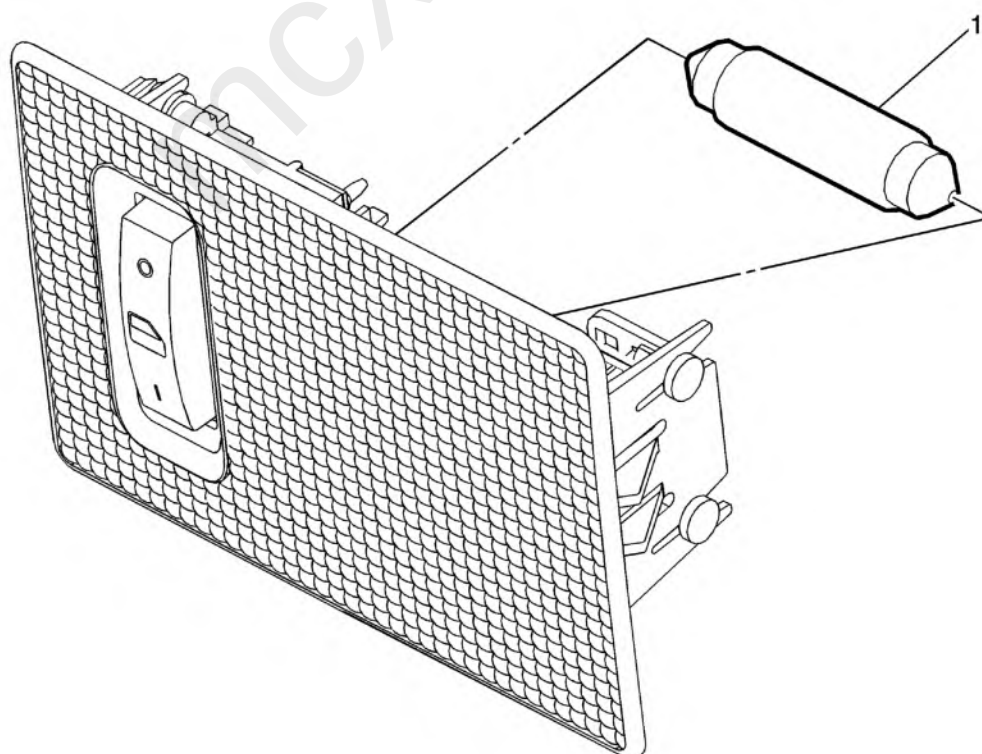


Fig. 25: Dome Lamp Bulb

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
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Callout	Component Name
Preliminary Procedure Remove the windshield header courtesy lamp. Refer to Windshield Header Courtesy Lamp Replacement	
1	Dome Lamp Bulb

HEADLAMP REPLACEMENT (SBM)

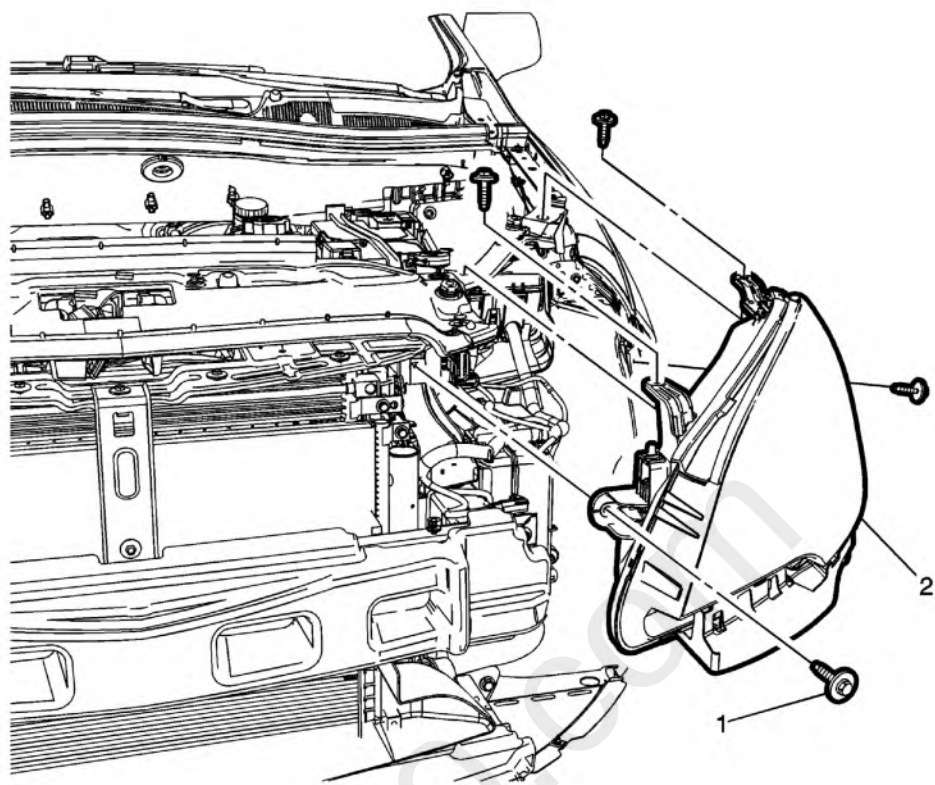


Fig. 26: Headlamp (SBM).
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove the front bumper fascia. Refer to Front Bumper Fascia Replacement (Chevrolet) . Front Bumper Fascia Replacement (Buick) .	
1	Headlamp Assembly Screw (Qty: 4) CAUTION: Refer to Fastener Caution . Tighten 2.5 N.m (22 lb in)
2	Headlamp Assembly Procedure 1. Disconnect the electrical connector and remove the headlamp assembly. 2. Aim the headlamps after replacement. Refer to Headlamp Aiming.

HEADLAMP REPLACEMENT (T4L, BUICK)

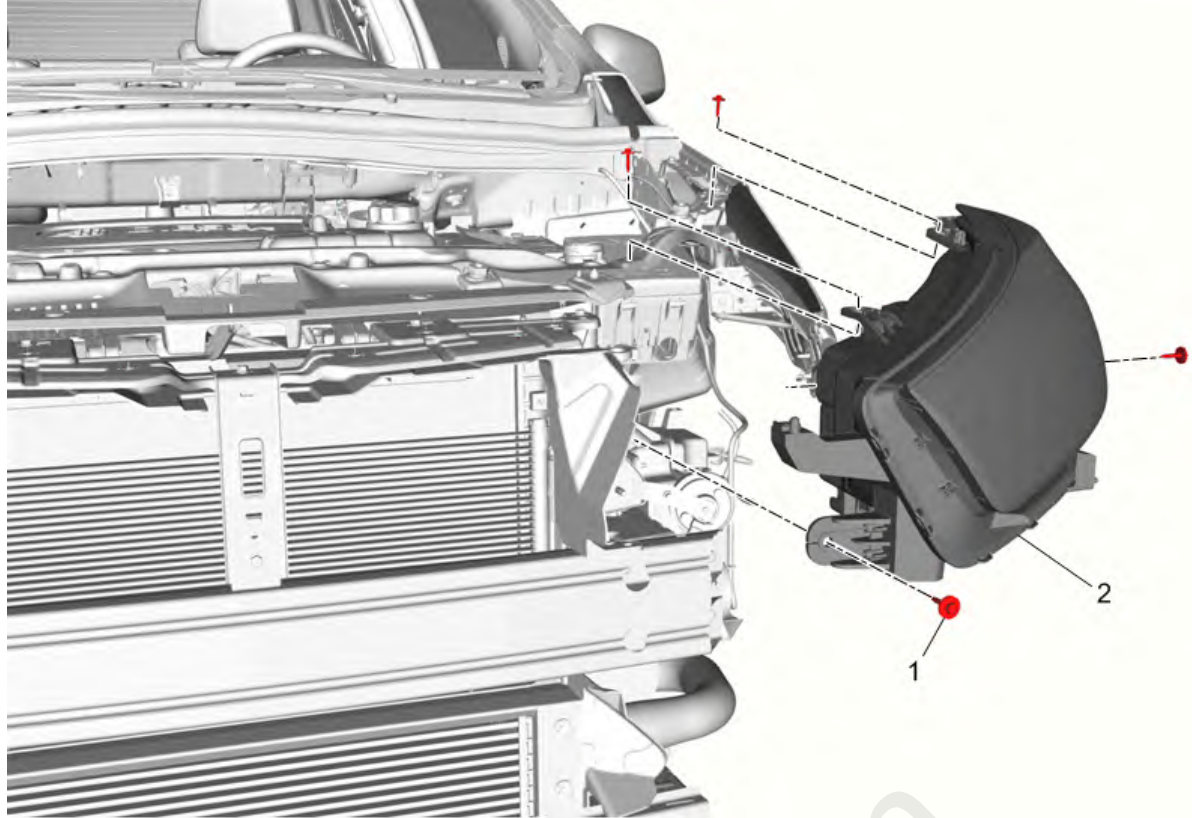


Fig. 27: Headlamp (T4L, Encore)

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove Front Bumper Fascia. Refer to Front Bumper Fascia Replacement (Buick) .	
1	Headlamp Screw (Qty: 4) CAUTION: Refer to Fastener Caution . Tighten 2.5 N.m (22 lb in)
2	Headlamp Procedure 1. Disconnect the electrical connector. 2. Aim the headlamps after replacement. Refer to Headlamp Aiming

HEADLAMP REPLACEMENT (SBV, CHEVROLET)

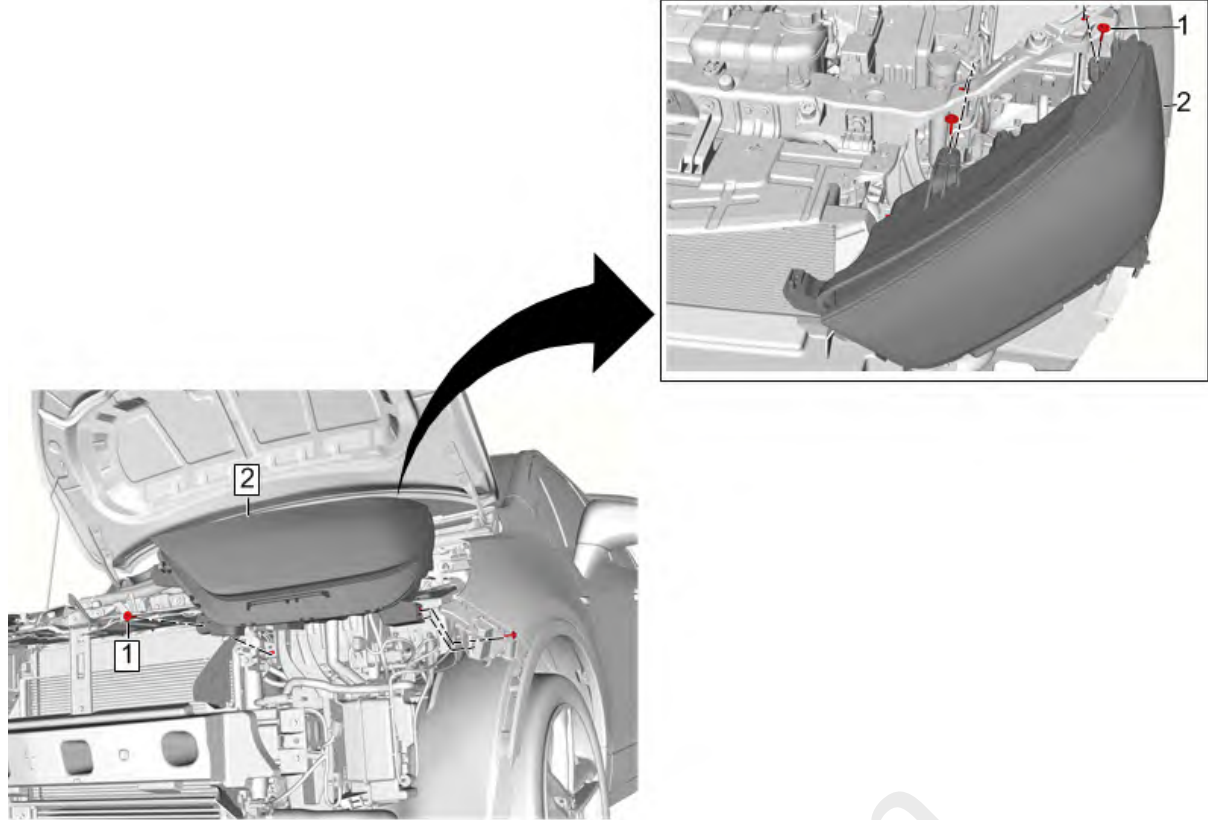


Fig. 28: Headlamp (SBV, Trax)

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove Front Bumper Fascia. Refer to Front Bumper Fascia Replacement (Chevrolet) .	
1	Headlamp Screw (Qty: 4) CAUTION: Refer to Fastener Caution . Tighten 2.5 N.m (22 lb in)
2	Headlamp Procedure 1. Disconnect the electrical connector. 2. Aim the headlamps after replacement. Refer to Headlamp Aiming

HEADLAMP BULB REPLACEMENT - LEFT SIDE (CHEVROLET WITH SBV)

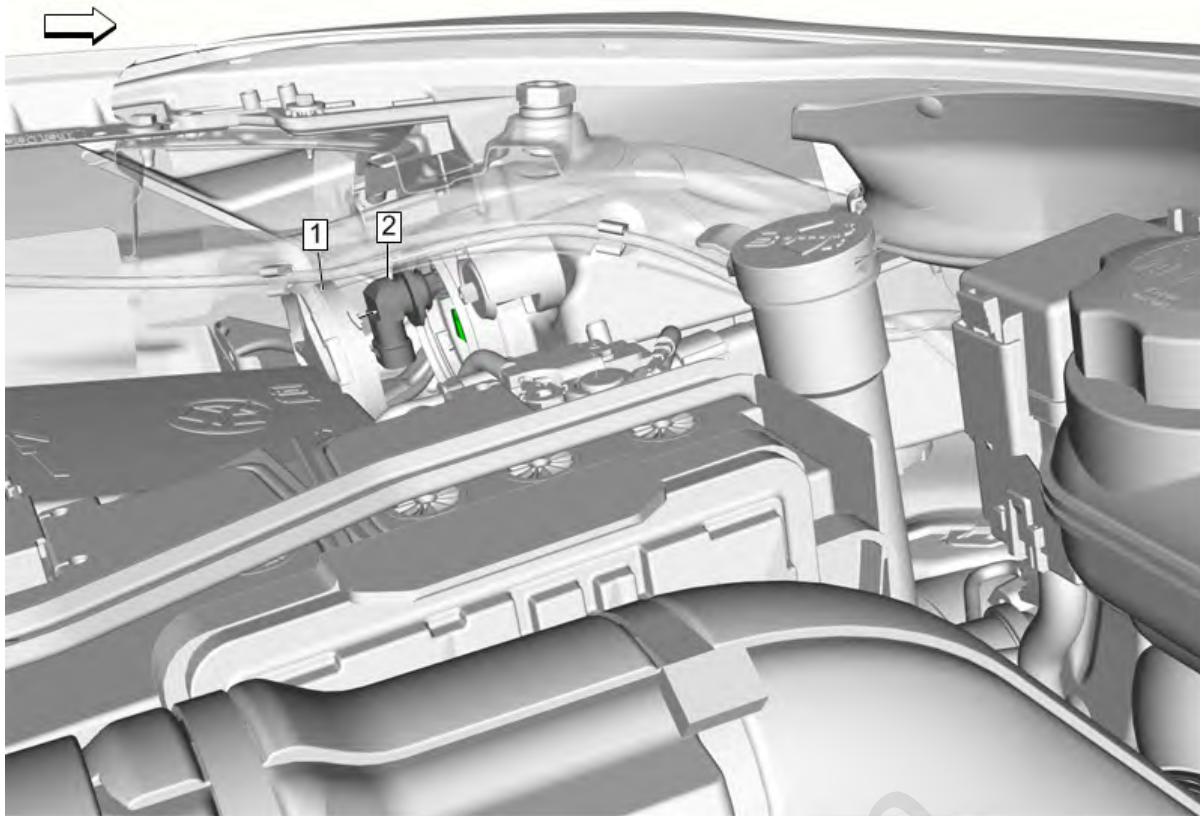


Fig. 29: Headlamp Bulb - Left Side (Trax with SBV).

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Headlamp Bulb Access Cover Procedure Rotate the bulb access cover counterclockwise to remove it from the lamp housing.
2	Headlamp Bulb - Left Side WARNING: Refer to <u>Halogen Bulb Warning</u> . Procedure 1. Disconnect the electrical connector. 2. Rotate the bulb a quarter turn counterclockwise and remove.

HEADLAMP BULB REPLACEMENT - LEFT SIDE (SBM WITH HIGH BEAM)

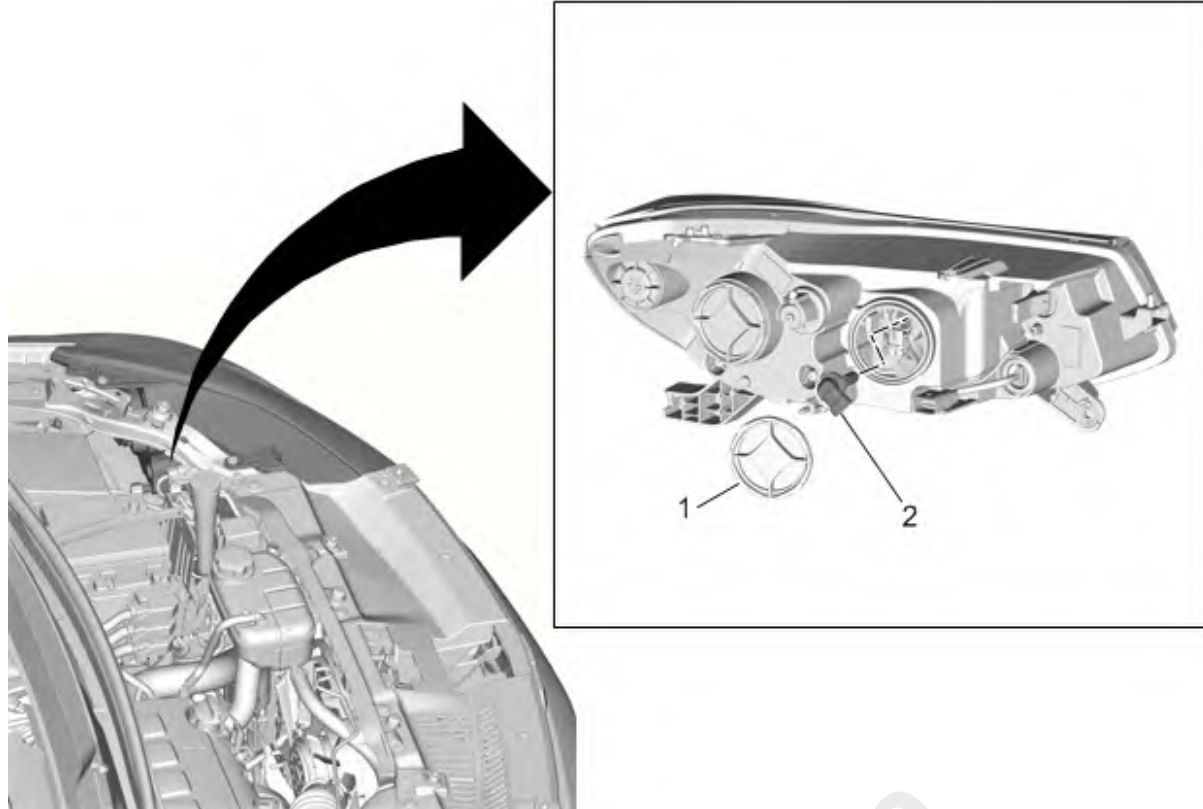


Fig. 30: Headlamp Bulb - Left Side (SBM with High Beam)

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures 1. Open and support the hood. 2. Remove Windshield Washer Solvent Container Filler Tube. Refer to Windshield Washer Solvent Container Filler Tube Replacement	
1	Headlamp Bulb Access Cover Procedure Rotate the bulb access cover counterclockwise to remove it from the lamp housing.
2	Headlamp Bulb - Left Side WARNING: Refer to Halogen Bulb Warning . Procedure 1. Disconnect the electrical connector. 2. Rotate the bulb a quarter turn counterclockwise and remove.

HEADLAMP BULB REPLACEMENT - LEFT SIDE (SBM WITH LOW BEAM)

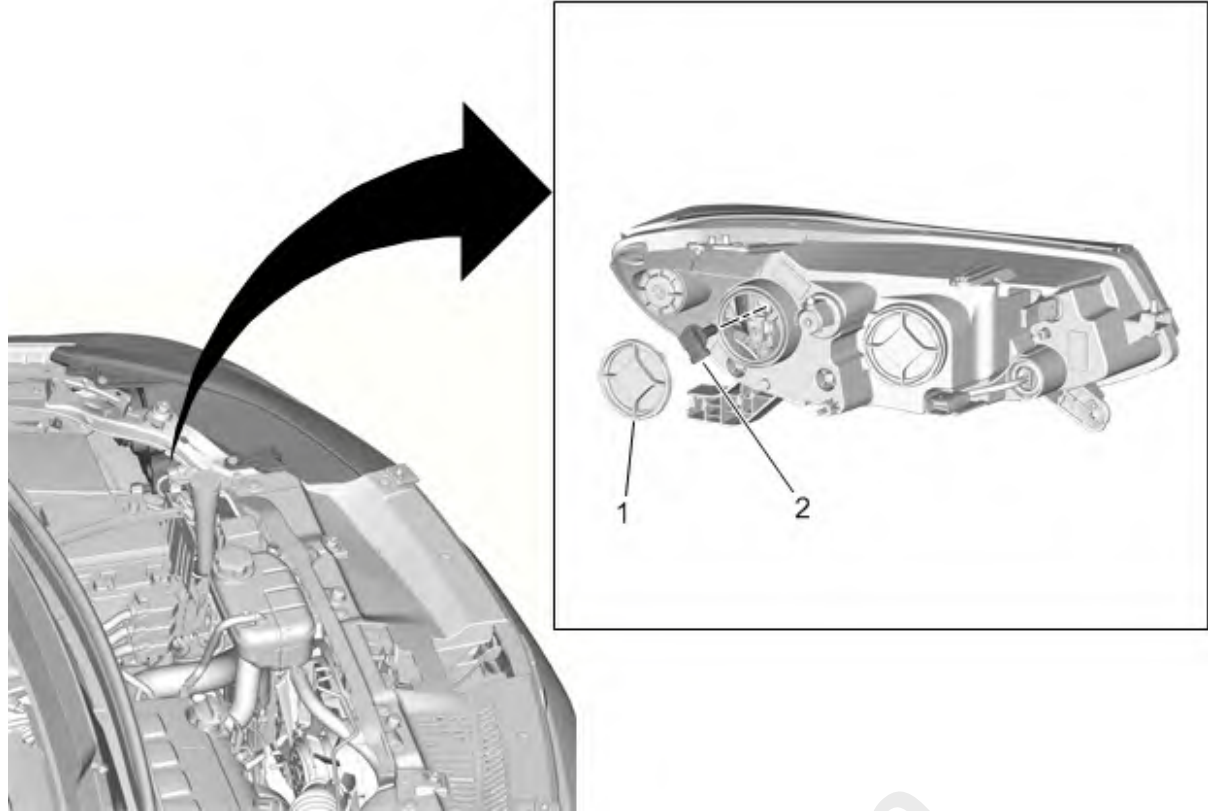


Fig. 31: Headlamp Bulb - Left Side (SBM with Low Beam).

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures 1. Open and support the hood. 2. Remove Windshield Washer Solvent Container Filler Tube. Refer to Windshield Washer Solvent Container Filler Tube Replacement	
1	Headlamp Bulb Access Cover Procedure Rotate the bulb access cover counterclockwise to remove it from the lamp housing.
2	Headlamp Bulb - Left Side WARNING: Refer to Halogen Bulb Warning . Procedure 1. Disconnect the electrical connector. 2. Rotate the bulb a quarter turn counterclockwise and remove.

HEADLAMP BULB REPLACEMENT - RIGHT SIDE (CHEVROLET WITH 2H0 AND SBV)

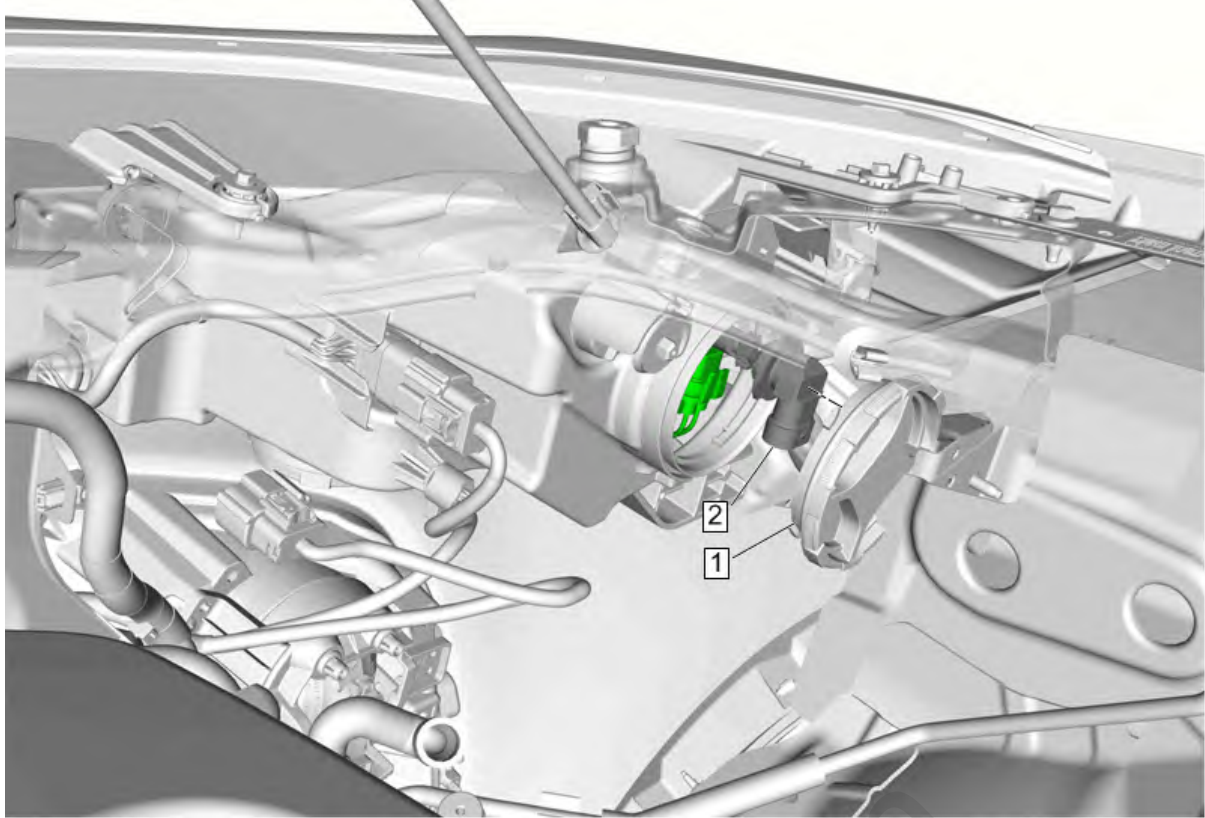


Fig. 32: Headlamp Bulb - Right Side (Trax with 2H0 and SBV)

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove Air Cleaner Inlet Duct. Refer to Air Cleaner Inlet Duct Replacement (2H0) .	
1	Headlamp Bulb Access Cover Procedure Rotate the bulb access cover counterclockwise to remove it from the lamp housing.
2	Headlamp Bulb WARNING: Refer to Halogen Bulb Warning . Procedure 1. Disconnect the electrical connector. 2. Rotate the bulb a quarter turn counterclockwise and remove.

HEADLAMP BULB REPLACEMENT - RIGHT SIDE (CHEVROLET WITH LUV AND SBV)

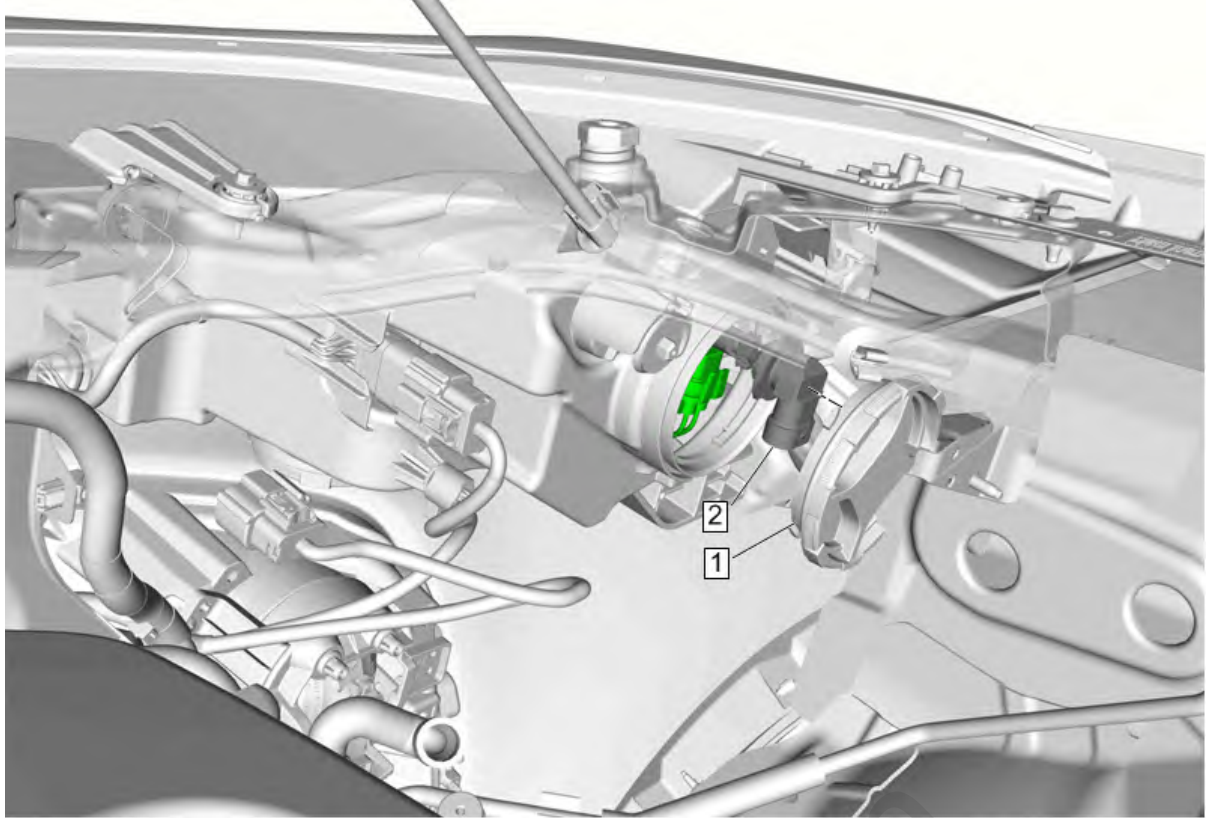


Fig. 33: Headlamp Bulb - Right Side (Trax with LUV and SBV).

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove Air Cleaner Inlet Duct. Refer to Air Cleaner Inlet Duct Replacement	
1	Headlamp Bulb Access Cover Procedure Rotate the bulb access cover counterclockwise to remove it from the lamp housing.
2	Headlamp Bulb - Right Side WARNING: Refer to Halogen Bulb Warning . Procedure 1. Disconnect the electrical connector. 2. Rotate the bulb a quarter turn counterclockwise and remove.

HEADLAMP BULB REPLACEMENT - RIGHT SIDE (LUV WITH SBM LOW BEAM)

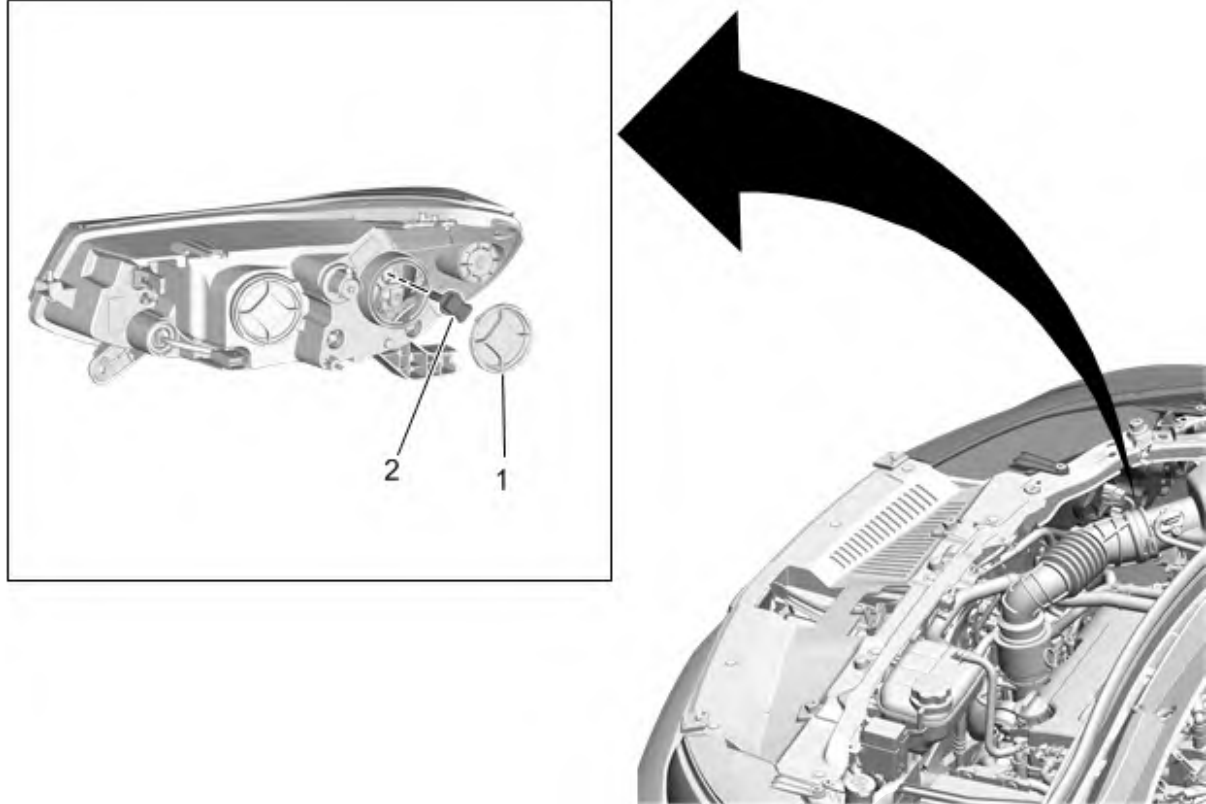


Fig. 34: Headlamp Bulb - Right Side (LUV with SBM Low Beam)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures 1. Open and support the hood. 2. Remove Air Cleaner Inlet Duct. Refer to Air Cleaner Inlet Duct Replacement	
1	Headlamp Bulb Access Cover Procedure Rotate the bulb access cover counterclockwise to remove it from the lamp housing.
2	Headlamp Bulb - Right Side WARNING: Refer to Halogen Bulb Warning . Procedure 1. Disconnect the electrical connector. 2. Rotate the bulb a quarter turn counterclockwise and remove.

HEADLAMP BULB REPLACEMENT - RIGHT SIDE (2H0 WITH SBM LOW BEAM)

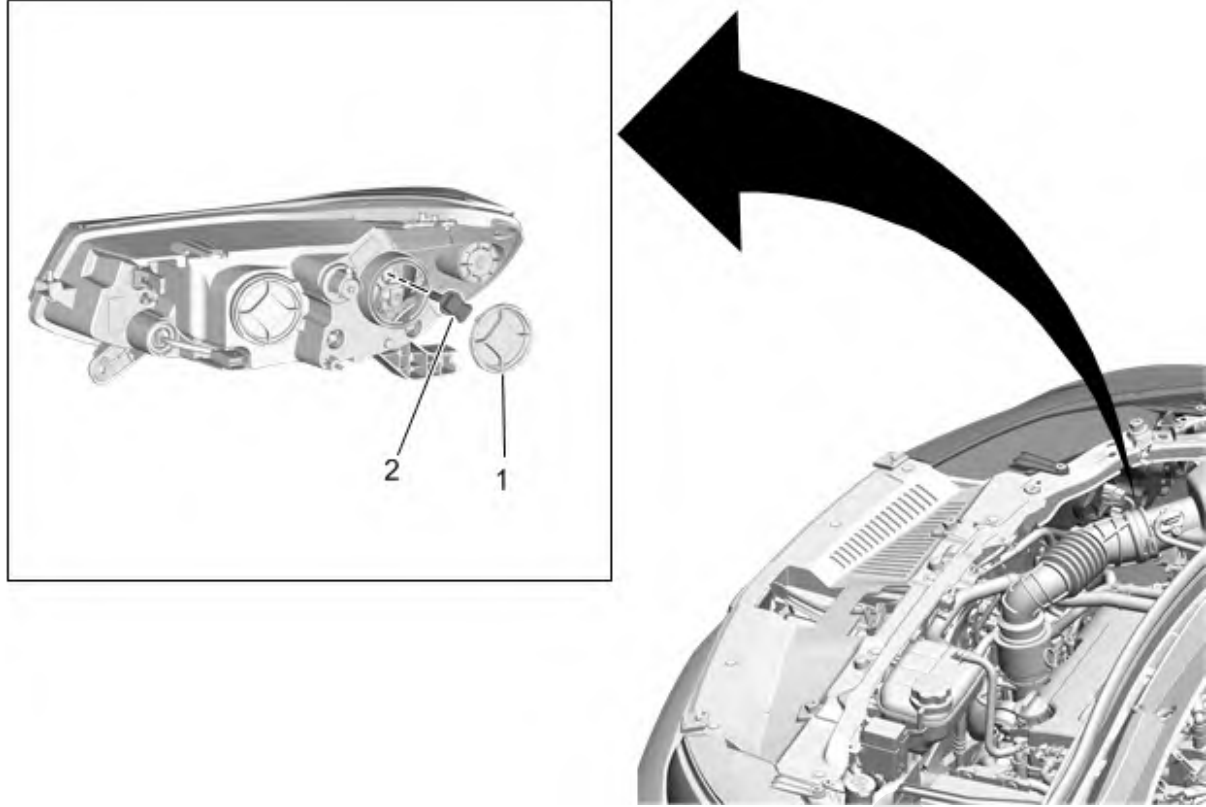


Fig. 35: Headlamp Bulb - Right Side (2H0 with SBM Low Beam).
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures 1. Open and support the hood. 2. Remove Air Cleaner Inlet Duct. Refer to Air Cleaner Inlet Duct Replacement (2H0).	
1	Headlamp Bulb Access Cover Procedure Rotate the bulb access cover counterclockwise to remove it from the lamp housing.
2	Headlamp Bulb - Right Side WARNING: Refer to Halogen Bulb Warning . Procedure 1. Disconnect the electrical connector. 2. Rotate the bulb a quarter turn counterclockwise and remove.

HEADLAMP BULB REPLACEMENT - RIGHT SIDE (LUV WITH SBM HIGH BEAM)

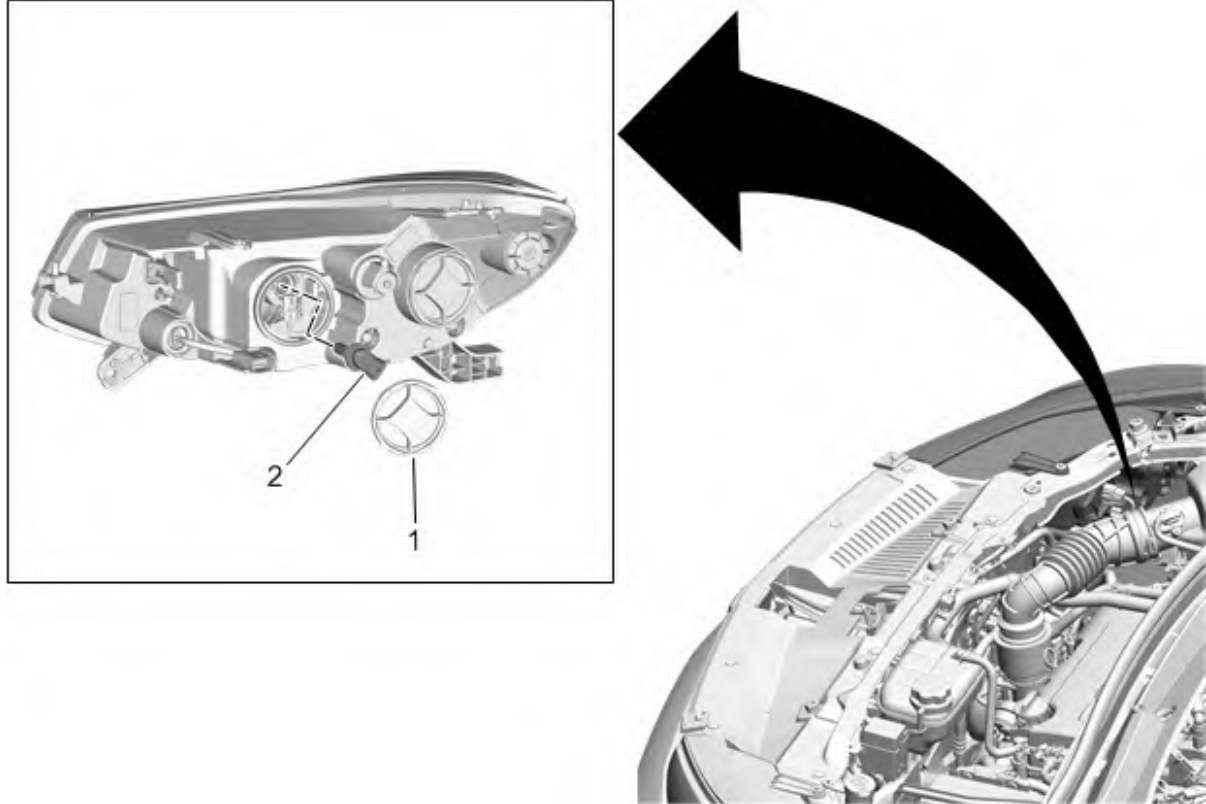


Fig. 36: Headlamp Bulb - Right Side (LUV with SBM High Beam).

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures 1. Open and support the hood. 2. Remove Air Cleaner Inlet Duct. Refer to Air Cleaner Inlet Duct Replacement	
1	Headlamp Bulb Access Cover Procedure Rotate the bulb access cover counterclockwise to remove it from the lamp housing.
2	Headlamp Bulb - Right Side WARNING: Refer to Halogen Bulb Warning . Procedure 1. Disconnect the electrical connector. 2. Rotate the bulb a quarter turn counterclockwise and remove.

HEADLAMP BULB REPLACEMENT - RIGHT SIDE (2H0 WITH SBM HIGH BEAM)

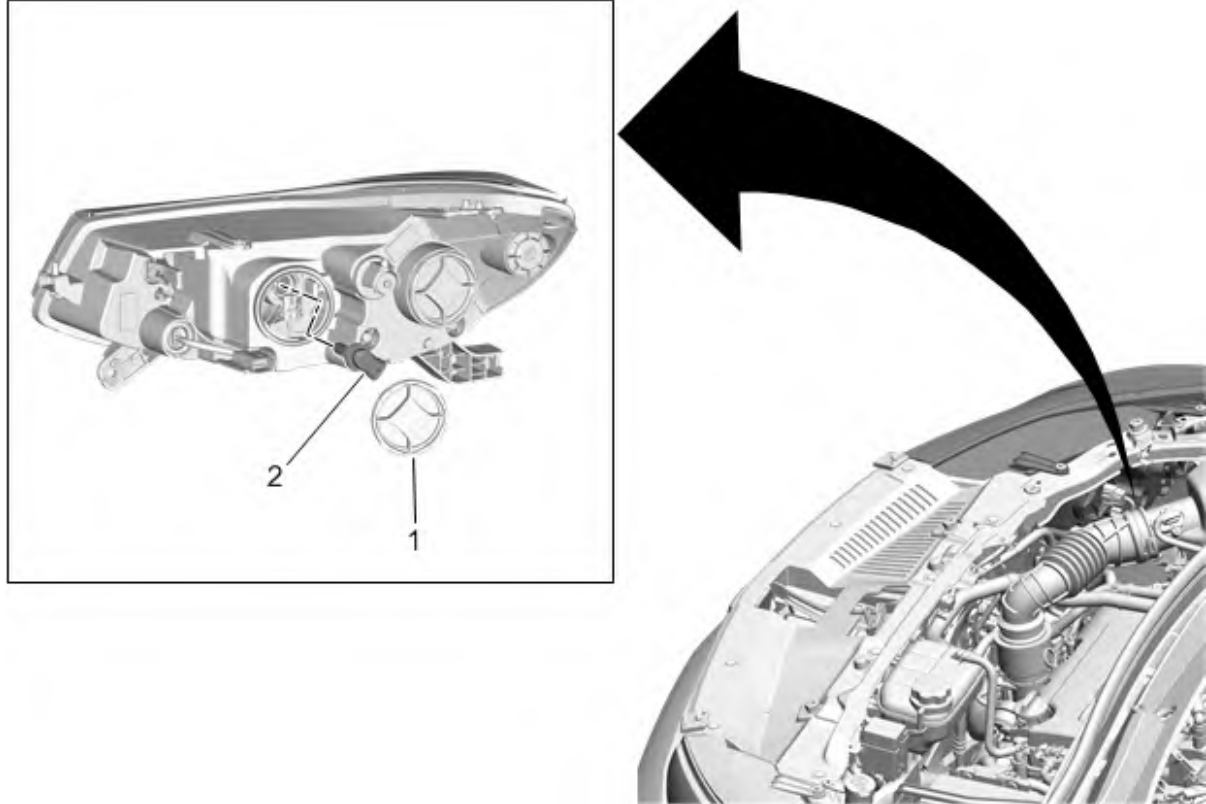


Fig. 37: Headlamp Bulb - Right Side (2H0 with SBM High Beam).
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures 1. Open and support the hood. 2. Remove Air Cleaner Inlet Duct. Refer to Air Cleaner Inlet Duct Replacement (2H0).	
1	Headlamp Bulb Access Cover Procedure Rotate the bulb access cover counterclockwise to remove it from the lamp housing.
2	Headlamp Bulb - Right Side WARNING: Refer to Halogen Bulb Warning . Procedure 1. Disconnect the electrical connector. 2. Rotate the bulb a quarter turn counterclockwise and remove.

HEADLAMP AIMING

Visual Aiming Preparation Procedure

NOTE: Some state and local laws specify requirements for headlamp aim. Comply with all of these laws when performing any headlamp aiming operations.

Headlamp aim should be checked:

- When a new headlamp capsule is installed.
- If service or repairs to the front end area have, or may have, disturbed the headlamps or their mounting.

The aiming screen should meet the following criteria:

- The area will consist of a level surface large enough to allow for a vehicle and an additional 7.62 m (25 ft) measured from face of lamps to the front of the aiming screen.
- The screen will be 1.52 m (5 ft) high x 3.66 m (12 ft) wide with a matte white surface well shaded from extraneous light, and properly adjusted to the floor on which the vehicle stands. Provisions should be made to align the aiming screen parallel with the vehicle.
- The screen shall be provided with a fixed vertical centerline, two laterally adjustable vertical tapes, and one vertically adjustable horizontal tape.
- If a regular commercial aiming screen is not available, the screen may consist of a vertical wall having a clear uninterrupted area approximately 1.83 m (6 ft) high and 3.66 m (12 ft) wide. The surface should be finished with a washable non-gloss white paint.

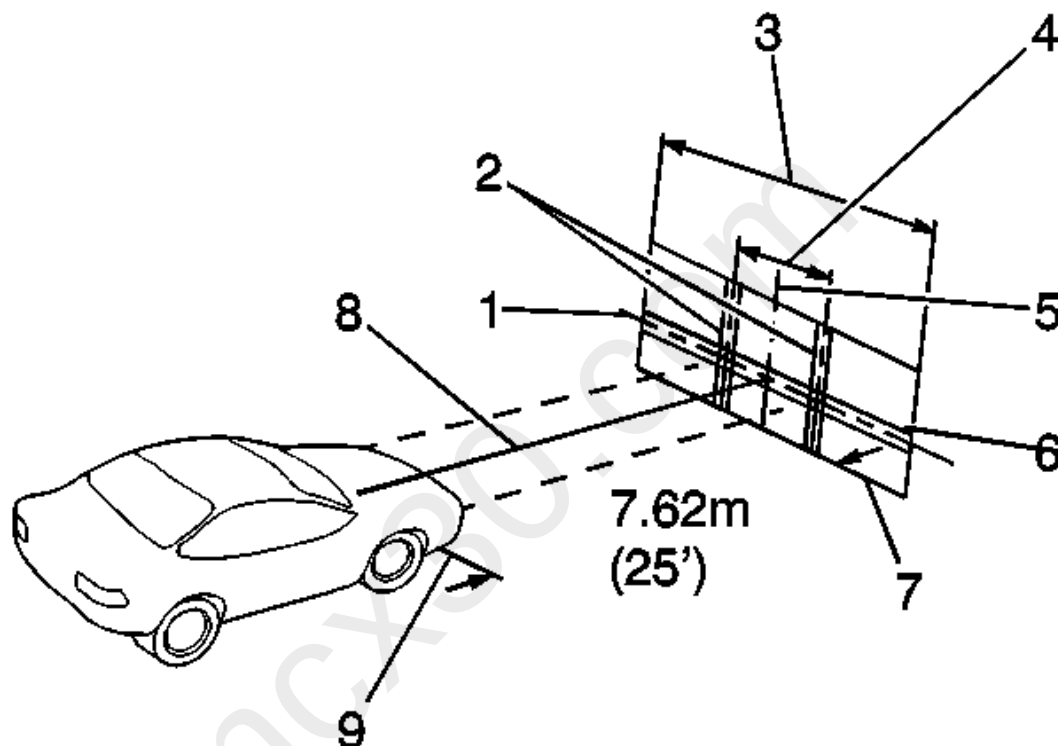


Fig. 38: Headlamp Aiming/Adjustment Procedure
Courtesy of GENERAL MOTORS COMPANY

- After the aiming screen has been set up in a permanent location, paint a reference line on the floor directly under the lens of the lamps to indicate the proper location of the headlamps when they are being aimed:
 - Distance between headlamps (1)
 - Center line of screen (2)
 - Adjustable vertical pointer (3)
 - Adjustable horizontal tape (4)
 - Diagram of light screen (5)
 - Vertical center line ahead of right headlamp pointer position (6)
 - 7.62 m (25 ft) (7)
 - Car axis (8)
 - Adjustable vertical pointer

- Horizontal center line of lamps
- Vertical center line ahead of left headlamp

Prior to aiming the headlamps, the following steps must be taken:

1. Remove any snow, ice or mud from the vehicle.
2. The vehicle must have a full tank of gas.
3. Stop all other work on the vehicle.
4. If any service has been performed on the vehicle, make sure that all of the components are back in their original place.
5. The vehicle must be on a level surface.
6. The vehicle left tires must be aligned with the reference line extending from the screen with the headlamps aligned with the reference line.
7. Do not load any cargo in the vehicle.
8. The vehicle must contain approximately 75 kg (165 lb) on the driver seat.
9. Inflate the tires to the proper pressure.
10. Simulate the vehicle loads if the intended use of the vehicle is for hauling heavy loads or towing a trailer.
11. Rock the vehicle in order to stabilize the suspension.
12. Turn on the headlamps to low beam and observe the left and the top edges of the high intensity zone on the screen. The edges of the high intensity zone should fall within the specifications.

Headlamp Aiming Procedure

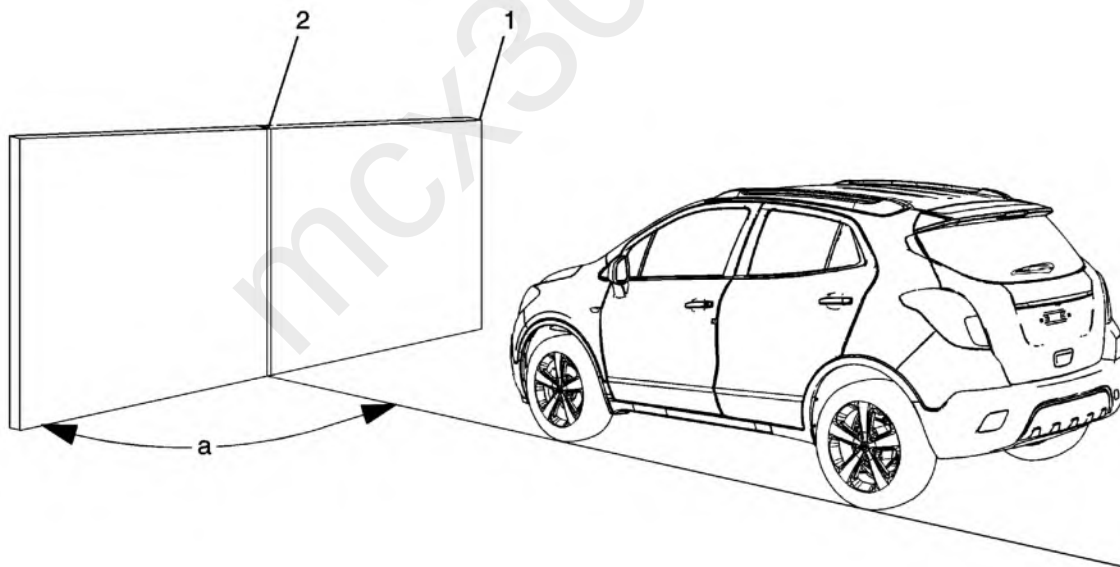


Fig. 39: Headlamp Aiming Screen And Vertical Tape Line

Courtesy of GENERAL MOTORS COMPANY

1. Open the hood.
2. Measure from the floor to the center of the headlamp bulb. Some headlamps have an aim dot marked on the headlamp lens.
3. At the screen, measure from the floor and place the horizontal tape at the measured distance.
4. Measure from the reference line on the floor to the left headlamp bulb centerline.
5. At the screen (1), measure from the reference line and place the vertical tape at the measured distance.

6. Measure from the reference line on the floor to the right headlamp bulb centerline.
7. At the screen, measure from the reference line and place the vertical tape (2) at the measured distance.

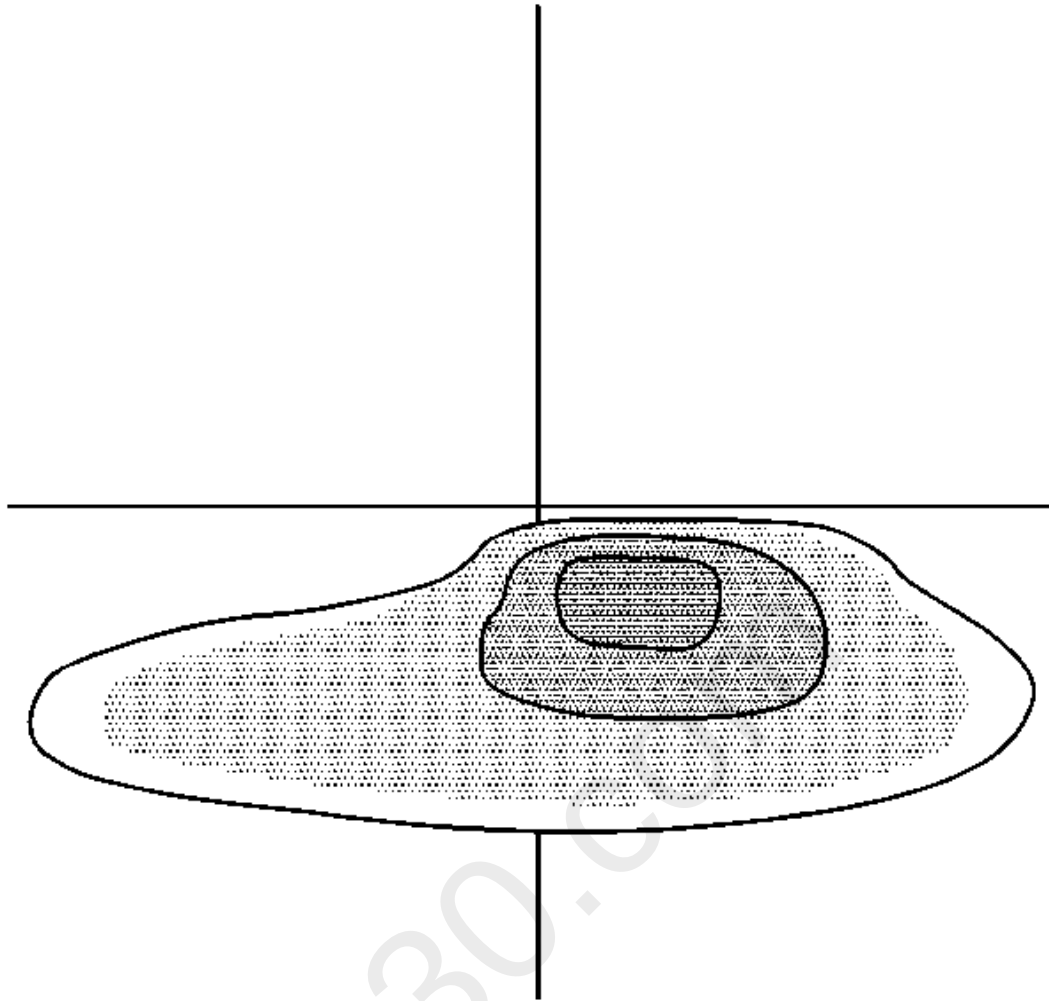


Fig. 40: Headlamp Projection On Screen
Courtesy of GENERAL MOTORS COMPANY

NOTE: DO NOT cover the headlamp. This may cause excessive heat build up.

8. Turn ON the low beam headlamps. Block the light from projecting onto the screen from the passenger side headlamp.

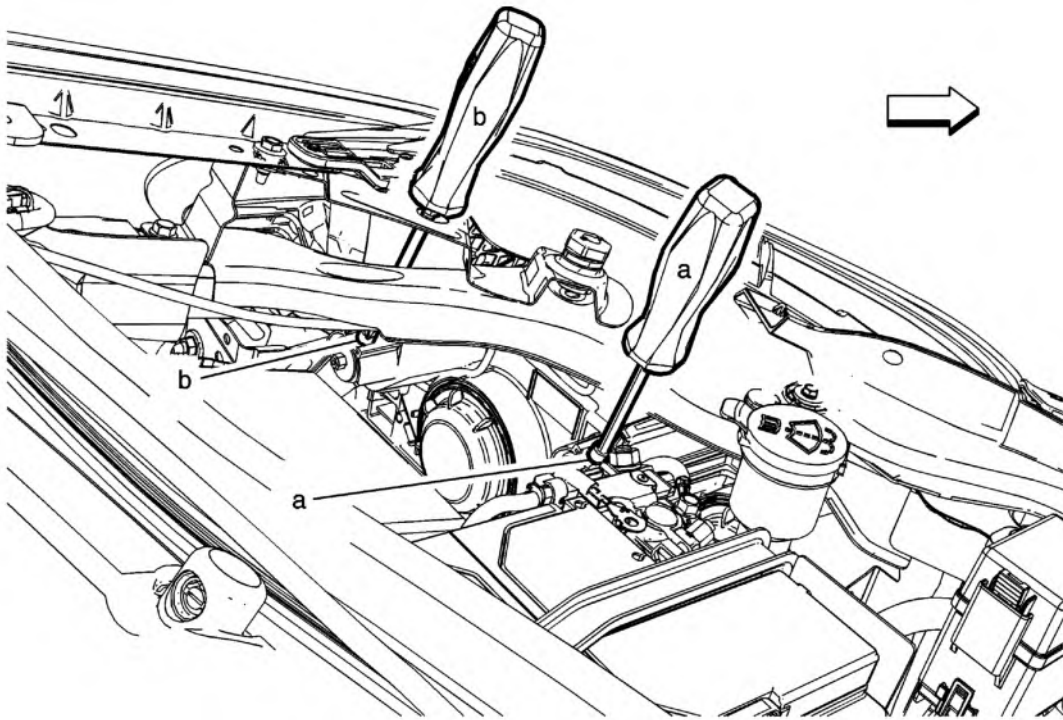


Fig. 41: Headlamp Adjusting Vertical And Horizontal Aiming Screws
Courtesy of GENERAL MOTORS COMPANY

9. Adjust the vertical aim screw (a) and the horizontal aim screw (b) (as shown by the arrow) of the headlamps to the specifications required by the state and the local authorities, or as shown in step number 8.
10. Repeat the aiming procedure for the passenger side headlamp while blocking the light from projecting onto the screen from the driver side headlamp.
11. Turn the headlamps OFF.
12. Close the hood.

HEADLAMP LED DRIVER MODULE REPLACEMENT (T4L)

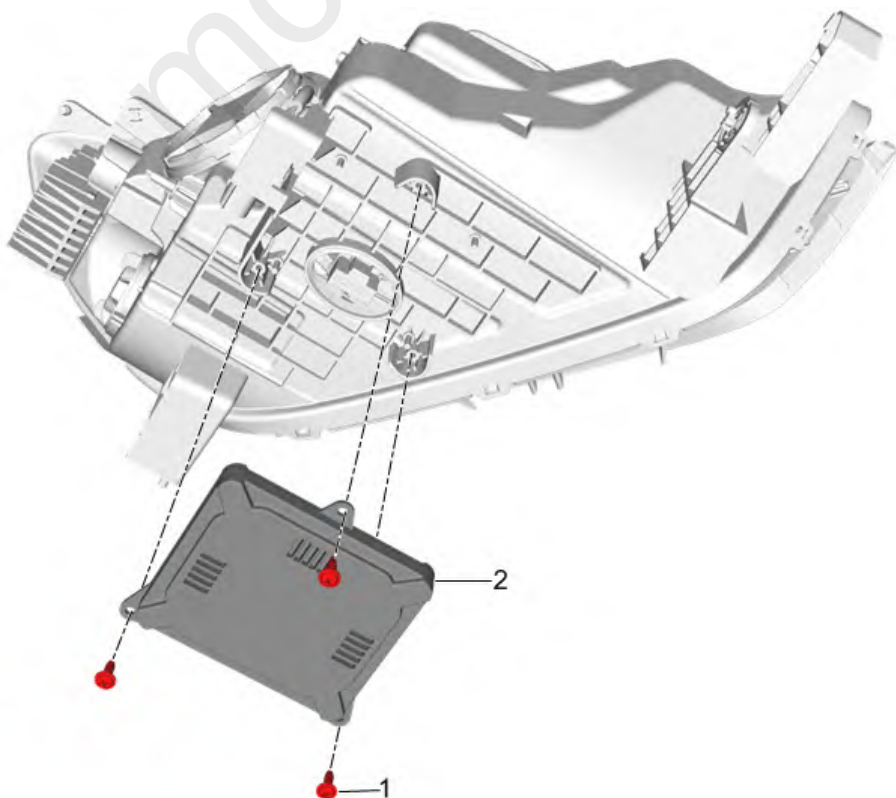


Fig. 42: Headlamp LED Driver Module (T4L)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
WARNING: The high intensity discharge system produces high voltage and current. To reduce the risk of severe shocks and burns: • Never open the high intensity discharge system ballast or the arc tube assembly starter. • Never probe between the high intensity discharge system ballast output connector and the arc tube assembly.	
WARNING: The high intensity discharge system produces high voltage and current. In order to reduce the risk of severe shocks and burns, the battery negative cable must be disconnected any time service work is being performed on or around the high intensity discharge system.	
Preliminary Procedure Remove Headlamp. Refer to Headlamp Replacement (T4L, Buick) .	
1	Headlamp LED Driver Module Screw (Qty: 3) CAUTION: Refer to Fastener Caution . Tighten 0.8 N.m (7 lb in)
2	Headlamp LED Driver Module

FRONT FOG LAMP REPLACEMENT (BUICK)

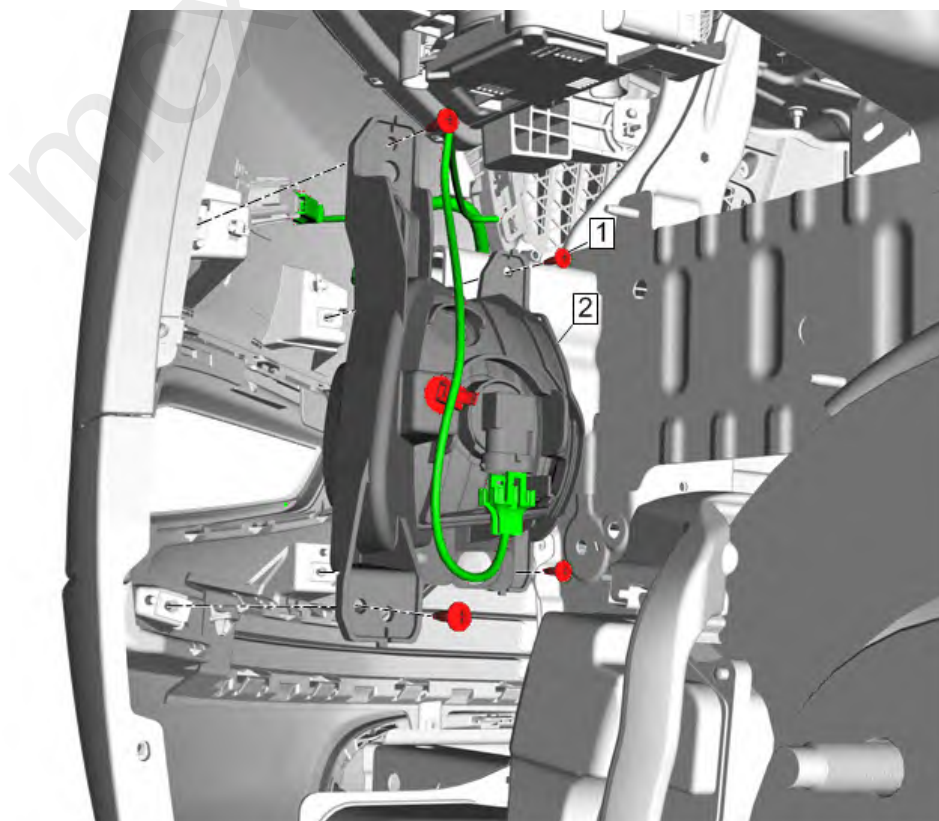


Fig. 43: Front Fog Lamp (Encore)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove Horn. Refer to Horn Replacement (Buick)	
1	Front Fog Lamp Cover Screw (Qty: 4) CAUTION: Refer to Fastener Caution . Tighten 2.5 N.m (22 lb in)
2	Front Fog Lamp Procedure 1. Disconnect the electrical connector. 2. Transfer components as necessary. 3. Aim the front fog lamps after replacement. Refer to Fog Lamp Aiming

FRONT FOG LAMP REPLACEMENT (CHEVROLET)

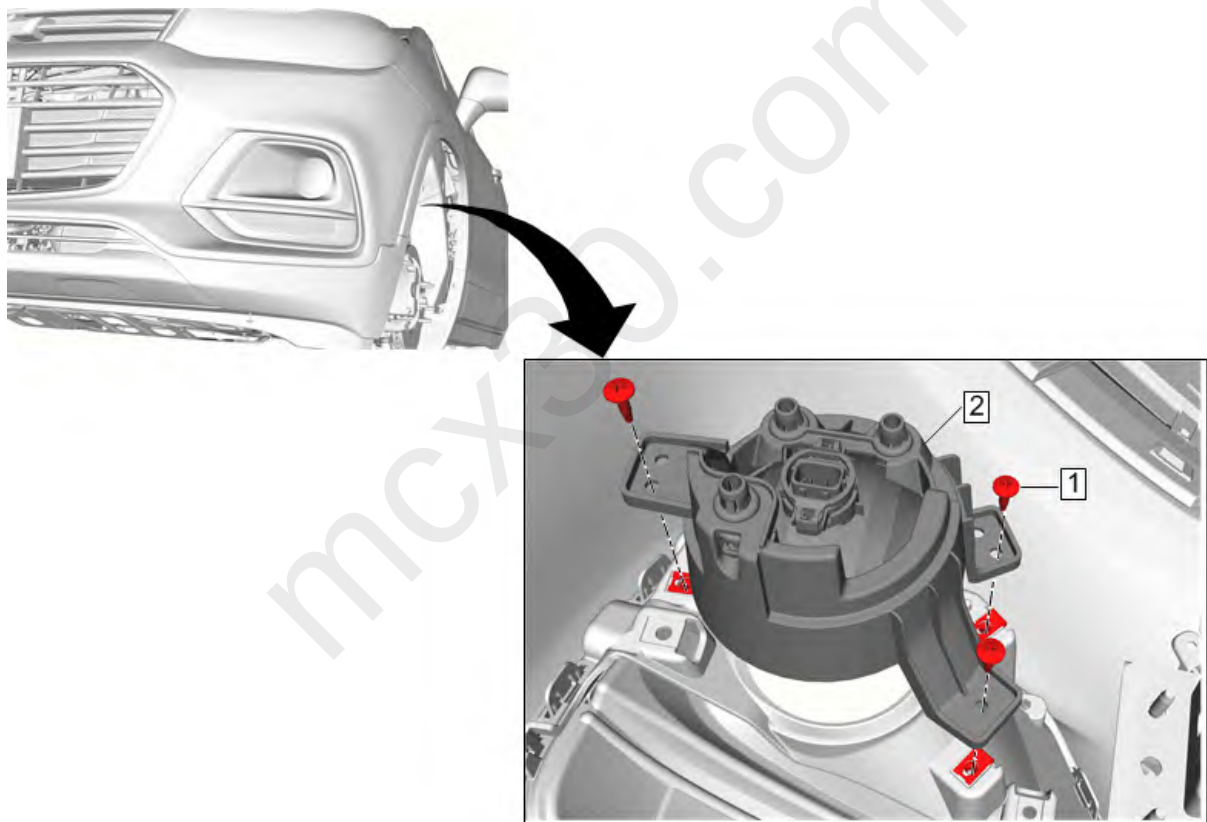


Fig. 44: Front Fog Lamp (Trax)

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures	
1. Remove Front Wheelhouse Liner. Refer to Front Wheelhouse Liner Replacement (Chevrolet) 2. Disconnect the electrical connector.	

Callout	Component Name
1	Front Fog Lamp Screw (Qty: 3) CAUTION: Refer to Fastener Caution . Tighten 2.5 N.m (22 lb in)
2	Front Fog Lamp Procedure 1. Transfer components as necessary. 2. Aim the front fog lamps after replacement. Refer to Fog Lamp Aiming

FRONT FOG LAMP BULB REPLACEMENT (BUICK)

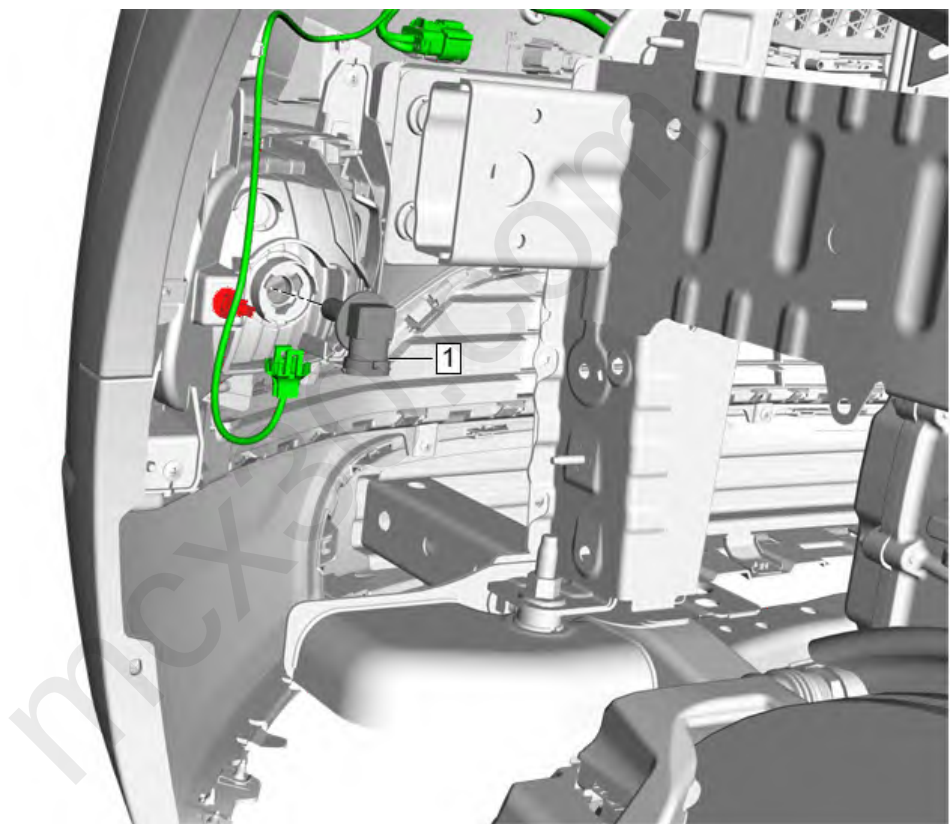


Fig. 45: Front Fog Lamp Bulb (Encore)

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
	WARNING: Refer to Halogen Bulb Warning . Preliminary Procedure Remove Front Wheelhouse Liner. Refer to Front Wheelhouse Liner Replacement (Buick).
1	Front Fog Lamp Bulb Procedure 1. Disconnect the electrical connector. 2. Reposition wiring harness retainer as needed. 3. Rotate the bulb socket counterclockwise to remove it from the lamp housing.

FRONT FOG LAMP BULB REPLACEMENT (CHEVROLET)

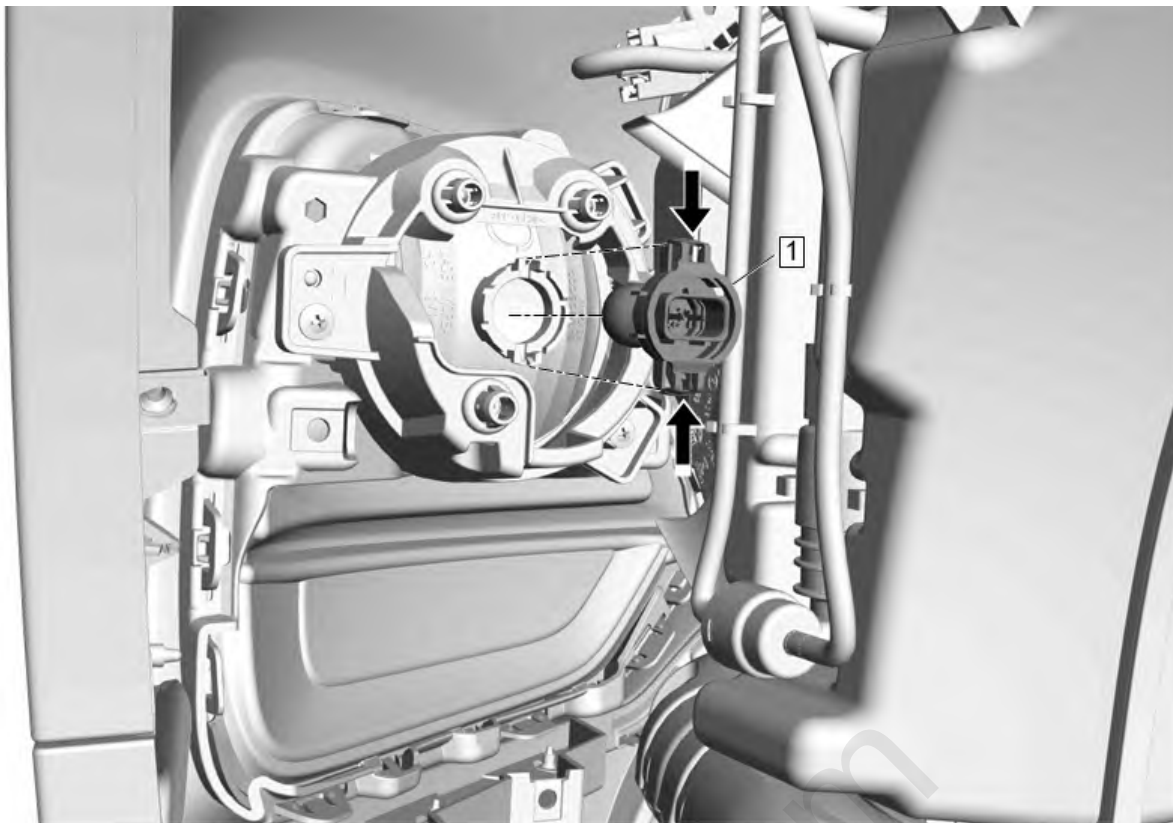


Fig. 46: Front Fog Lamp Bulb (Trax)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove Front Wheelhouse Liner. Refer to Front Wheelhouse Liner Replacement (Chevrolet) .	
1	Front Fog Lamp Bulb WARNING: Refer to Halogen Bulb Warning . Procedure 1. Disconnect the electrical connector. 2. Depress the locking tabs and pull the front fog lamp bulb from the front fog lamp.

FOG LAMP AIMING

Preparation Procedure

NOTE: Horizontal aim is not adjustable on this vehicle. Adjust the fog lamp as required using the adjusting screw above the projector lens on the outside of the front bumper fascia. Prior to aiming the fog lamps, perform the following steps:

1. Completely assemble all of the components on the vehicle.
2. Place the vehicle on a level surface.
3. Stop all unnecessary operations or work that could affect the ride height of the vehicle.
4. Close the doors and verify that the luggage compartment is empty.
5. Stabilize the suspension by rocking the vehicle sideways.
6. Ensure that the fuel level is full.
7. Ensure that the tires are inflated to the proper pressure.

8. Ensure that the driver or a similar weight, approximately 75 kg (165 lb), is in the vehicle driver seat.

Aiming Procedure

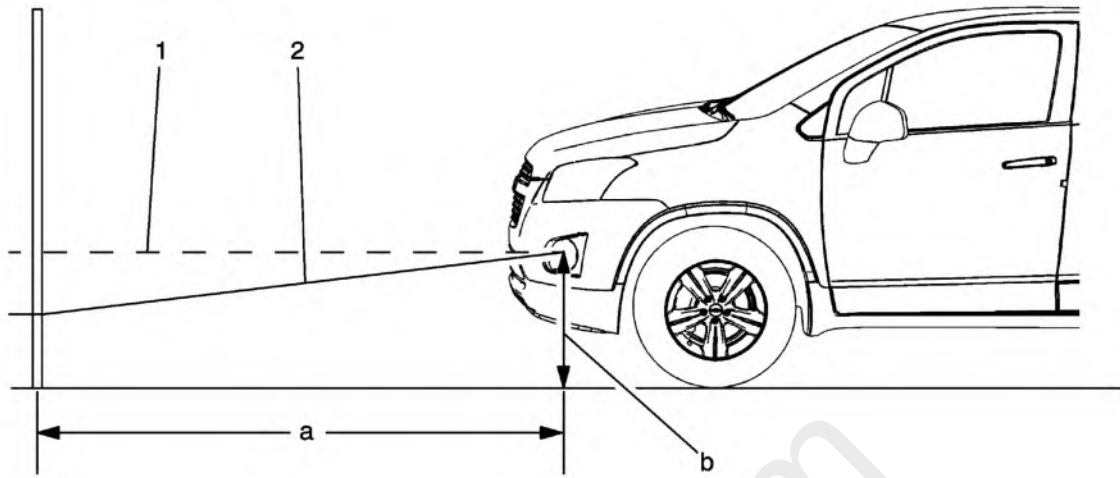


Fig. 47: Fog Lamp Aiming Procedure Distances
Courtesy of GENERAL MOTORS COMPANY

1. Park the vehicle 7.6 m (25 ft) away from the target screen (a).
2. Measure the distance from the center of the fog lamp to the ground line (b).
3. Using this measurement, mark the horizontal centerline (1) of the fog lamp on the target screen directly in front of the vehicle.
4. Turn ON the fog lamps.
5. The top of the fog lamp beam image (2) on the target screen should be 102 mm (4 in) below the center of the fog lamp lens height (1).
6. Adjust the fog lamp as required using the adjusting screw above the projector lens on the outside of the front bumper fascia.
7. After the adjustments are made, turn OFF the fog lamps.

DAYTIME RUNNING AND PARKING/POSITION LAMP BULB REPLACEMENT (RIGHT SIDE WITH 2H0 AND SBM)

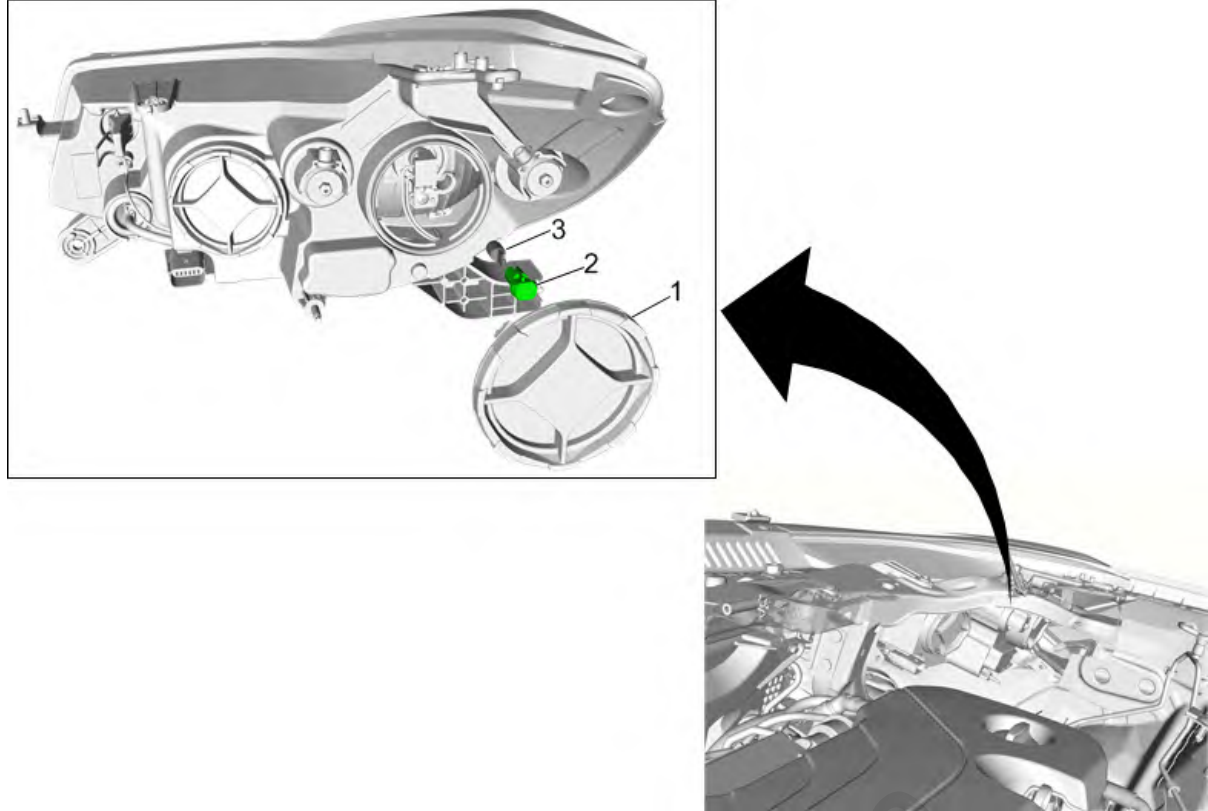


Fig. 48: Daytime Running and Parking/Position Lamp Bulb (Right Side with 2H0 and SBM)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove Air Cleaner Inlet Duct. Refer to Air Cleaner Inlet Duct Replacement (2H0)	
1	Headlamp Bulb Access Cover Procedure Rotate the bulb access cover counterclockwise to remove it from the lamp housing.
2	Daytime Running Lamp Bulb Socket Procedure Pull the bulb socket from the headlamp.
3	Daytime Running Lamp Bulb - Right Side Procedure Pull the bulb from the bulb socket.

DAYTIME RUNNING AND PARKING/POSITION LAMP BULB REPLACEMENT (RIGHT SIDE WITH LUV AND SBM)

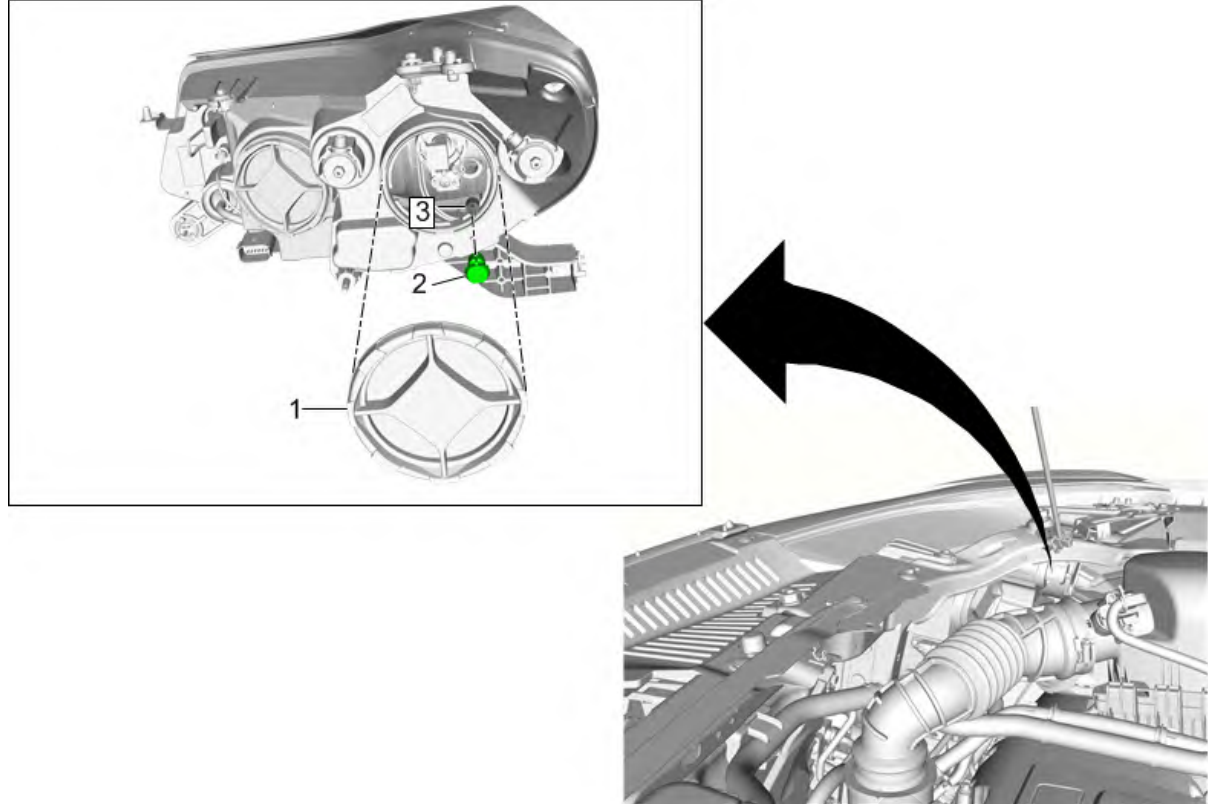


Fig. 49: Daytime Running and Parking/Position Lamp Bulb (Right Side with LUV and SBM)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove Air Cleaner Inlet Duct. Refer to Air Cleaner Inlet Duct Replacement	
1	Headlamp Bulb Access Cover Procedure Rotate the bulb access cover counterclockwise to remove it from the lamp housing.
2	Daytime Running and Parking/Position Lamp Bulb Socket Procedure Pull the bulb socket from the headlamp.
3	Daytime Running and Parking/Position Lamp Bulb Procedure Pull the bulb from the bulb socket.

DAYTIME RUNNING AND PARKING/POSITION LAMP BULB REPLACEMENT (LEFT SIDE WITH SBM)

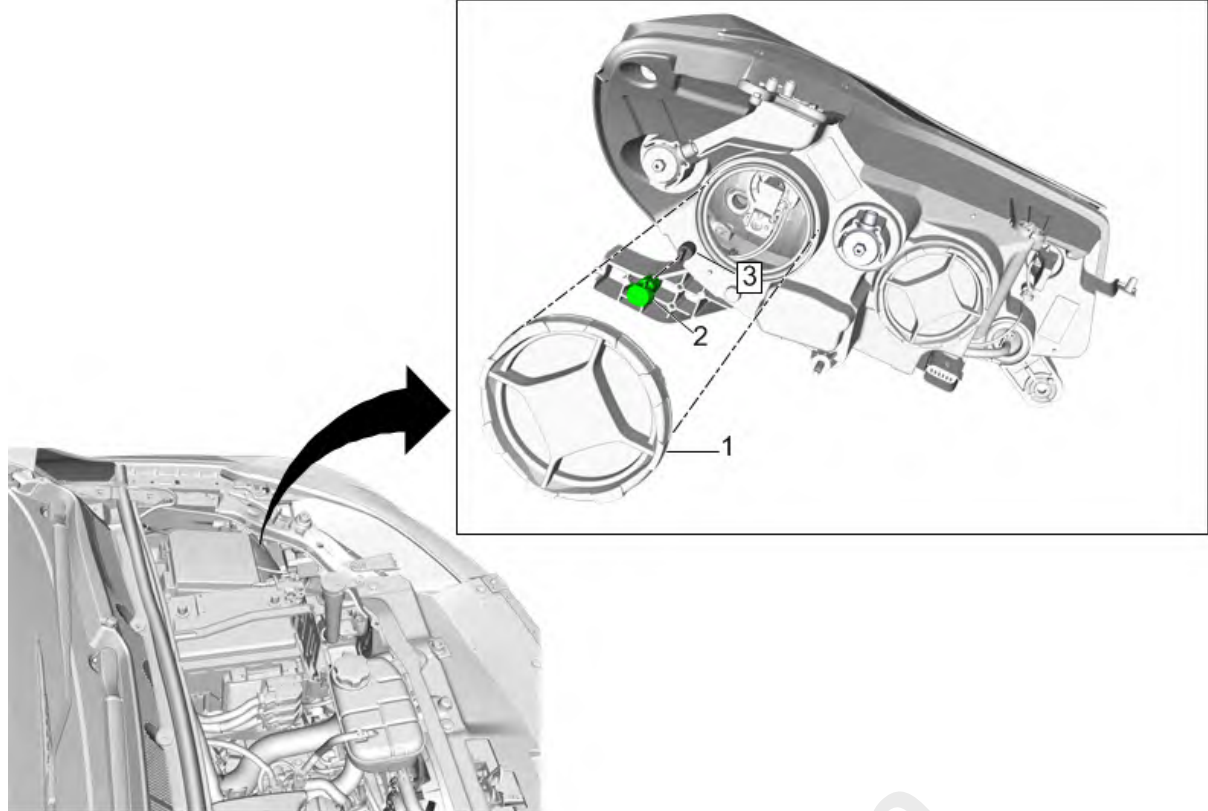


Fig. 50: Daytime Running and Parking/Position Lamp Bulb (Left Side with SBM).
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove Windshield Washer Solvent Container Filler Tube. Refer to Windshield Washer Solvent Container Filler Tube Replacement	
1	Headlamp Bulb Access Cover Procedure Rotate the bulb access cover counterclockwise to remove it from the lamp housing.
2	Daytime Running Lamp Bulb Socket Procedure Pull the bulb socket from the headlamp.
3	Daytime Running Lamp Bulb - Left Side Procedure Pull the bulb from the bulb socket.

TURN SIGNAL BULB REPLACEMENT - LEFT SIDE (SBV)

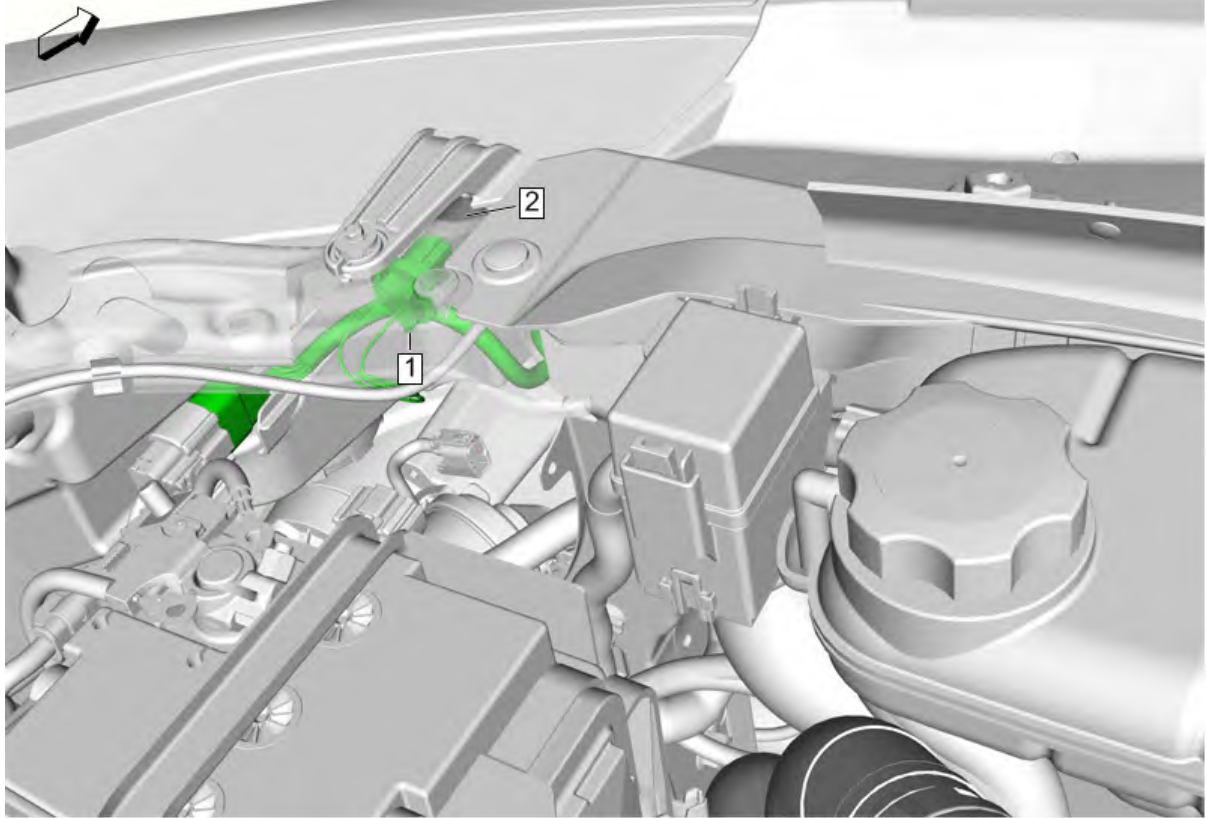


Fig. 51: Turn Signal Bulb - Left Side (SBV)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Turn Signal Lamp Bulb Socket Procedure Rotate the bulb socket a quarter turn counterclockwise and remove.
2	Turn Signal Bulb - Left Side Procedure Pull the bulb from the bulb socket.

TURN SIGNAL BULB REPLACEMENT - LEFT SIDE (SBM)

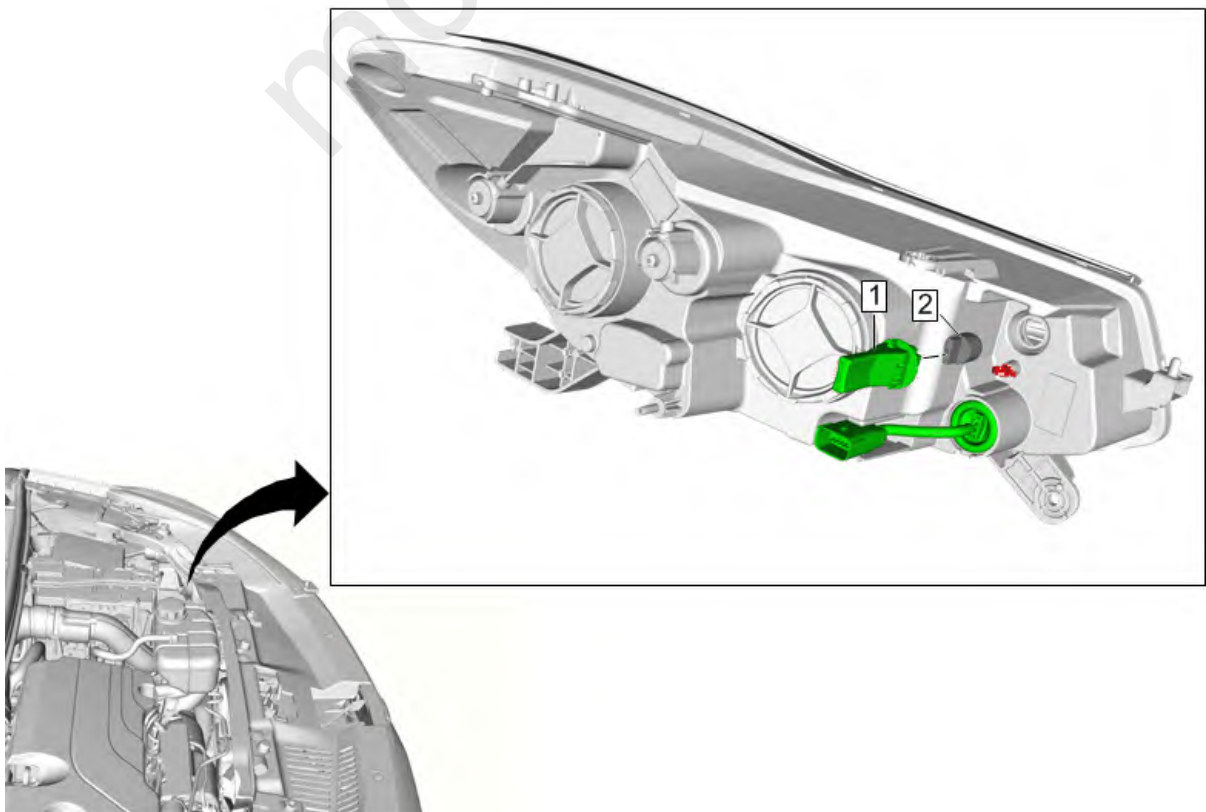


Fig. 52: Turn Signal Bulb - Left Side (SBM).
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove Windshield Washer Solvent Container Filler Tube. Refer to Windshield Washer Solvent Container Filler Tube Replacement	
1	Turn Signal Lamp Bulb Socket Procedure Rotate the bulb socket a quarter turn counterclockwise and remove.
2	Turn Signal Bulb - Left Side Procedure Pull the bulb from the bulb socket.

TURN SIGNAL BULB REPLACEMENT - RIGHT SIDE (2H0 WITH SBV)

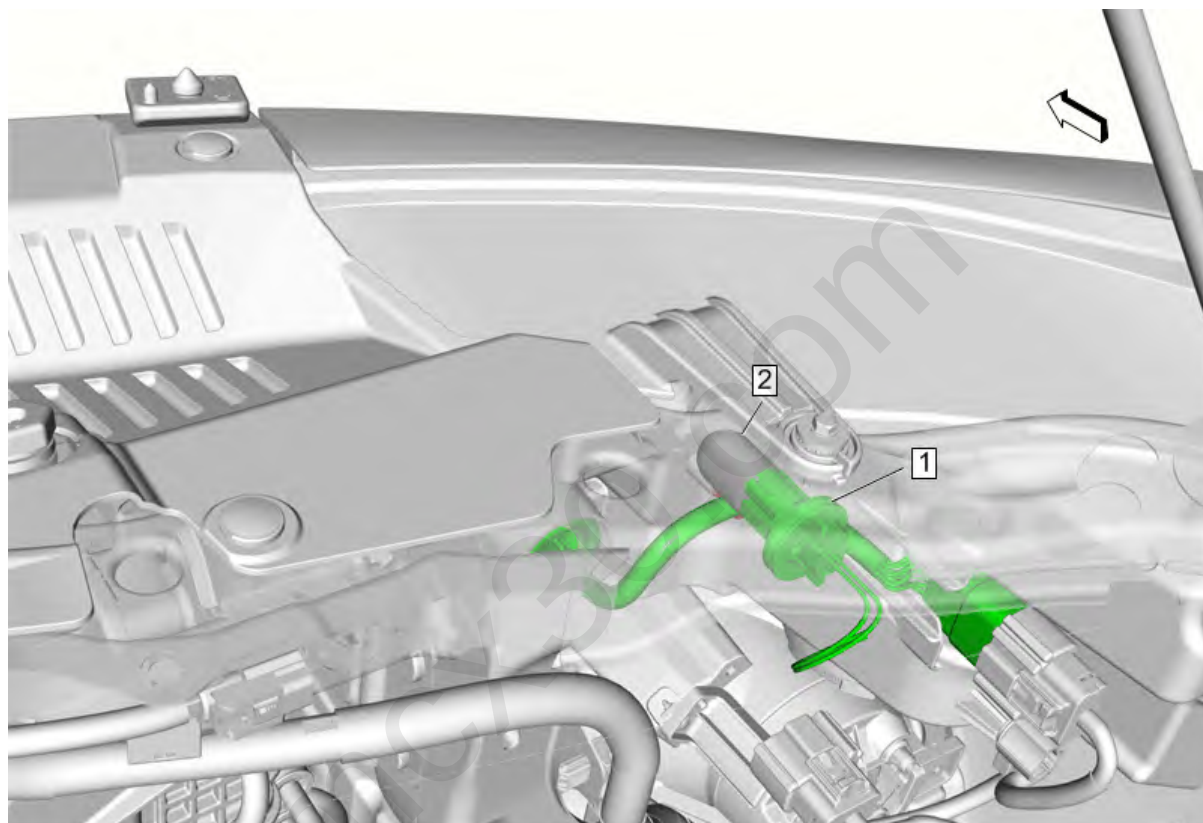


Fig. 53: Turn Signal Bulb - Right Side (2H0 with SBV).
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove Air Cleaner Assembly. Refer to Air Cleaner Assembly Replacement (2H0)	
1	Turn Signal Lamp Bulb Socket Procedure Rotate the bulb socket counterclockwise to remove it from the lamp housing.
2	Turn Signal Bulb - Right Side Procedure Pull the bulb from the bulb socket.

TURN SIGNAL BULB REPLACEMENT - RIGHT SIDE (2H0 WITH SBM)

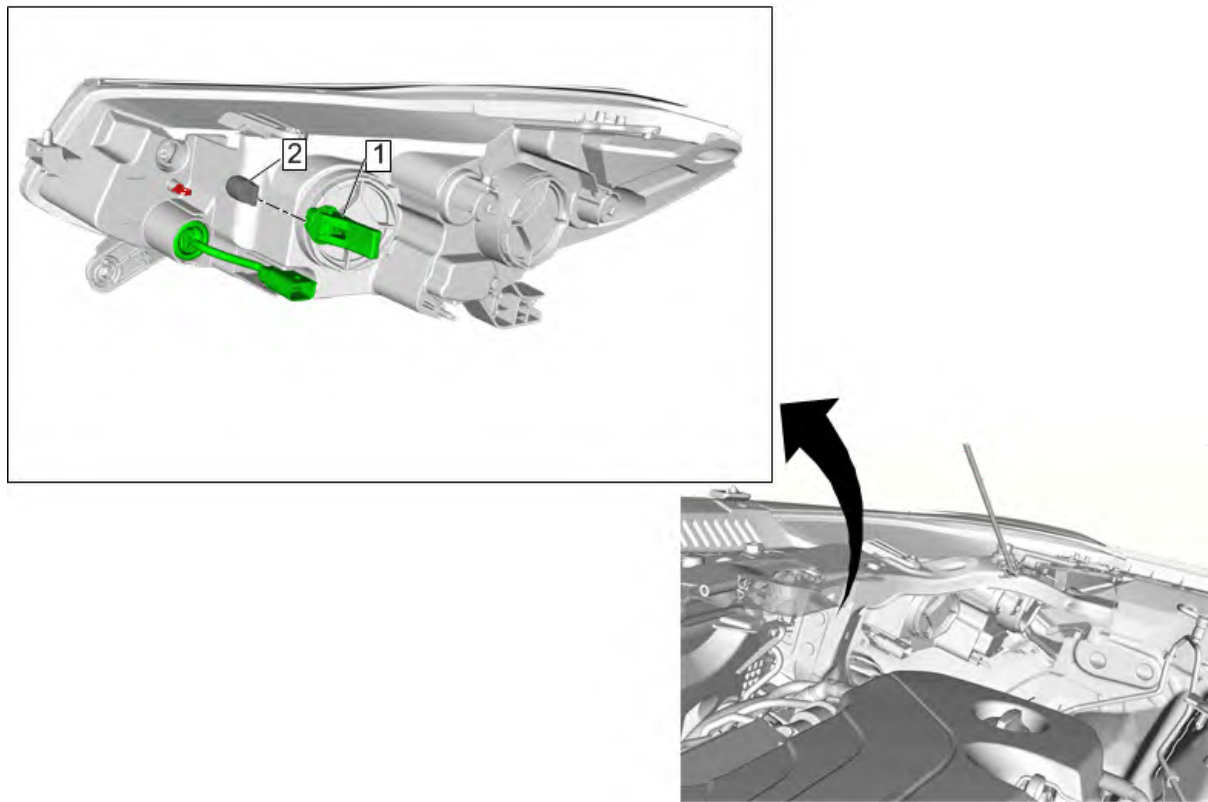


Fig. 54: Turn Signal Bulb - Right Side (2H0 with SBM)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove Air Cleaner Assembly. Refer to Air Cleaner Assembly Replacement (2H0) .	
1	Turn Signal Lamp Bulb Socket Procedure Rotate the bulb socket counterclockwise to remove it from the lamp housing.
2	Turn Signal Bulb - Right Side Procedure Pull the bulb from the bulb socket.

TURN SIGNAL BULB REPLACEMENT - RIGHT SIDE (LUV WITH SBM)

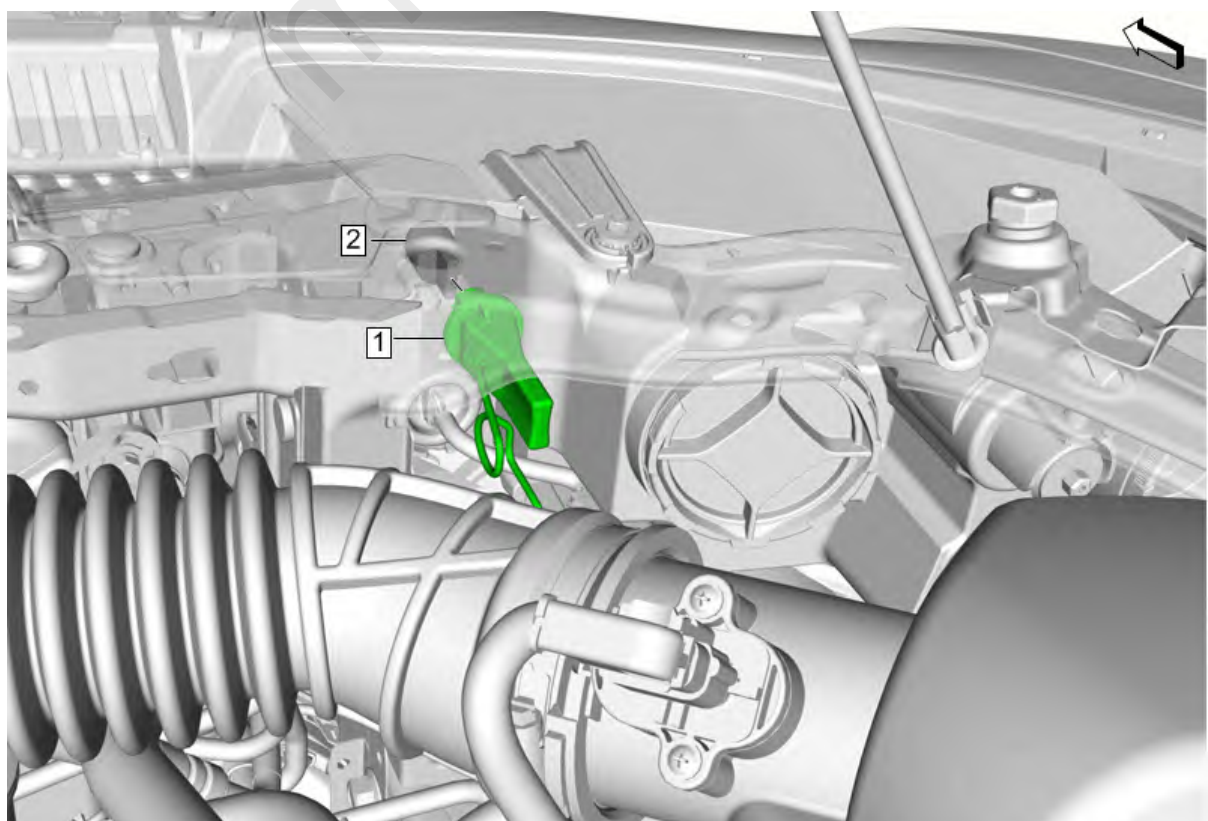


Fig. 55: Turn Signal Bulb - Right Side (LUV with SBM).
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove Air Cleaner Inlet Duct. Refer to Air Cleaner Inlet Duct Replacement	
1	Turn Signal Lamp Bulb Socket Procedure Rotate the bulb socket counterclockwise to remove it from the lamp housing.
2	Turn Signal Bulb - Right Side Procedure Pull the bulb from the bulb socket.

TURN SIGNAL BULB REPLACEMENT - RIGHT SIDE (LUV WITH SBV)

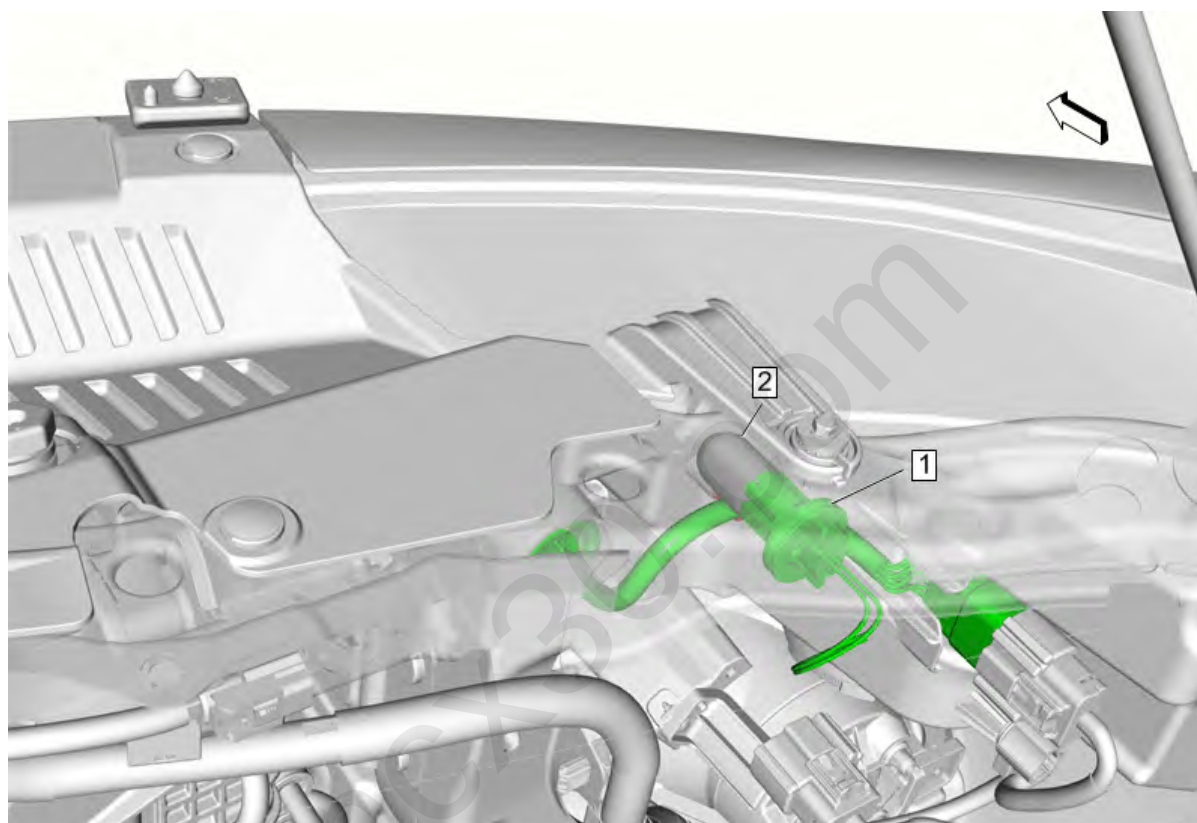


Fig. 56: Turn Signal Bulb - Right Side (LUV with SBV).
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove Air Cleaner Inlet Duct. Refer to Air Cleaner Inlet Duct Replacement	
1	Turn Signal Lamp Bulb Socket Procedure Rotate the bulb socket counterclockwise to remove it from the lamp housing.
2	Turn Signal Bulb - Right Side Procedure Pull the bulb from the bulb socket.

HIGH MOUNT STOP LAMP REPLACEMENT

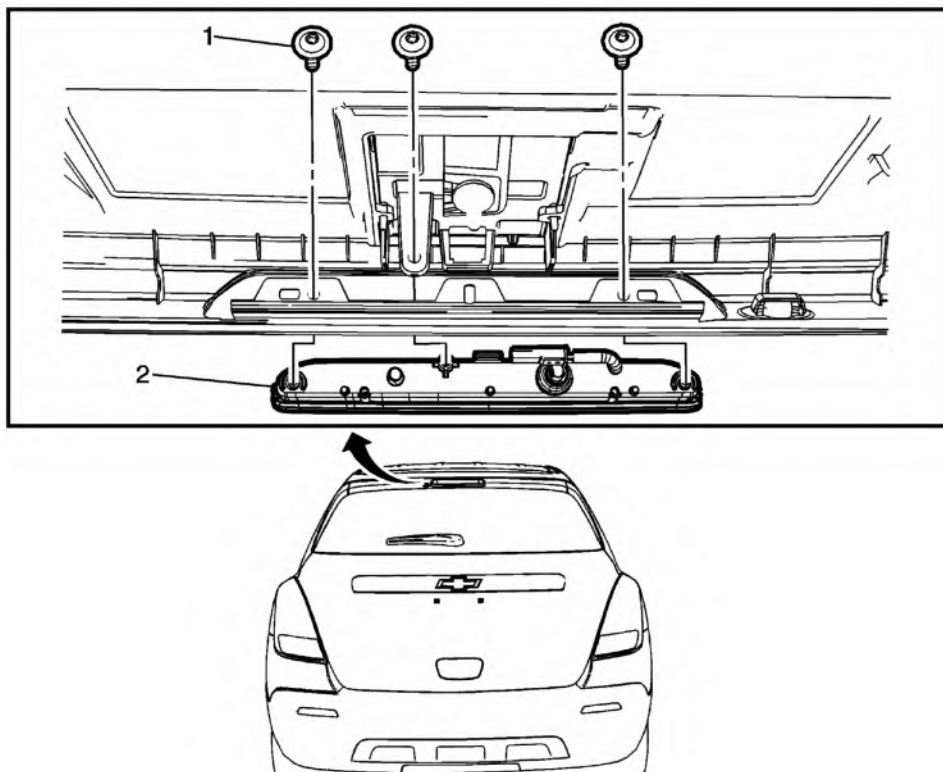


Fig. 57: High Mount Stop Lamp

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove the rear end spoiler. Refer to Rear End Spoiler Replacement .	
1	High Mount Stop Lamp Bolt (Qty: 3) CAUTION: Refer to Fastener Caution . Tighten 2.5 N.m (22 lb in)
2	High Mount Stop Lamp Assembly Procedure Release the electrical connector and remove the lamp from the rear spoiler. NOTE: The lamp assembly is a Light Emitted Diode (LED) and is serviced as an assembly.

REAR BODY STRUCTURE STOP LAMP REPLACEMENT (BUICK WITH UGE)

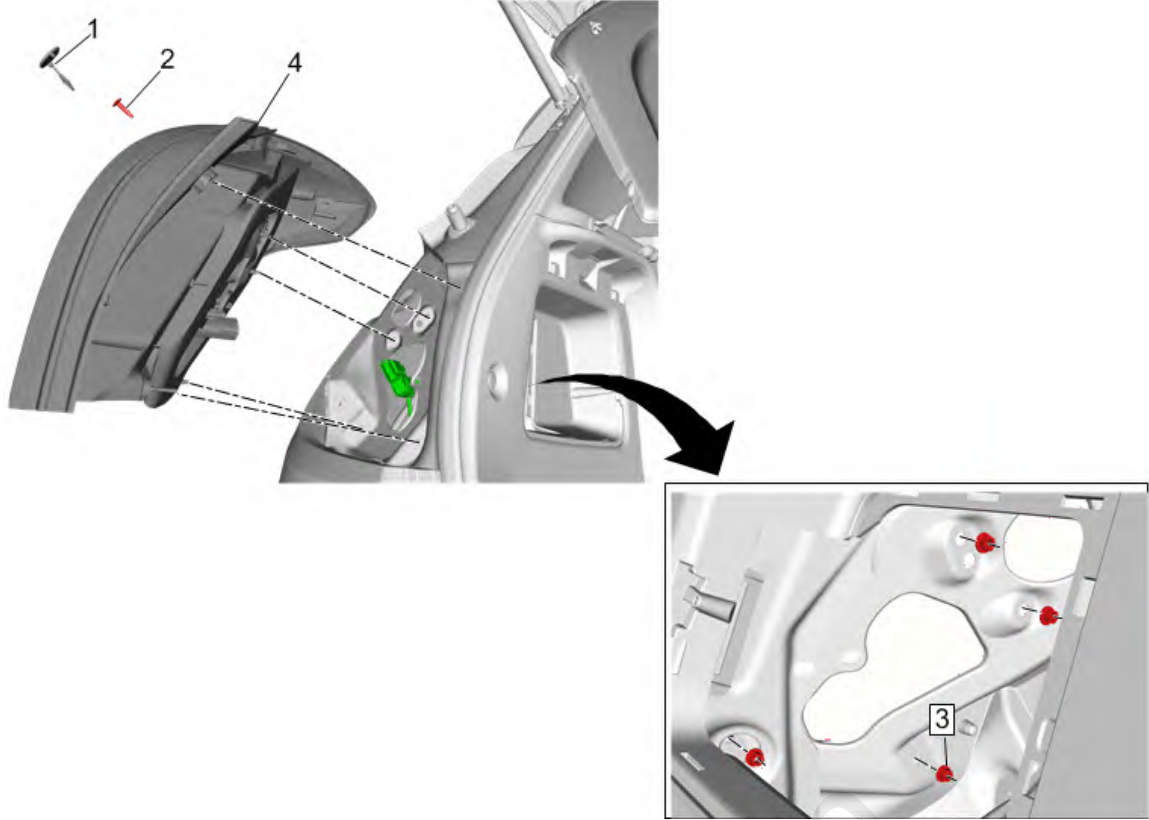


Fig. 58: Rear Body Structure Stop Lamp (Encore with UGE)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures 1. Remove Quarter Stowage Pocket Door. Refer to Quarter Stowage Pocket Door Replacement (Left Side) Quarter Stowage Pocket Door Replacement (Right Side). 2. Disconnect the electrical connectors.	
1	Rear Body Structure Stop Lamp Cap
2	Rear Body Structure Stop Lamp Screw CAUTION: Refer to Fastener Caution . Tighten 2.5 N.m (22 lb in)
3	Rear Body Structure Stop Lamp Nut (Qty: 4) Tighten 4.7 N.m (42 lb in)
4	Rear Body Structure Stop Lamp Procedure Carefully pull the lamp rearward in order to disengage the locator pins from the body side outer panel.

REAR BODY STRUCTURE STOP LAMP REPLACEMENT (CHEVROLET WITH UGE)

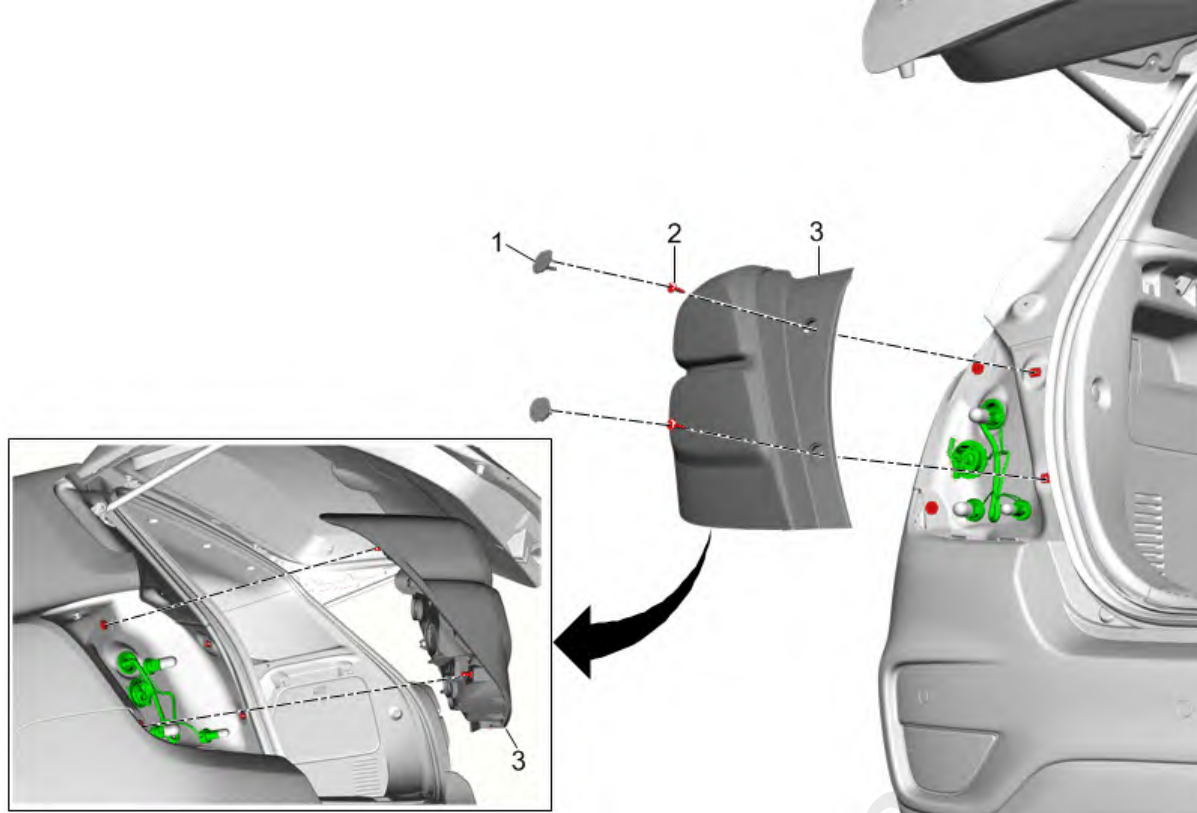


Fig. 59: Rear Body Structure Stop Lamp (Trax with UGE)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Rear Body Structure Stop Lamp Cap (Qty: 2)
2	Rear Body Structure Stop Lamp Screw (Qty: 2) CAUTION: Refer to Fastener Caution . Tighten 2.5 N.m (22 lb in)
3	Rear Body Structure Stop Lamp Procedure 1. Carefully pull the lamp rearward in order to disengage the locator pins from the body side outer panel. 2. Disconnect the electrical connector. 3. Transfer components as necessary.

REAR BODY STRUCTURE STOP LAMP REPLACEMENT (CHEVROLET WITH TVM)

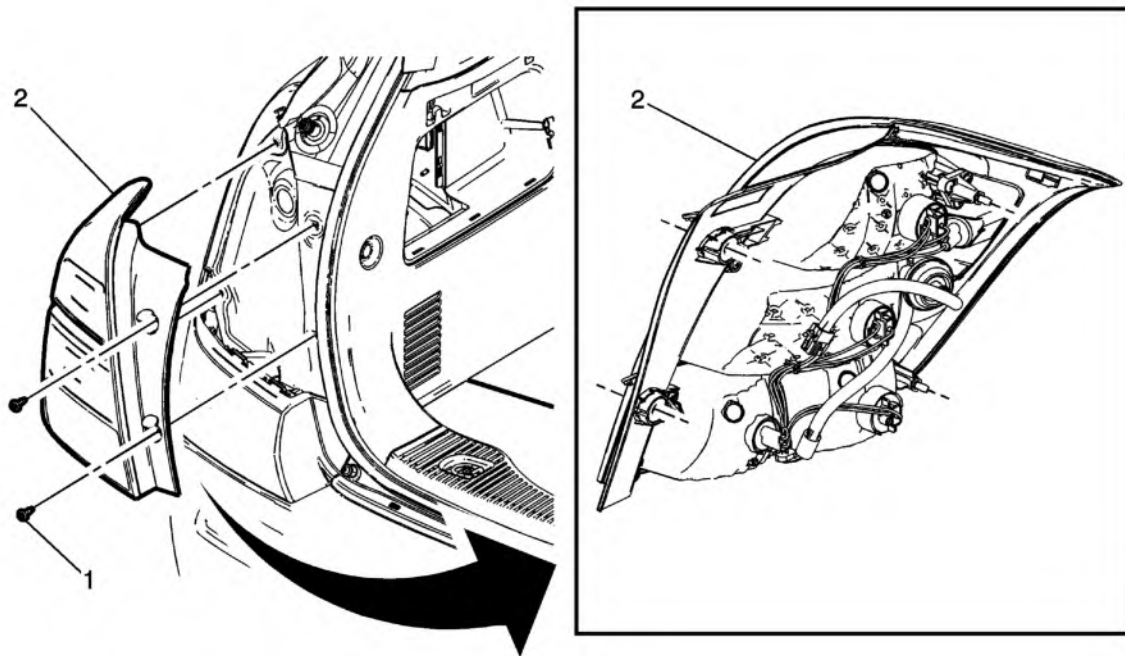


Fig. 60: Rear Body Structure Stop Lamp (Trax with TVM)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures 1. Open and support the liftgate. 2. Remove quarter stowage pocket door. Refer to Quarter Stowage Pocket Door Replacement (Left Side), Quarter Stowage Pocket Door Replacement (Right Side).	
1	Rear Body Structure Stop Lamp Bolt (Qty: 2) CAUTION: Refer to Fastener Caution . Tighten 2.5 N.m (22 lb in)
2	Rear Body Structure Stop Lamp Procedure 1. Hold both sides of the stop lamp and carefully pull the lamp reward in order to disengage the two locator pins and the retainer from the bodyside outer frame. 2. Disengage the stop lamp harness grommet. 3. Disconnect the electrical connector.

CARGO LAMP REPLACEMENT

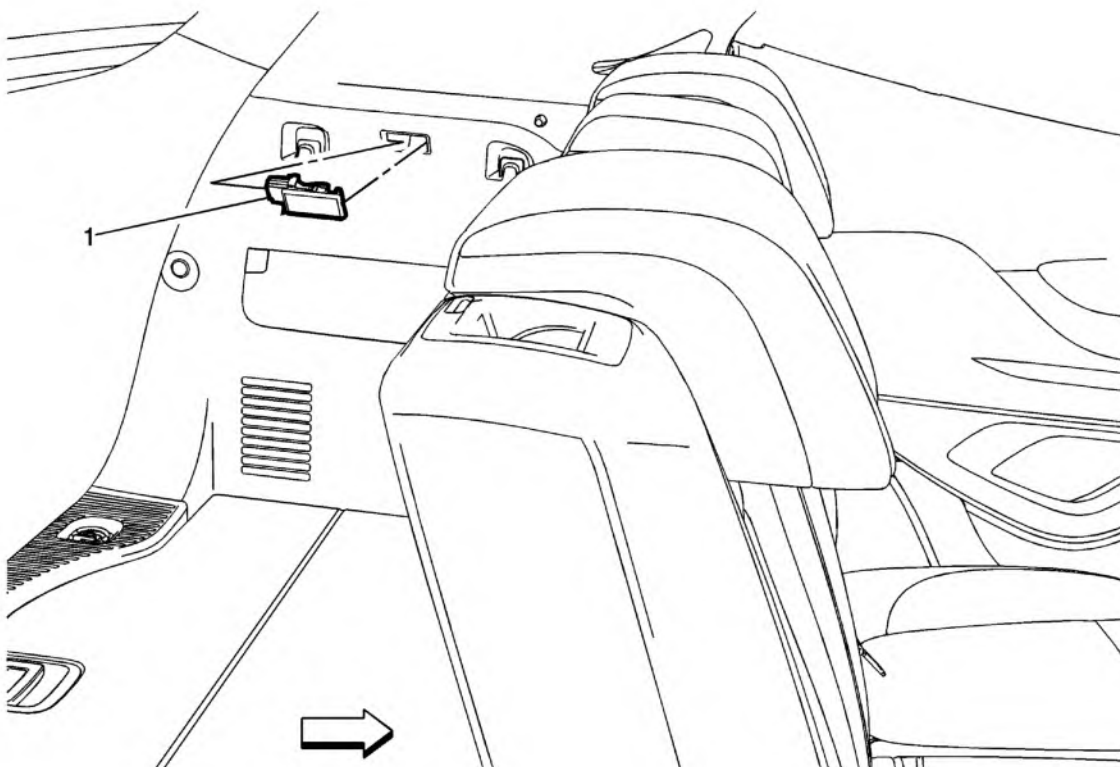


Fig. 61: Cargo Lamp

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
1	Cargo Lamp Procedure 1. Use a plastic flat bladed trim tool in order to release the lamp assembly from the rear quarter trim panel. 2. Disconnect the electrical connection.

CARGO CENTER COURTESY LAMP BULB REPLACEMENT

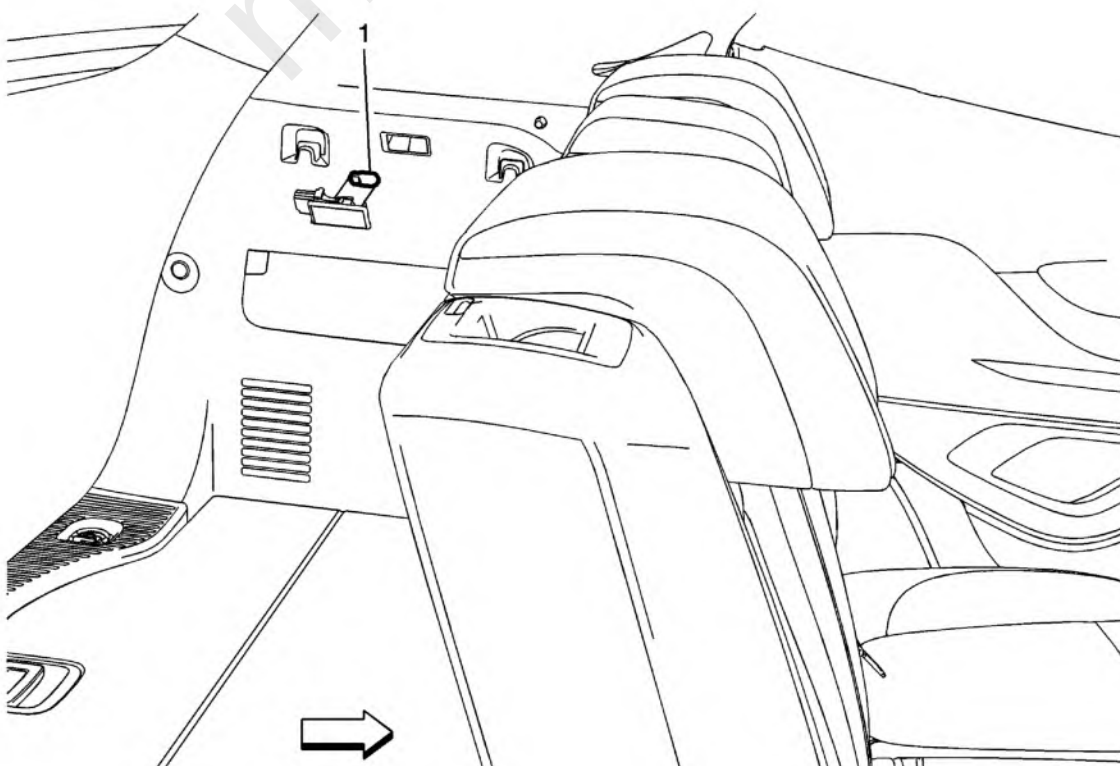


Fig. 62: Cargo Center Courtesy Lamp Bulb
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove the cargo lamp. Refer to Cargo Lamp Replacement .	
1	Cargo Center Courtesy Lamp Bulb Procedure Gently remove bulb from the lamp assembly.

BACKUP BULB REPLACEMENT (CHEVROLET WITH UGE)

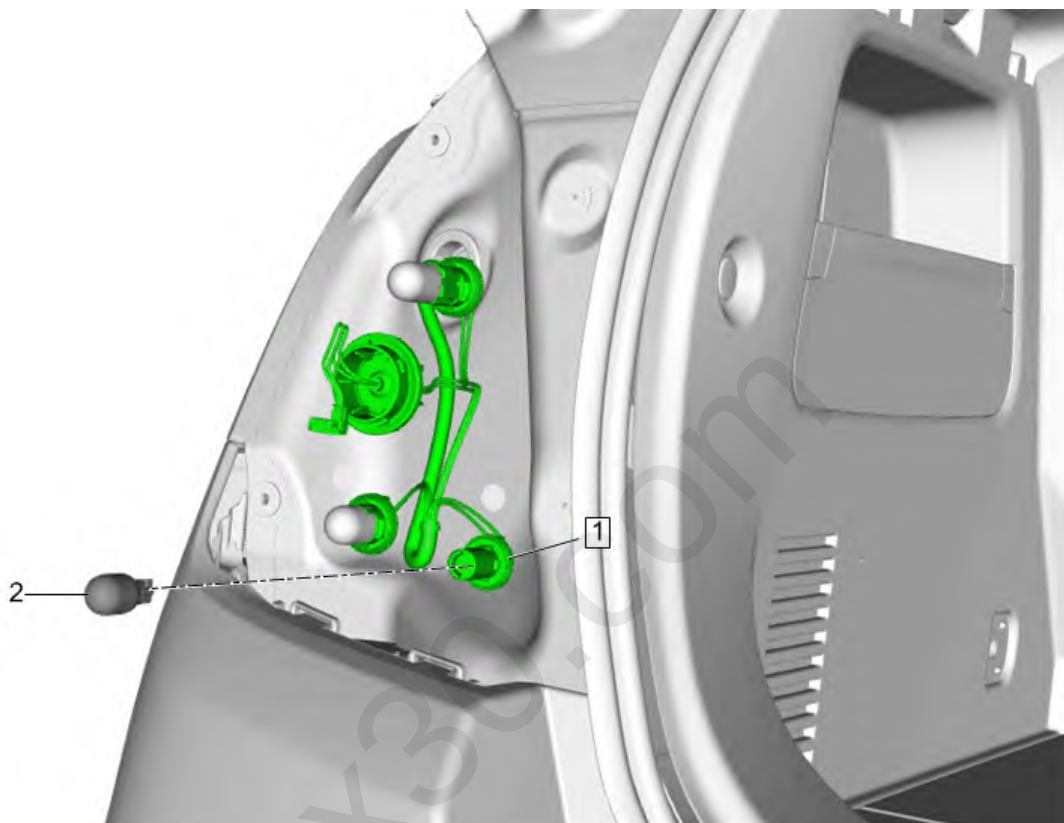


Fig. 63: Backup Bulb (Trax with UGE)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Reposition and support the rear body structure stop lamp. Refer to Rear Body Structure Stop Lamp Replacement (Chevrolet with UGE) .	
1	Backup Lamp Bulb Socket Procedure Rotate the bulb socket a quarter turn counterclockwise and remove.
2	Backup Bulb Procedure Pull the bulb straight from the lamp socket.

BACKUP BULB REPLACEMENT (BUICK WITH UGE)

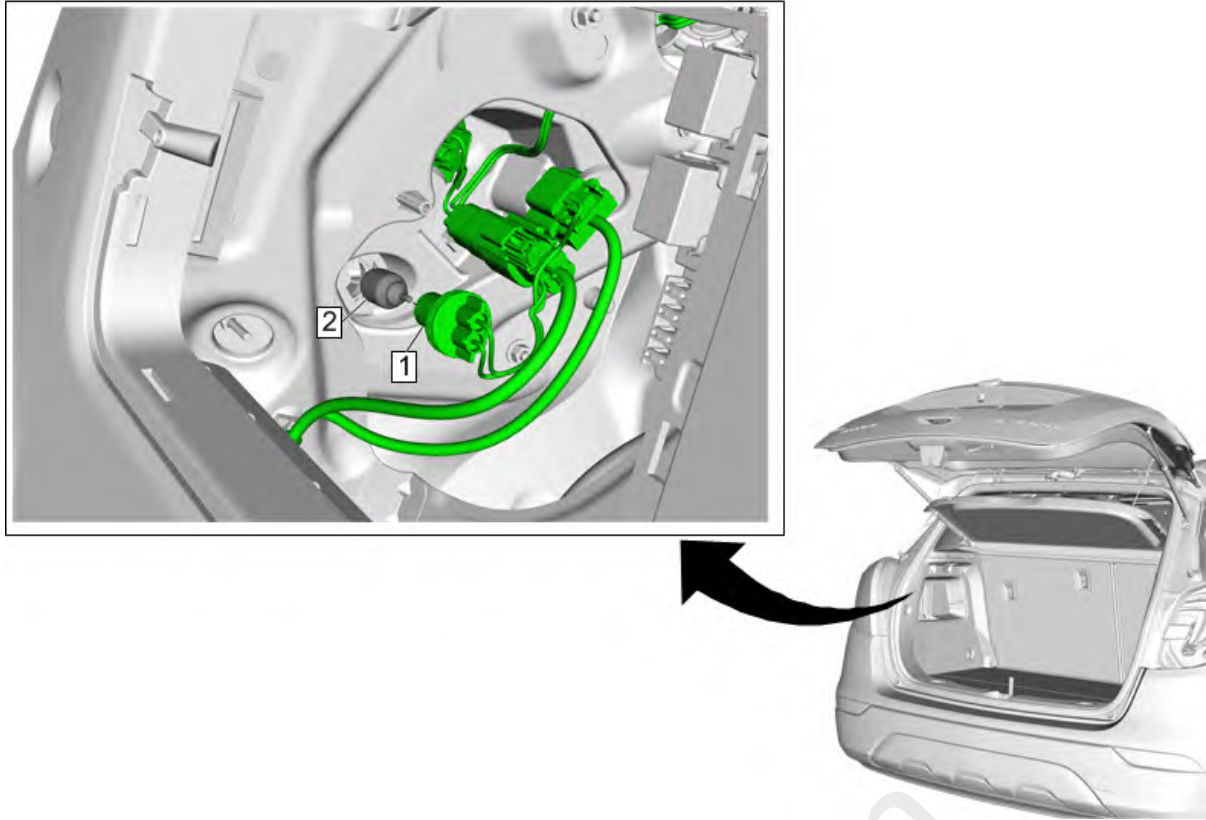


Fig. 64: Backup Bulb (Encore with UGE)
Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures 1. Remove Quarter Stowage Pocket Door. Refer to Quarter Stowage Pocket Door Replacement (Left Side), Quarter Stowage Pocket Door Replacement (Right Side). 2. Disconnect the electrical connector as needed.	
1	Backup Lamp Bulb Socket Procedure Rotate the bulb socket a quarter turn counterclockwise and remove.
2	Backup Bulb Procedure Pull the bulb straight from the lamp socket.

BACKUP BULB REPLACEMENT (CHEVROLET WITH TVM)

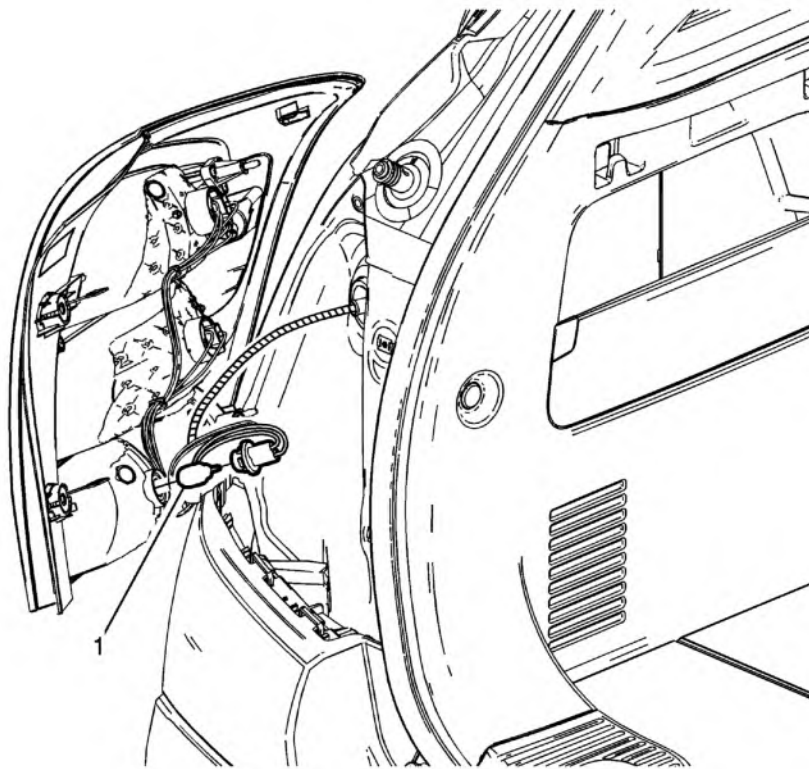


Fig. 65: Backup Bulb (Trax with TVM)

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Reposition and support the rear body structure stop lamp. Refer to Rear Body Structure Stop Lamp Replacement (Chevrolet with TVM) .	
1	Backup Bulb Procedure 1. Rotate the backup bulb socket counter-clockwise and remove from the stop lamp. 2. Pull the backup bulb straight out from the backup bulb socket.

REAR LICENSE PLATE LAMP REPLACEMENT

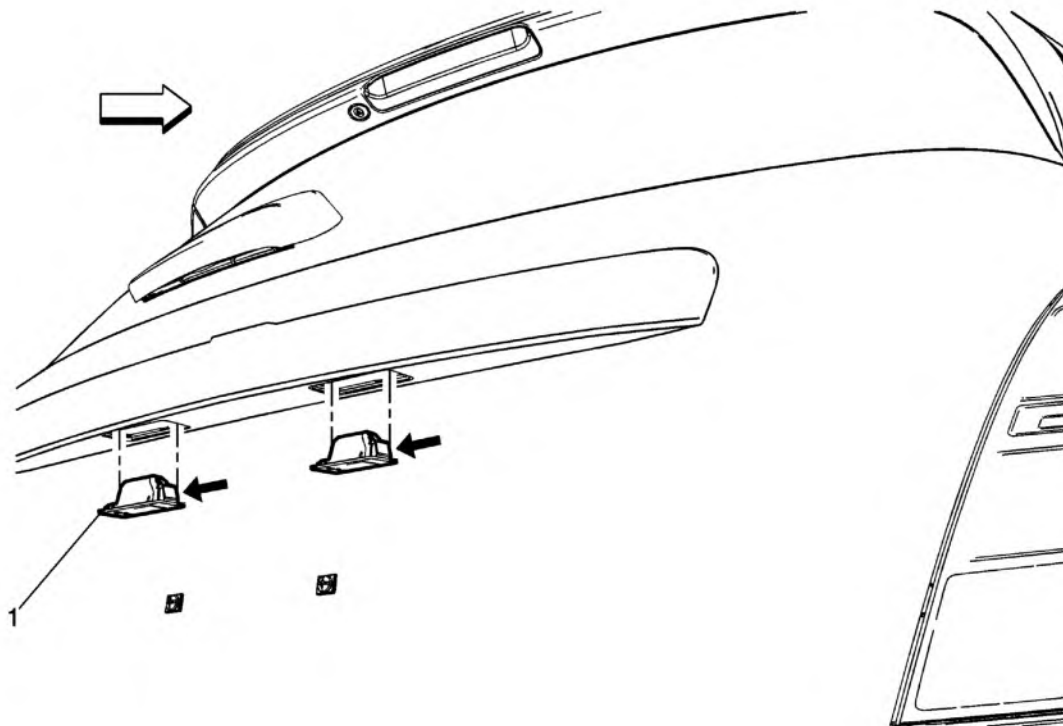


Fig. 66: Rear License Plate Lamp

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure 1. Open and support the lift gate assembly. 2. At the left side of the lamp, insert a small flat-bladed tool into the lamp housing edge and push slightly sideways to disengage the lamp housing clip (arrow) from the rear applique. 3. Pull and rotate the housing downward far enough to remove and access the lamp socket and electrical harness.	
1	Rear License Plate Lamp

REAR LICENSE PLATE LAMP BULB REPLACEMENT

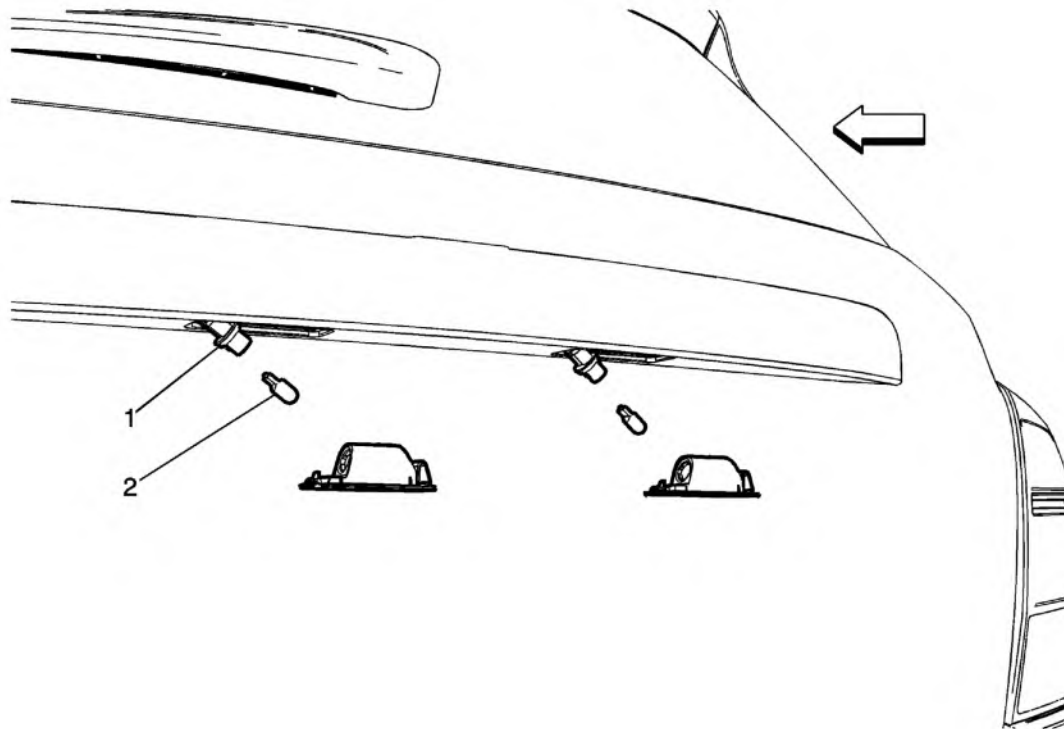


Fig. 67: Rear License Plate Lamp Bulb
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove the rear license plate lamp housing. Refer to Rear License Plate Lamp Replacement .	
1	License Plate Lamp Socket Procedure Rotate the electrical lamp socket a quarter turn counter-clockwise and remove from the lamp housing.
2	License Plate Lamp Bulb Procedure Hold the socket and pull the bulb straight out of the electrical lamp socket.

REAR LICENSE PLATE LAMP WIRING HARNESS REPLACEMENT

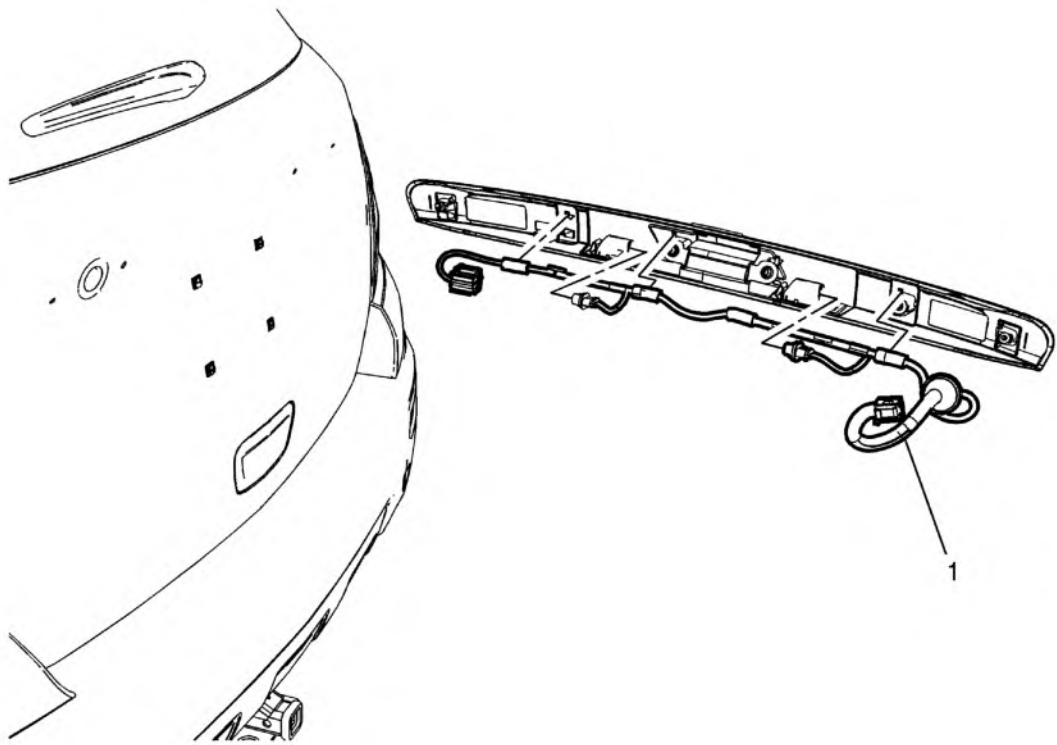


Fig. 68: Rear License Plate Lamp Wiring Harness
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure 1. Remove the liftgate lower trim finish panel. Refer to Liftgate Lower Trim Finish Panel Replacement 2. Remove the rear center applique. Refer to Liftgate Center Applique Replacement (Chevrolet), Liftgate Center Applique Replacement (Buick). 3. Disconnect the electrical connector.	
1	Rear License Plate Lamp Wiring Harness Procedure 1. Disconnect the electrical harness from the applique. 2. Disconnect the electrical harness from the rearview camera image display module. 3. Replace the license plate bulbs if needed.

REAR COMBINATION LAMP MODULE REPLACEMENT (CHEVROLET WITH UGE)



Fig. 69: Rear Combination Lamp Module (Trax with UGE)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures 1. Remove Rear Body Structure Stop Lamp. Refer to Rear Body Structure Stop Lamp Replacement (Chevrolet with UGE). 2. Remove Quarter Stowage Pocket Door. Refer to Quarter Stowage Pocket Door Replacement (Left Side), Quarter Stowage Pocket Door Replacement (Right Side).	
1	Quarter Trim Panel Cover Procedure Disconnect the electrical connector.
2	Rear Combination Lamp Module Procedure 1. Pull the rear body structure stop lamp module and grommet rearward to remove. 2. Transfer components as necessary.

REAR COMBINATION LAMP MODULE REPLACEMENT (BUICK WITH UGE)

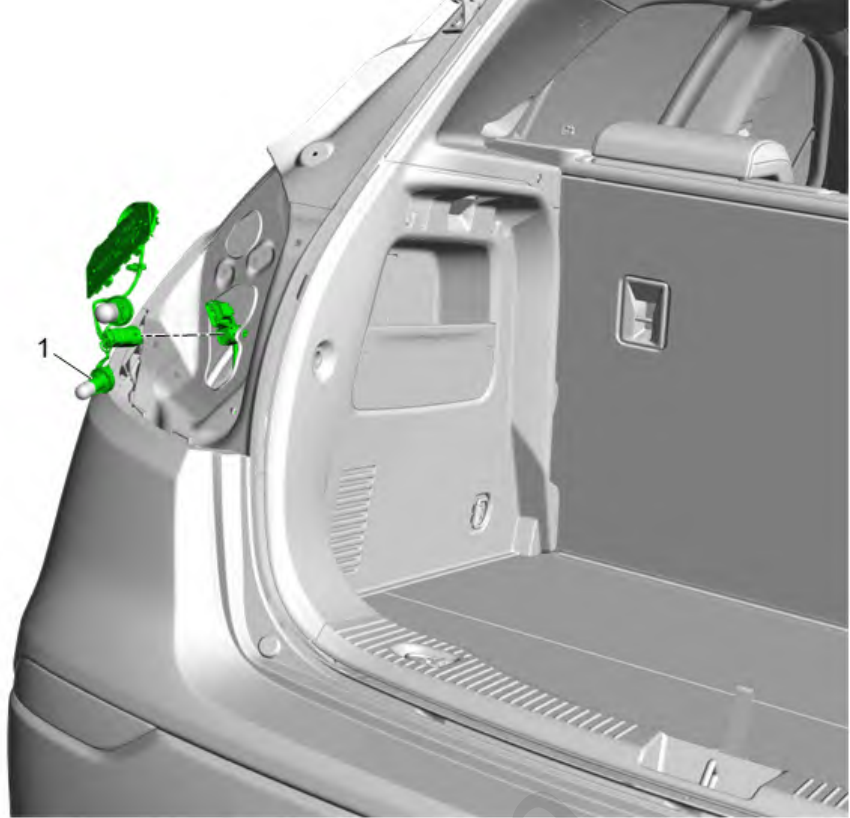


Fig. 70: Rear Combination Lamp Module (Encore with UGE)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove Rear Body Structure Stop Lamp. Refer to <u>Rear Body Structure Stop Lamp Replacement (Buick with UGE)</u> .	
1	Rear Combination Lamp Module Procedure 1. Pull the rear body structure stop lamp module rearward to remove. 2. Disconnect the electrical connector. 3. Transfer components as necessary.

STOP BULB REPLACEMENT (CHEVROLET WITH UGE)

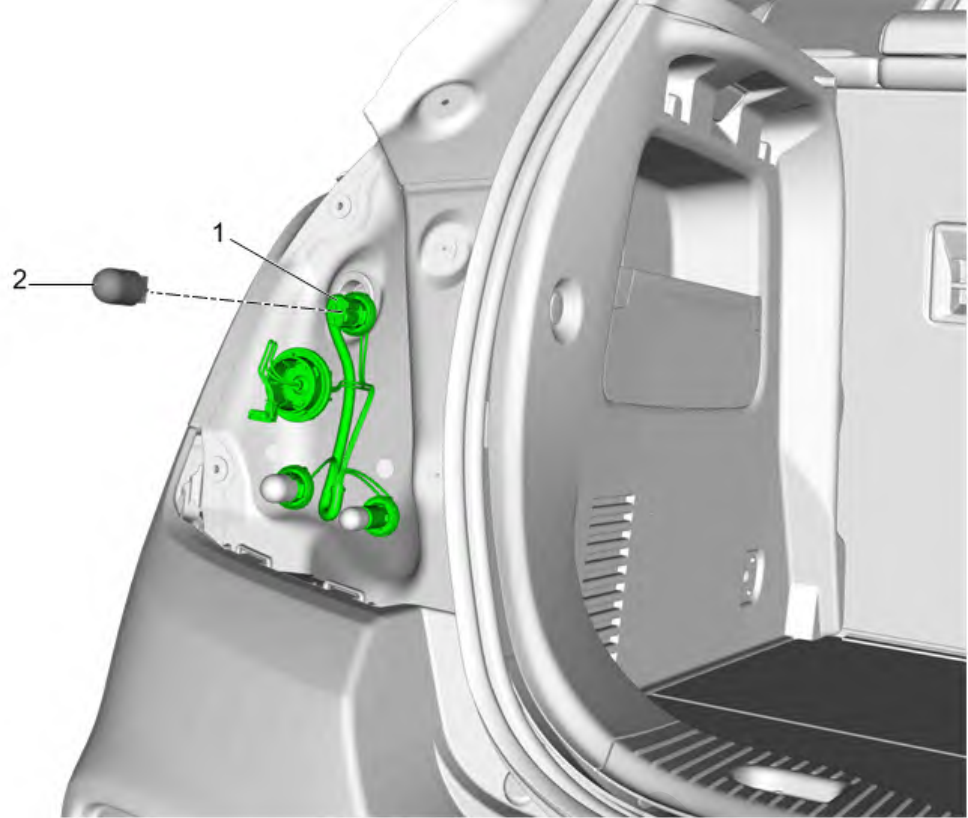


Fig. 71: Stop Bulb (Trax with UGE)

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Reposition and support the rear body structure stop lamp. Refer to Rear Body Structure Stop Lamp Replacement (Chevrolet with UGE) .	
1	Stop Lamp Bulb Socket Procedure Rotate the bulb socket a quarter turn counterclockwise and remove.
2	Stop Bulb Procedure Pull the bulb straight from the lamp socket.

STOP AND TAIL LAMP BULB REPLACEMENT (CHEVROLET WITH TVM)

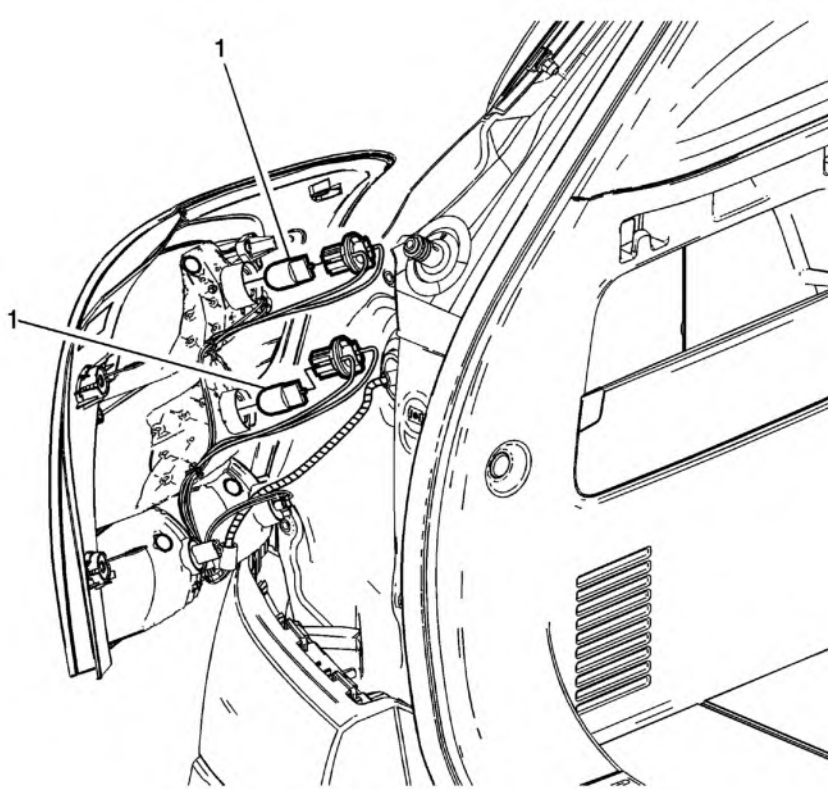


Fig. 72: Stop and Tail Lamp Bulb (Trax with TVM)

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Reposition and support the tail lamp. Refer to Rear Body Structure Stop Lamp Replacement (Chevrolet with TVM) .	
1	Stop and Tail Lamp Bulb (Qty 2) Procedure 1. Rotate the stop and tail lamp socket counter-clockwise and remove from the tail lamp. 2. Pull the stop and tail lamp bulb straight out from the stop and tail lamp socket.

REAR TURN SIGNAL LAMP BULB REPLACEMENT (BUICK)

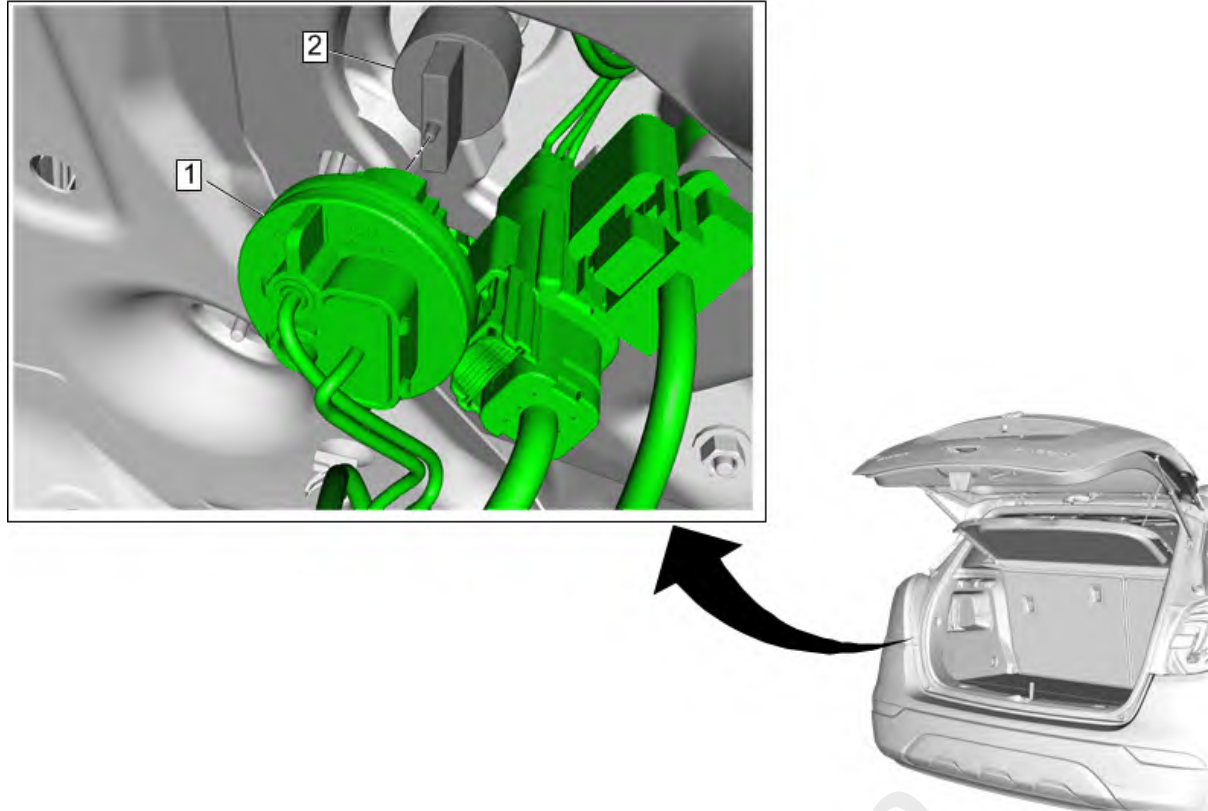


Fig. 73: Rear Turn Signal Lamp Bulb (Encore)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedures 1. Remove Quarter Stowage Pocket Door. Refer to Quarter Stowage Pocket Door Replacement (Left Side), Quarter Stowage Pocket Door Replacement (Right Side). 2. Disconnect the electrical connector as needed.	
1	Rear Turn Signal Lamp Socket Procedure Rotate the bulb socket a quarter turn counterclockwise and remove.
2	Rear Turn Signal Lamp Bulb Procedure Pull the bulb straight from the lamp socket.

REAR TURN SIGNAL LAMP BULB REPLACEMENT (CHEVROLET WITH UGE)

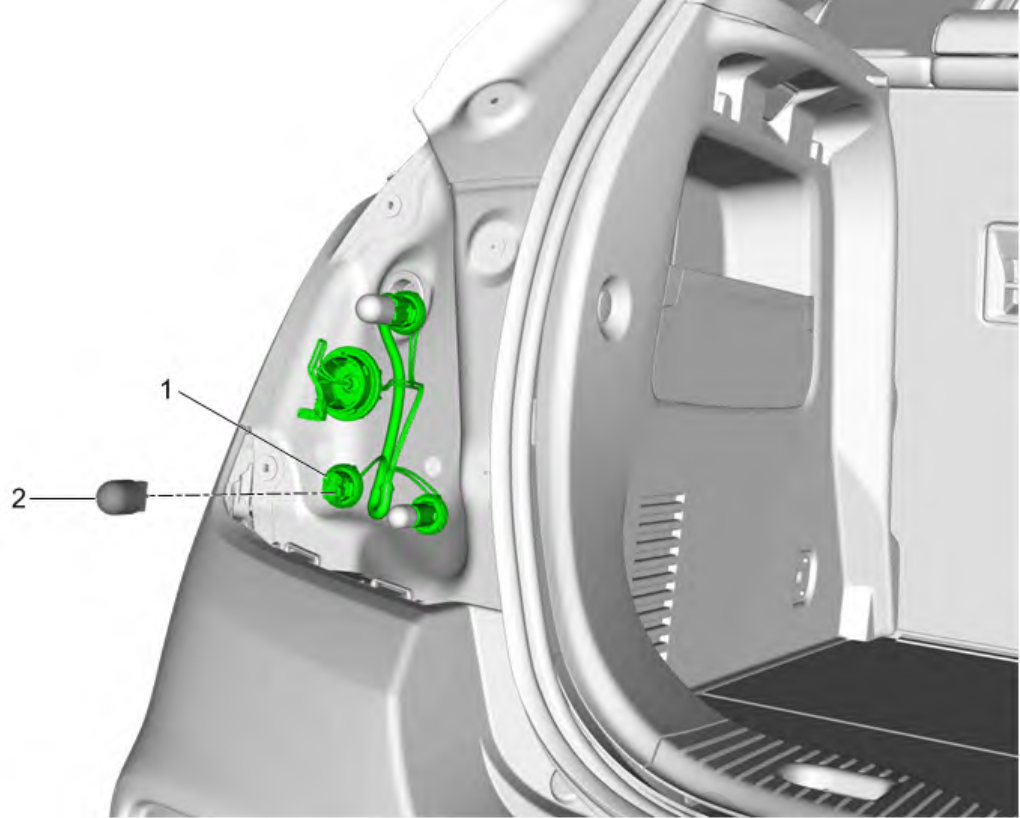


Fig. 74: Rear Turn Signal Lamp Bulb (Trax with UGE)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Reposition and support the rear body structure stop lamp. Refer to Rear Body Structure Stop Lamp Replacement (Chevrolet with UGE) .	
1	Rear Turn Signal Lamp Bulb Socket Procedure Rotate the bulb socket a quarter turn counterclockwise and remove.
2	Rear Turn Signal Lamp Bulb Procedure Pull the bulb straight from the lamp socket.

REAR TURN SIGNAL LAMP BULB REPLACEMENT (CHEVROLET WITH TVM)

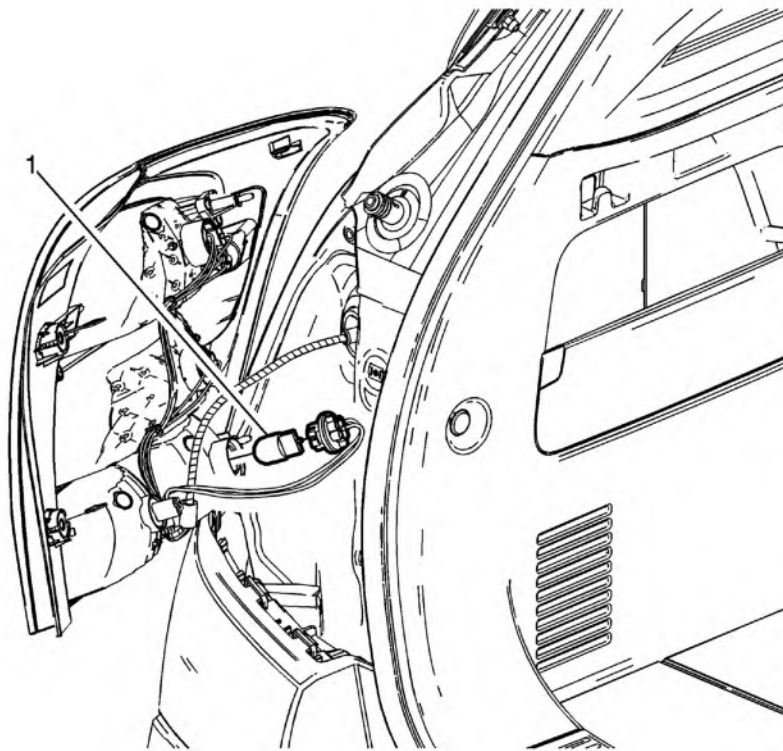


Fig. 75: Rear Turn Signal Lamp Bulb (Trax with TVM)

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Reposition and support the tail lamp. Refer to Rear Body Structure Stop Lamp Replacement (Chevrolet with TVM) .	
1	Rear Turn Signal Lamp Bulb Procedure 1. Rotate the rear turn signal lamp socket counter-clockwise and remove from the tail lamp. 2. Pull the rear turn signal lamp bulb straight out from the rear turn signal lamp socket.

REAR BODY STRUCTURE STOP LAMP BRACKET REPLACEMENT (CHEVROLET)

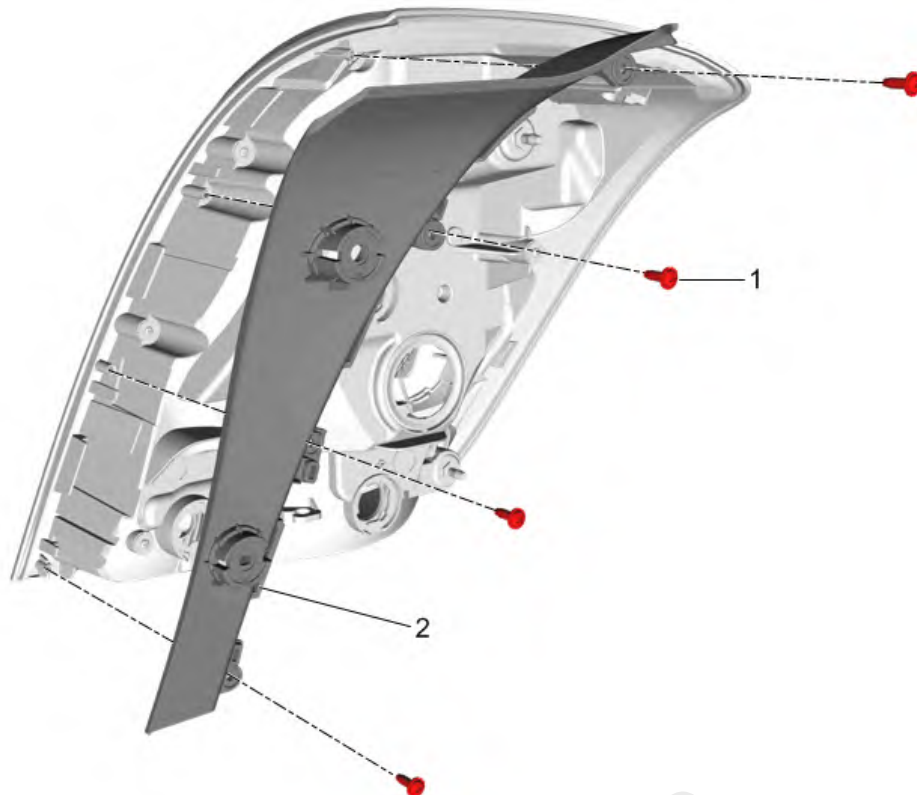


Fig. 76: Rear Body Structure Stop Lamp Bracket (Trax)

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove Rear Body Structure Stop Lamp. Refer to Rear Body Structure Stop Lamp Replacement (Chevrolet with UGE) Rear Body Structure Stop Lamp Replacement (Chevrolet with TVM) .	
1	Rear Body Side Structure Stop Lamp Bracket Screw (Qty: 4) CAUTION: Refer to Fastener Caution . Tighten 2.5 N.m (22 lb in)
2	Rear Body Side Structure Stop Lamp Bracket Procedure Release the plastic retaining tabs.

REAR BODY STRUCTURE STOP LAMP BRACKET REPLACEMENT (BUICK)

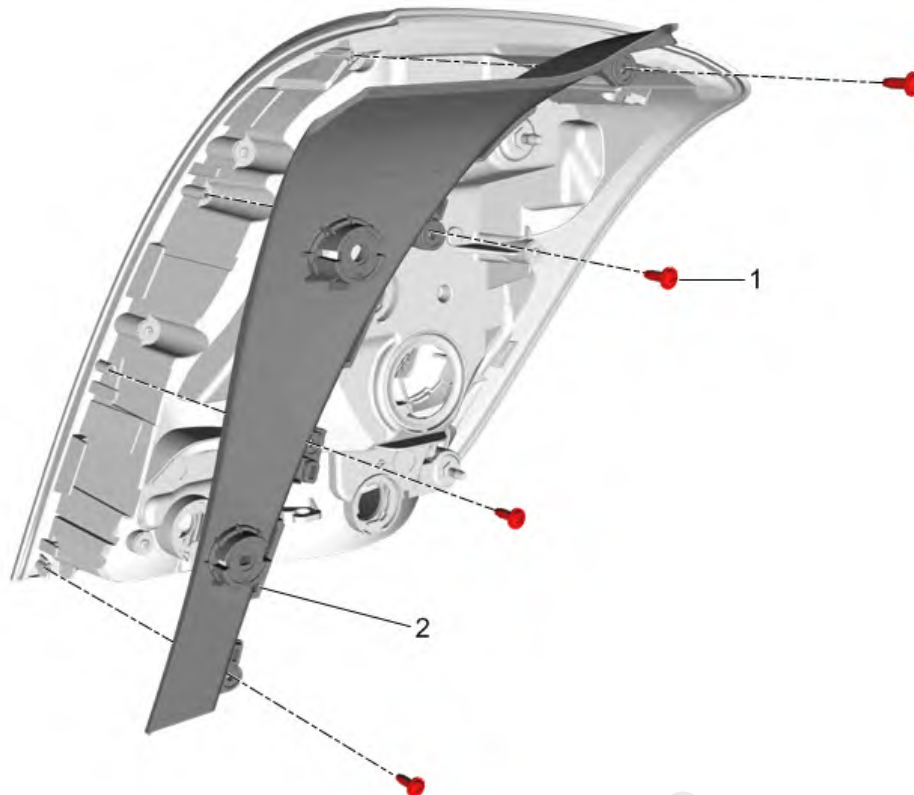


Fig. 77: Rear Body Structure Stop Lamp Bracket (Encore)

Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Remove Rear Body Structure Stop Lamp. Refer to Rear Body Structure Stop Lamp Replacement (Buick with UGE) .	
1	Rear Body Side Structure Stop Lamp Bracket Screw (Qty: 4) CAUTION: Refer to Fastener Caution . Tighten 2.5 N.m (22 lb in)
2	Rear Body Side Structure Stop Lamp Bracket Procedure Release the plastic retaining tabs.

REAR FASCIA SIGNAL LAMP REPLACEMENT (CHEVROLET)

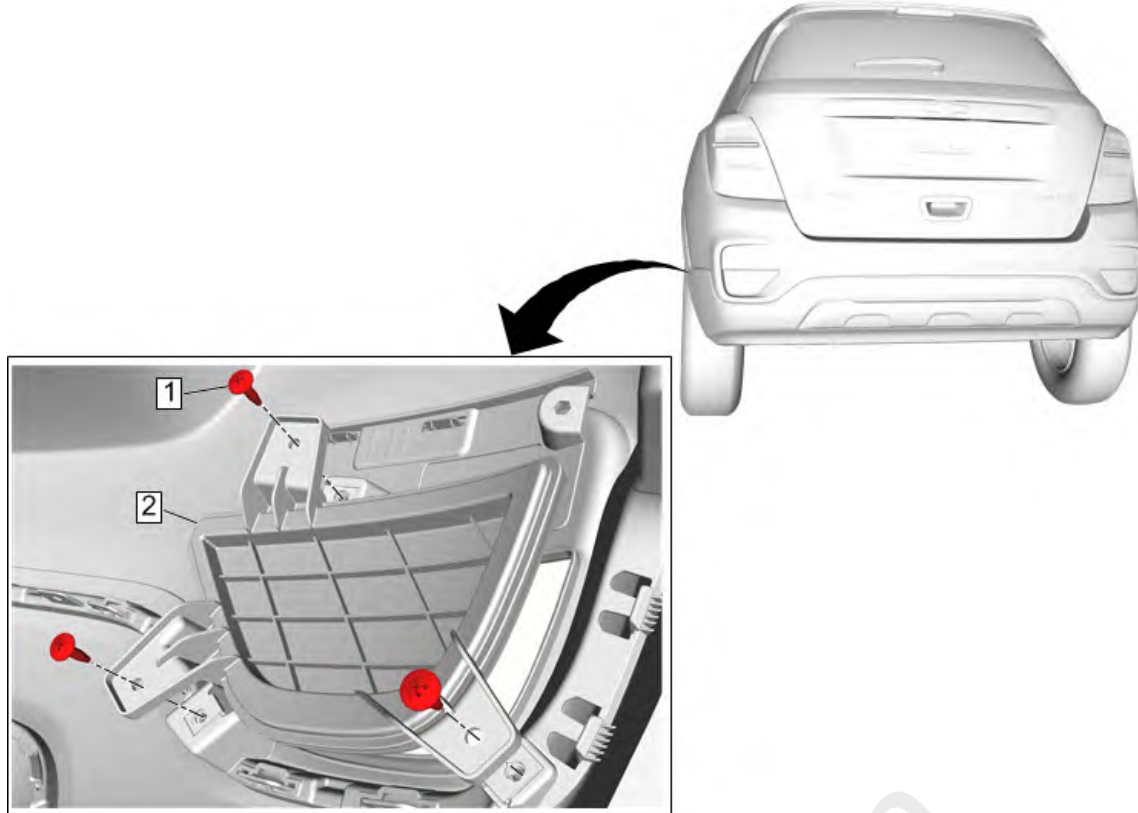


Fig. 78: Rear Fascia Signal Lamp (Trax)
 Courtesy of GENERAL MOTORS COMPANY

Callout	Component Name
Preliminary Procedure Raise and support the vehicle. Refer to Lifting and Jacking the Vehicle	
1	Rear Fascia Signal Lamp Screw (Qty: 3) CAUTION: Refer to Fastener Caution . Tighten 2.5 N.m (22 lb in)
2	Rear Fascia Signal Lamp Procedure Lower the vehicle.